HALFEN CAST-IN CHANNELS
TECHNICAL PRODUCT INFORMATION

HALFEN CAST-IN CHANNELS

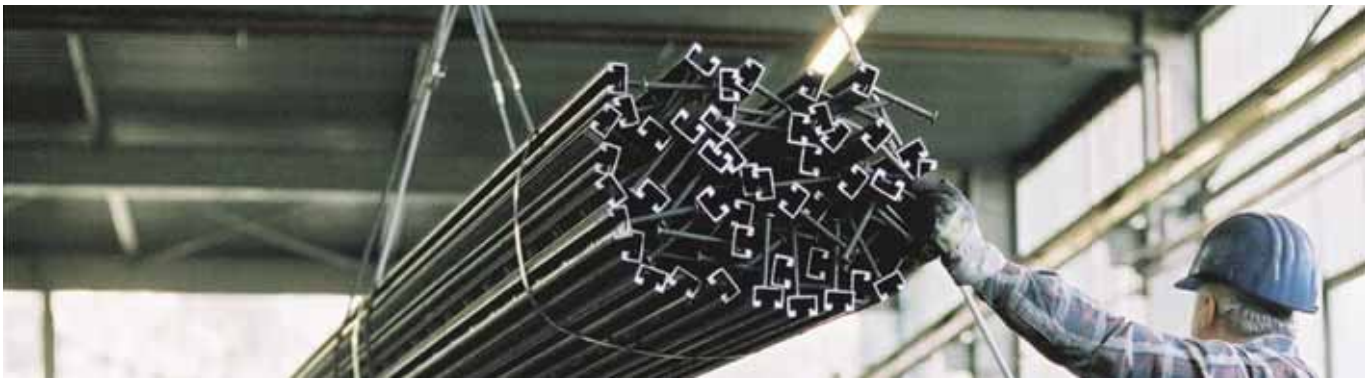
CONCRETE

B 13-E

HALFEN
YOUR BEST CONNECTIONS

HALFEN CAST-IN CHANNELS

Contents



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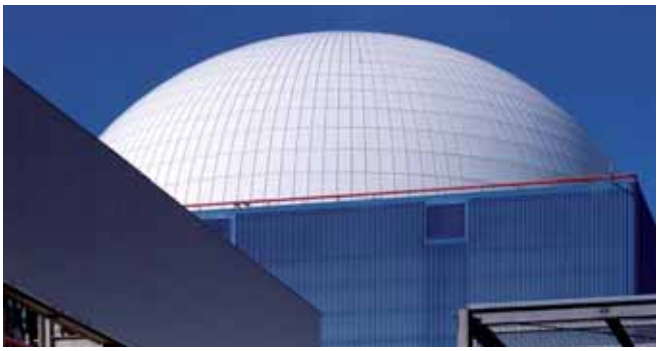
Areas of Application

CURTAIN WALL

Edificio Gas Natural, Barcelona

POWER STATIONS



Power station

BRIDGES

Passerelle Simone de Beauvoir, Paris

SPORTS

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LIFTS AND ELEVATORS

Lift fixings, guide rails

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Lötschberg-Base tunnel, Switzerland

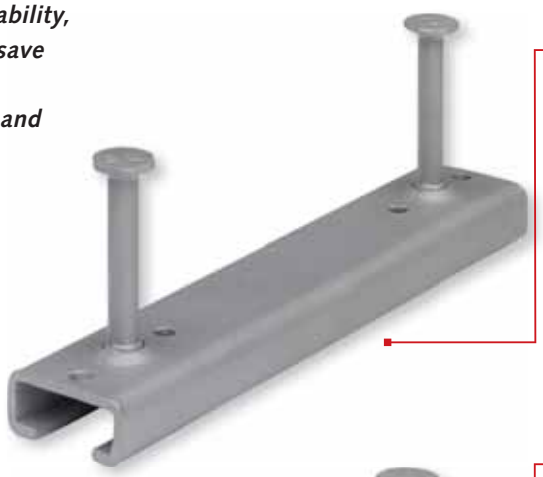
ROOFS AND WALLS

Timber pitched roof construction

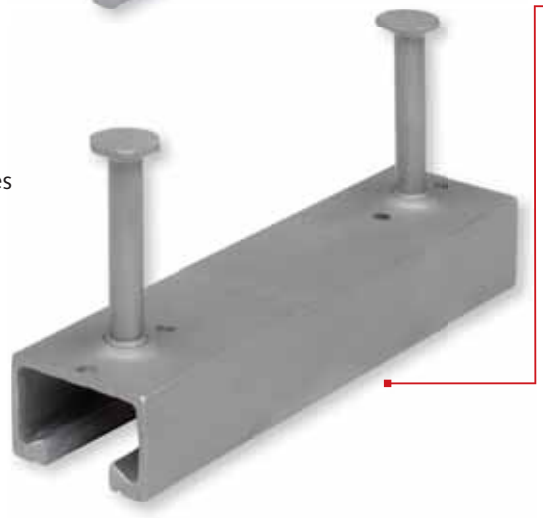
HALFEN Cast-in channels HTA-CE

The advantages at a glance

Apart from excellent adjustability, HALFEN Cast-in channels save considerable installation time. The result: faster construction and therefore reduced overall cost.



HALFEN HTA-CE Channels
cold-rolled



HALFEN HTA-CE Channels
hot-rolled

suitable for dynamic loads

Safe and reliable

- no damage to the reinforcement
- approved for fire-resistant structural elements
- suitable for use in concrete pressure and tensile stress zones
- high corrosion resistance steels available
- suitable for dynamic loads
- European Technical Approval
- precise calculation with HALFEN-Software

Quick and economical

- adjustable anchoring
- bolts instead of welding
- maximum efficiency when installing matrices and rows
- cost effective installation using standard tools
- optimised pre-planning reduces construction time
- large range of types available for various requirements
- no noise, no vibration during installation, therefore no health hazards

CE
European Technical Approval
ETA-09/0339
432-CPD-8394-01

What does HTA-CE involve?
Since 2010 it has also been possible to calculate according to CEN/TS 1992-4 in combination with ETA-09/0339. An easy-to-use HALFEN calculation program is available for this purpose. HTA-Channels calculated according to CEN/TS 1992-4 are ordered as HTA-CE Channels and are CE marked.

RAL GÜTEZEICHEN
Verankerungs- und Bewehrungstechniken
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RAL seal of quality as a guarantee for monitored and documented product characteristics with a high standard of service.

Application Examples

CURTAIN WALL

Fixings for Curtain-wall façades

CURTAIN WALL

Fixings for Curtain-wall façades

SPORTS

Seat fixings, St. Jakob-Park, Basel

LIFTS/ELEVATOR FIXINGS

Fixing guide rails with HALFEN Channels

NOISE BARRIERS

Fixings of noise barriers to concrete posts

BRIDGES

Fixings for drainage systems

UTILITY TUNNELS

Utility pipes with curved anchor channels

TUNNELS

Fixing of over-head cables in railway tunnels

European Technical Approval ETA

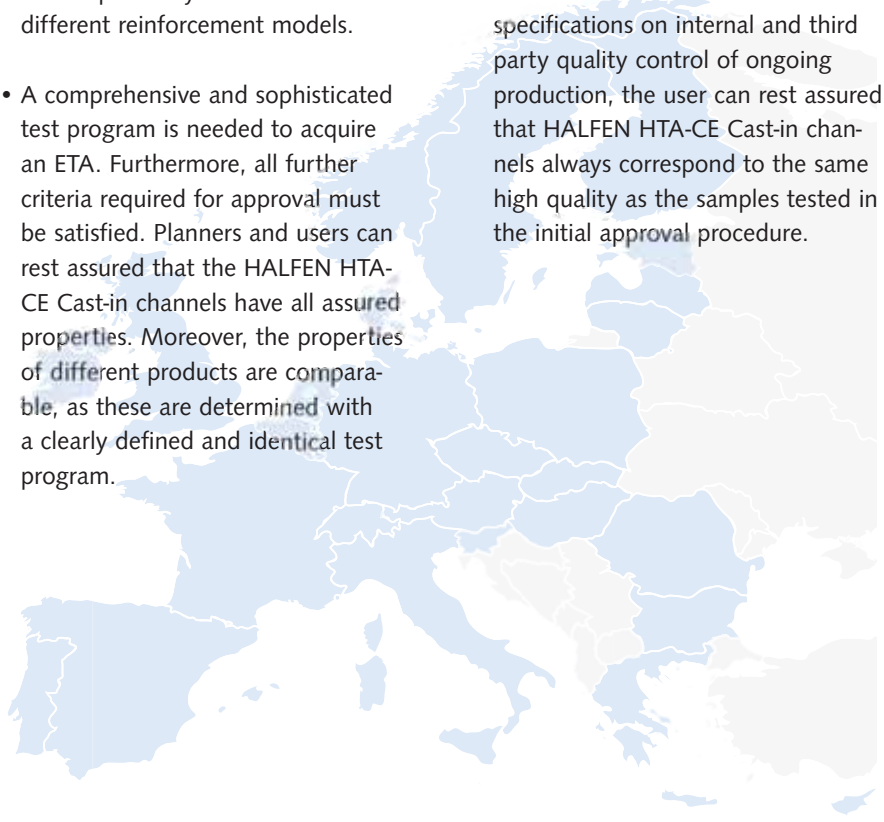
In 2010 the European Technical Approval ETA-09/0339 was granted by the German Institute of Building Technology (DIBt, Deutsches Institut für Bautechnik) for the HALFEN HTA-CE Cast-in channel.
This new approval is valid without restrictions in 30 European states.

ETA - 09 / 0339
432-CPD-8394-01

Calculating the anchor channels that are included in this ETA is done according to the new European standards series CEN/TS 1992-4 "Design of anchorages for use in concrete". This standard series summarises the current state of technology in dimensioning anchorages in concrete and takes current research in the field of anchoring systems into consideration.

Advantages of HALFEN HTA-CE Cast-in channels

- It is possible to consider various concrete strength classes, geometric boundary conditions and any load combinations. As a result, the designer works in conformity with the approval in all application situations. This makes decisions easier and also minimizes disagreement on technical or legal issues with building authorities, test engineers or consultants.
- The planning engineer has numerous options for influencing the result and can therefore work out the most economical and technically effective solution. For example, the load bearing capacity of the overall system can be positively influenced with different reinforcement models.
- A comprehensive and sophisticated test program is needed to acquire an ETA. Furthermore, all further criteria required for approval must be satisfied. Planners and users can rest assured that the HALFEN HTA-CE Cast-in channels have all assured properties. Moreover, the properties of different products are comparable, as these are determined with a clearly defined and identical test program.
- Planners and designers who use HALFEN HTA-CE Cast-in channels in compliance with the European Technical Approval also observe the national building regulations of 30 European Union Countries. Furthermore, the CE mark verifies that all criteria of the ETA have been met. The anchor channels approved in this way can be used beyond national boundaries. Consequently, planners have maximum planning certainty for international projects. This also applies in particular for prefabricated concrete parts which are very frequently CE marked as one component.
- As the ETA also includes detailed specifications on internal and third party quality control of ongoing production, the user can rest assured that HALFEN HTA-CE Cast-in channels always correspond to the same high quality as the samples tested in the initial approval procedure.



European standard CEN/TS 1992-4

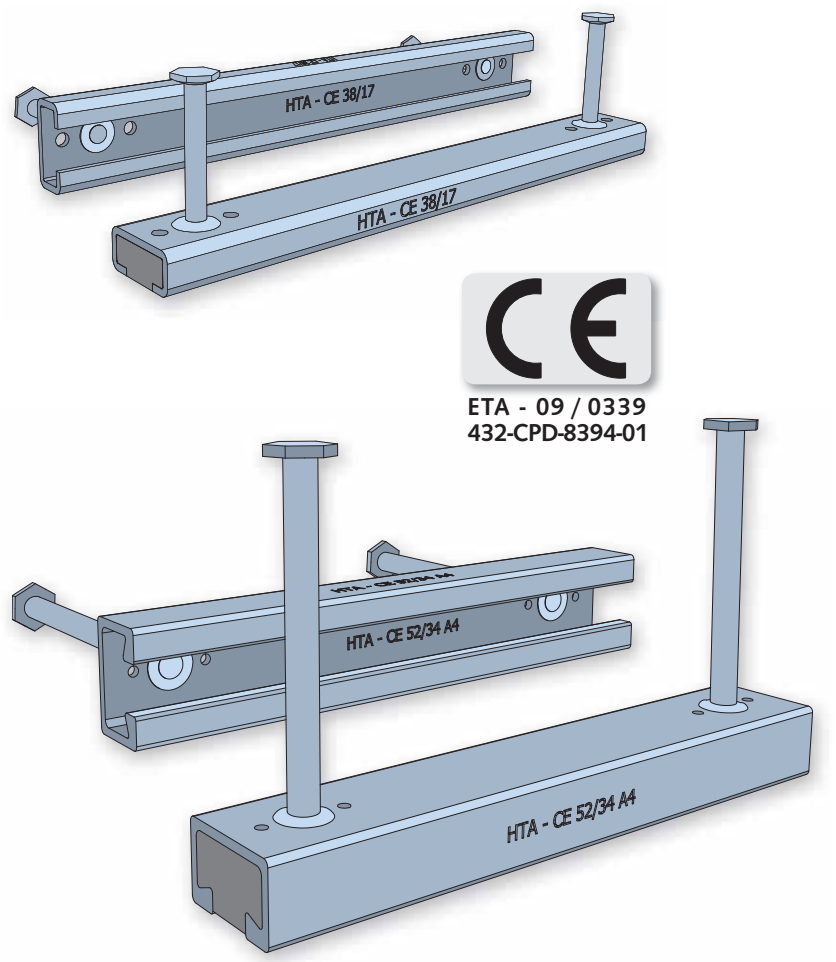
Planning standards apply for the whole of the European Union

The new European standard CEN/TS 1992-4 was issued in 2009 and covers the design method for "Design of fastenings for use in concrete".

This approval represents current state of the art technology standards and may be used in all applications.

To apply the new European calculation method, product specific values such as load bearing capacities or form coefficients are necessary. These and further special regulations for dimensioning are included in the ETA-09/0339 (European Technical Approval).

This new calculation method is supported by a comprehensive user-oriented and easy-to-use design software.



What is the CEN/TS 1992-4

A European CEN standard was created with the aim of standardising the dimensioning of fastenings in concrete to a common basis. Cast-in fixings such as anchor channels and headed fasteners as well as post-installed anchors are regulated in this standard.

The standards committee CEN/TC 250/ SC 2/WG 2 "Design of fastenings for use in concrete" was founded in 2000 with members from nine European nations. In 2009, the set of regulations was published as CEN/ TS 1992-4, TS "Technical Specification".

This is a preliminary standard with the aim of converting to a European standard. With its publication this new standard will then represent state of the art technology and may be used in practice.

European standard CEN/TS 1992-4

This preliminary CEN/TS 1992-4 standard has five parts:

- "General"
- "Headed bolts"
- "Anchor channels"
- "Dowel – Mechanical"
- "Dowel – Chemical"

With the switchover to one standard, this technical specification will become part of the European Concrete Standard EN1992. Paving the way for the future already today is the publication of the ETA, the publication of all resources and documents as well as personal consultations.

CEN/TS 1992-4 may only be used if a technical specification is available for the fixings, which confirms the suitability of the product and which contains the characteristic values necessary for dimensioning a fixing. For building products, a ETA (European Technical Approval) represents this document. The approval for HALFEN HTA-CE Cast-in channels is the ETA-09/0339.

The European Technical Approval is a confirmation of the usability of a building product as defined by the Construction Products Directive (CPD).

The ETA is based on tests, assessments and a technical evaluation by expert bodies appointed by the member states of the EU. It comprises all product characteristics which are significant for compliance with statutory requirements in the member states, whereby the relevant requisite performance level may differ nationally or may depend on the intended purpose.

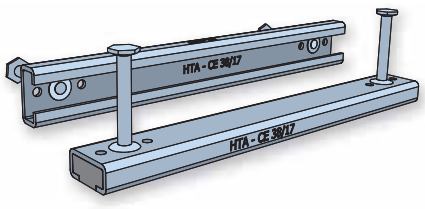
The transmission of the loads applied locally into the channel must be verified. For this purpose, Part 3 of CEN/TS 1992-4 provides a method for calculating the resulting anchor loads.

The resistances to steel failure are listed in the European Technical Approval ETA. The load bearing capacities are provided with dimensioning equations. Here all influences on the load bearing capacity of the anchor channel are taken into consideration. The HALFEN Cast-in channel may be used in all concrete strength classes from C12/15 to C90/105. The planned strength is incorporated in the verifications.

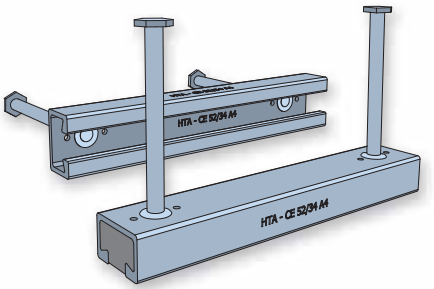
The flexible dimensioning concept allows for the development in reinforced concrete construction towards using ever lower component thicknesses with higher concrete strengths. For example, the resistance to concrete failure is 55% higher in a concrete of strength class C50/60 than in concrete of strength class C20/25. It is therefore possible to compensate lower edge distances with a higher concrete strength.

CE Marking

HALFEN HTA-CE Cast-in channels are ETA approved and are therefore CE marked. This allows the user "regulated" access to the European market. The CE mark is the visual mark that a product corresponds to the requirements of the European Community imposed on the manufacturer. It may only be applied if a directive with intended CE mark applies for the product.
With the CE mark, HALFEN declares that the product conforms with the essential requirements of the applicable EC directives.



HALFEN HTA-CE Cast-In Channels, cold-rolled



HALFEN HTA-CE Cast-In Channels, hot-rolled

CE
ETA - 09 / 0339
432-CPD-8394-01

Verification method according to CEN/TS 1992-4

The design method for anchor channels included in part 3 of the standards series has been completely redesigned. According to ETA-09/0339, verifications required for splitting failure when under load and blow-out failure are not necessary for the HTA-CE. The required verifications are shown in the following table:

Verification method according to CEN/TS 1992-4

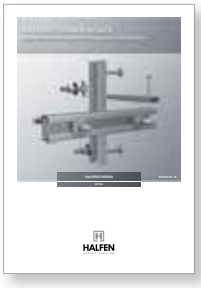
Tensile stress			Shear stress		
Type of failure			Type of failure		
Steel failure	Anchor	$N^a_{Ed} \le N_{Rd,s,a}$	Steel failure	Anchor	$V^a_{Ed} \le V_{Rd,s,a}$
	Connection between anchor and channel	$N^a_{Ed} \le N_{Rd,s,c}$		Connection between anchor and channel	$V^a_{Ed} \le V_{Rd,s,c}$
	Local buckling in the channel	$N_{Ed} \le N_{Rd,s,l}$		Local buckling in the channel	$V_{Ed} \le V_{Rd,s,l}$
	Bolt	$N_{Ed} \le N_{Rd,s,s}$		Bolt	$V_{Ed} \le V_{Rd,s,s}$
	Bending in the channel	$M_{Ed} \le M_{Rd,s,flex}$	Pry-out failure		$V^a_{Ed} \le V_{Rd,cp}$
Pull-out		$N^a_{Ed} \le N_{Rd,p}$	Concrete edge failure		$V^a_{Ed} \le V_{Rd,c}$
Concrete cone failure		$N^a_{Ed} \le N_{Rd,c}$			

N_{Ed} and V_{Ed} are tension or shear stress respectively, acting on the bolt; N^a_{Ed} and V^a_{Ed} are anchor load resulting from the load on the channel.
CEN/TS 1992-4 also regulates additional reinforcement; further verification must be provided here.

CEN/TS 1992-4 information

Detailed information on CEN/TS 1992-4, Part 1 and 3 and the required verifications for anchor channels can be found in the brochure “Dimensioning of Anchor Channels“ published by the German VBBF association in collaboration with HALFEN. It is available as a free download from www.halfen.de.

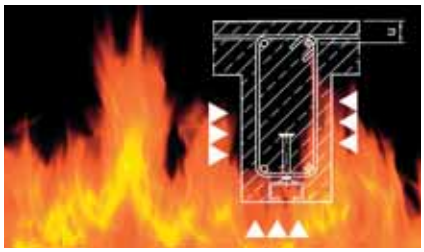
Approvals on the internet
The approvals can be found at **halfen.de/Service/Brochures**.
Or simply scan the code, select the required document and click to download as a PDF file.



General

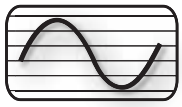
Fire-resistance

From an engineering point of view, the fire-resistance requirements are similar to those set in section 3.2.7. of the standard building approval Z-21.4-34.
The approval can be downloaded from our website **www.halfen.de**.



Fatigue

All stated resistance values Δ F are specified according to general building approval Z-21.4-34 (see page 37). ETA value are currently under revision.



The RAL-Quality symbol

The RAL seal of quality is a guarantee for coherence with the products' technical characteristics and the product service including:

- specification, quality-management, logistics, professional technical consultation, high-quality technical documentation and software, fulfilment of guaranteed services and impartial tender processing

Germanischer LLoyd guarantees the continuous compliance to the requirements of the Association of anchorage and reinforcement technology (Gütegemeinschaft Verankerungs- und Bewehrungstechnik e.V.) with a twice yearly audit.

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Verankerungs- und Bewehrungstechniken
RAL-GZ 658/1

Quality

Quality is the outstanding feature of our products. HALFEN materials and products are subjected to the most stringent quality control procedures. A quality inspection by the German Lloyd Certification GmbH has verified that our quality management system meets the requirements of the DIN EN ISO 9001:2008 standard.

GL ISO 9001
GL Systems Certification
Certificate-no. QS-281 HH

Tension stress test

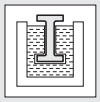
Spectral analysis

HALFEN CAST-IN CHANNELS HTA-CE

Materials / Corrosion Protection

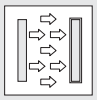
Hot-dipped galvanized FV:

Dipped in a galvanizing bath at a temperature of approx. 460°C, a method used primarily for open-profile channels.

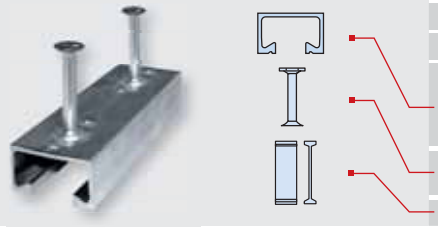


Zinc galvanized GVs:

Electrochemical process. HALFEN Bolts are available with a special Cr^{VI}-free coating.



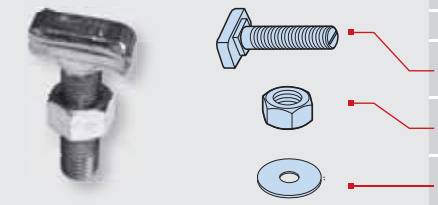
HALFEN Cast-in channels, steel, hot-dipped galvanized



	Steel		
	Material	Standard	Zinc coat
Channel profile	1.0038 ☐	DIN EN 10 025-2 ①	FV: ≥ 50 µm
	1.0044 ☐	DIN EN 10 025-2 ①	FV: ≥ 50 µm
Bolt anchor B6	Steel ☐	DIN EN 10263 or DIN EN 10269	FV: ≥ 50 µm
Weld-on anchor	Steel ☐	DIN EN 10 025-2	FV: ≥ 50 µm

① Steel according to DIN EN 10 025-2 and HALFEN specification

HALFEN Bolts, galvanized steel



	Steel		
	Material	Standard	Zinc coat
Bolt	Steel FK 4.6 or 8.8 ☐	DIN EN ISO 898-1 and DIN EN ISO 4034	FV: ≥ 40 µm
	Steel FK 4.6 or 8.8 ☒		GVs: ≥ 12 µm
Hexagonal nut	Steel FK 5 or FK 8 ☐	DIN EN 20 898-2 and DIN EN ISO 4032	FV: ≥ 40 µm
	Steel FK 5 or FK 8 ☒		GVs: ≥ 12 µm
Washer	Steel ☐	DIN EN ISO 7089, 7093 or 7090	FV: ≥ 40 µm
	Steel ☒		GVs: ≥ 12 µm

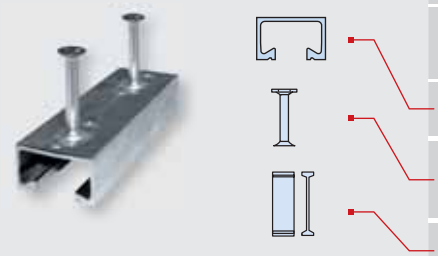
Stainless steel A4:

Chromium is the most important alloy element in stainless steel. A specific chromium concentration ensures the generation of a passive layer on the surface of the steel that protects the base material against corrosion. This explains the high corrosion resistance of stainless steel.

Materials:

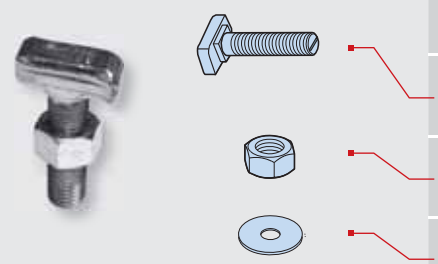
- ☐ **WB** = Steel mill finished
- ☐ **FV** = Steel hot-dipped galvanized
- ☒ **GVs** = Steel zinc galvanized (with special coating)
- ☐ **A4** = Steel, stainless 1.4571 / 1.4404
- ☒ **HCR** = Steel, stainless 1.4547 / 1.4529

HALFEN Cast-in channels, stainless steel



	Stainless steel		
	Material	Standard	Corrosion resistance class ②
Channel profile	1.4404 or 1.4571 ☐	DIN EN 10 088	III
	1.4529 or 1.4547 ☒		IV
Bolt anchor B6	1.4404, 1.4571 or 1.4578 ☐	DIN EN 10 088	III
	1.4529 or 1.4547 ☒		IV
Weld-on anchor	1.4404 or 1.4571 ☐	DIN EN 10 088	III
	Steel ③	DIN EN 10 025-2	

HALFEN Bolts, stainless steel



	Stainless steel		
	Material	Standard	Corrosion resistance class ②
Bolt	1.4401, 1.4404, 1.4571 (A4-50 or A4-70) ☐	DIN EN 3506-1 and DIN EN 10 088	III
	1.4529, HCR-50 ☒	DIN EN 3506-1	IV
Hexagonal nut	1.4401, 1.4404 or 1.4571 (A4-50, A4-70) ☐	DIN EN 3506-2 and DIN EN 10 088	III
	1.4529, HCR-50 ☒		IV
Washer	1.4401, 1.4404, 1.4571 ☐	DIN EN 10 088	III
	1.4529 or 1.4547 ☒		IV

② See building authority approval for stainless steels Z-30.3-6

③ Corrosion protection of mill finished anchor → page 13

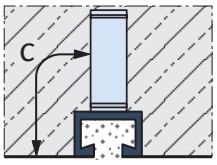
Corrosion protection requirements according to ETA-09/0339

Material and applications				
	1	2	3	4
Description	**Dry interior-rooms**	**Damp interior-rooms**	**Medium level of corrosion**	**High level of corrosion**
Definition	Anchor channels may only be used in components in indoor environments (for example: living and office spaces, schools; hospitals commercial shops with the exception of wet rooms as in column 2).	Anchor channels may also be used in components in areas with normal humidity (for example: kitchens, bathrooms and laundry-rooms in residential buildings where permanent steam is not present, and under water).	Anchor channels may also be used in outdoor environments (including industry environments and costal regions) or in wet room, if conditions are not especially aggressive (for example: continual immersion in sea water etc. as in column 4).	Anchor channels may also be used in exceptionally aggressive environments (for example: continual immersion in sea water) or in seawater spray-zones, chloride environments in swimming baths or in environments with an extremely aggressive chemical atmosphere (for example: flue gas desulphurization plants or road tunnels where de-icer systems are in use).
Channel profile	Steel 1.0038 / 1.0044; EN 10025 Hot-dipped galvanized ≥ 50 µm ⑥	Steel 1.0038 / 1.0044; EN 10025 Hot-dipped galvanized ≥ 50 µm ⑥	Stainless steel 1.4401/ 1.4404/1.4571; 1.4362; EN 10088	Stainless steel 1.4462 ②, Stainless steel HCR 1.4529/ 1.4547 EN 10088 ☒
Anchor	Steel 1.0038 / 1.0214, 1.0401, 1.1132, 1.5525; EN 10263, EN 10269 Hot-dipped galvanized ≥ 50 µm ⑥	Steel 1.0038 / 1.0214 / 1.0401, 1.1132 / 1.5525; EN 10263, EN 10269 Hot-dipped galvanized ≥ 50 µm ⑥	Stainless steel 1.4401/ 1.4404/1.4571/ 1.4578 /1.4362, EN 10088, ■ Mill finish1.0038 ③ ☐	
Special HALFEN Bolts with shaft and screws in accordance with EN ISO 4018	Steel strength class. 4.6 / 8.8 EN ISO 898-1 Zinc-galvanized ≥ 5 µm ④	Steel strength class 4.6 / 8.8 EN ISO 898-1 Hot-dipped galvanized ≥ 40 µm ① ⑤	Stainless steel 1.4401/ 1.4404/1.4571 1.4362, EN ISO 3506-1	Stainless steel 1.4462 ② 1.4529/1.4547 EN ISO 3506-1
Washers EN ISO 7089 and EN ISO 7093-1 Product classification A, 200 HV	Steel EN 10025 Zinc-galvanized ≥ 5 µm ④	Steel EN 10025 Hot-dipped galvanized ≥ 40 µm ① ⑤	Stainless steel 1.4401/ 1.4404/1.4571, EN 10088	Stainless steel 1.4462 ②, 1.4529/1.4547, EN 10088
Hexagonal nut EN ISO 4032	Steel strength class. 5/8 EN 20898-2 Zinc-galvanized ≥ 5 µm ④	Steel strength class 5/8 EN 20898-2 Hot-dipped galvanized ≥ 40 µm ① ⑤	Stainless steel 1.4401/1.4404/1.4571 EN ISO 3506-2	Stainless steel 1.4462 ②, 1.4529/1.4547 EN ISO 3506-2
① or zinc galvanized with special coating ≥ 12 µm ② 1.4462 not suitable for swimming baths ③ Steel in accordance with EN 10025, 1.0038 not for Anchor channels 28/15 and 38/17			④ Zinc-galvanized in accordance with EN ISO 4042 ⑤ Hot-dipped galvanized in accordance with EN ISO 10684 ⑥ Hot-dipped galvanized based on EN ISO 1461, but thickness ≥ 50µm	

HALFEN Channel A4 with mill finish welded-on anchors ■ ☐

Corrosion protection of the mill finished weld-on anchor is based on the following concrete cover c:

Profile HTA-CE	52/34-Q	55/42-Q	72/48 72/49
Concrete cover c [mm]	40	50	60



Concrete cover c

The minimum concrete cover depends on local enviromental conditions and bid specifications.

HALFEN Channel made completely in stainless steel (A4) ■

The HALFEN Cast-in channels "entirely of stainless steel" are not restricted to any minimum concrete cover since the components cannot corrode.

Areas of application

- bridge and tunnel construction (fastening of pipes, etc.)
- construction of sewage treatment plants (fixing of spillovers)
- chemical industry (installations exposed to aggressive substances)
- ventilated façades, e.g. masonry renders
- also for all structural reinforced concrete elements with higher demands on the concrete cover

HALFEN Channel made in stainless steel (HCR) ☒

The high corrosion resistance (HCR) HALFEN Cast-in channels are mandatory when high concentrations of chlorides, sulphur and nitrogen oxides are present.

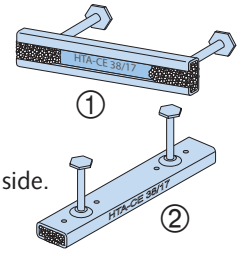
Areas of application

- road tunnels
- structures in salt water
- indoor swimming pools
- areas not routinely cleaned
- poorly vented parking garages
- in narrow, major city streets

1.1 Delivery and identification

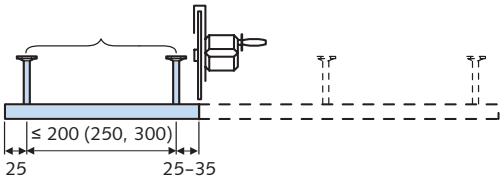
HALFEN can supply ready to install short channels and standard lengths.

Product identification:
① on channel back and inside the channel.
② on models with foam filler, also on channel side.



1.2 Installing to formwork

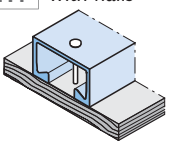
If required, HALFEN Cast-in channels can also be cut to size on site.

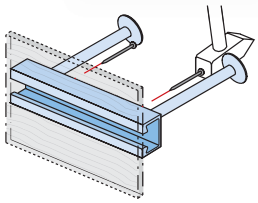


2.1 Fixing to the formwork

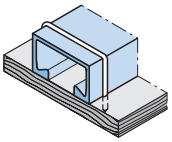
Timber formwork

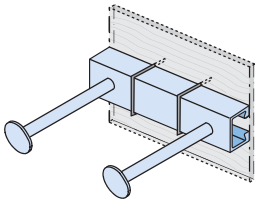
2.1.1 with nails





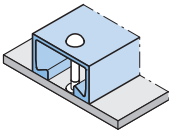
2.1.2 with staples

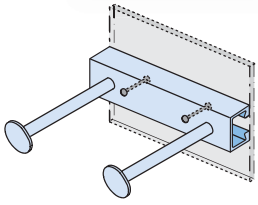




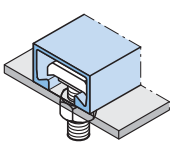
Steel formwork

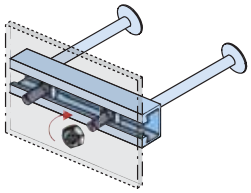
2.1.3 aluminium rivets





2.1.4 HALFEN Bolt and nut





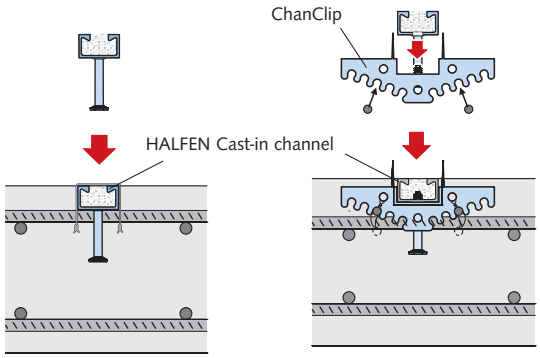
2.2 Top face installation

2.2.1

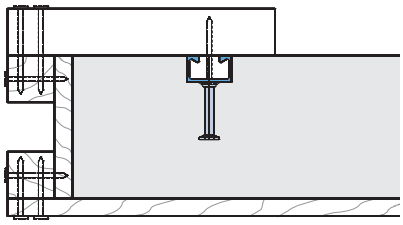
directly to reinforcement:
with tying wire

2.2.2

directly to reinforcement:
with HALFEN ChanClip
HCP41, HCP54



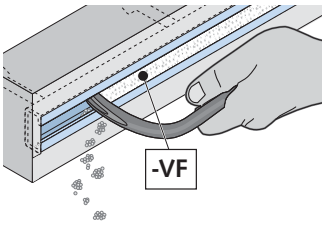
2.2.3 Installation using auxiliary aids



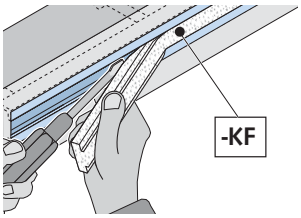
Installation with HALFEN ChanClip (see 2.2.2)

Installation using an auxiliary aid (see 2.2.3)

3.1 Removing the filler



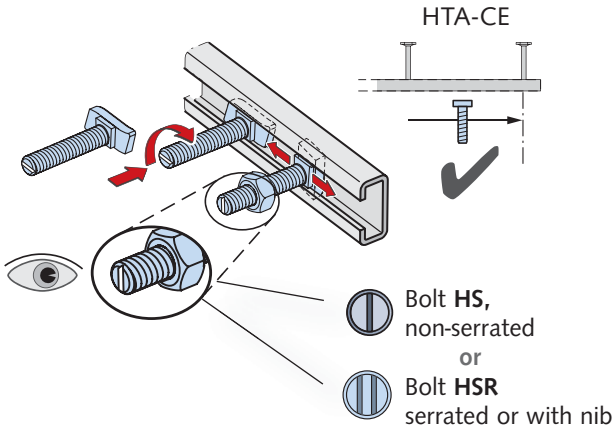
Haropor® Polystyrene filler:
Use a suitable tool,
(for example; use a carpenter's hammer).



Foam strip filler:
Pull strips out by hand,
use a tool if necessary,
(for example; a screwdriver).

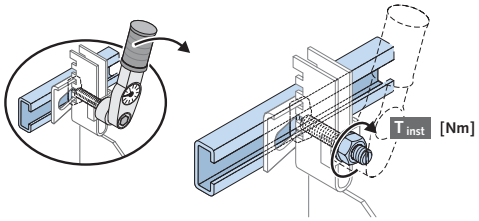
Remove only in the areas which must be accessed for use.

4.1 Installing HALFEN bolts



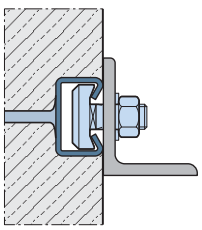
Dependable assembly with HALFEN Cast-in channels
HALFEN bolts can be inserted anywhere in the channel slot, then turned 90° and locked in place by tightening the nut.
Do not position bolts at channel ends past the last anchor (≥ 25 mm from the end of the channel).
On channels with bolt anchors, the anchor locations are visible through the channel slot.

Check
Bolts: After installation check that the bolts are properly aligned; the notch or notches in the tip of the shank must be at right angles to the longitudinal axis of the channel.

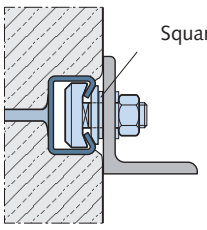


Fixing
The bolt heads must sit flush on both flanks of the anchoring channel and be secured by tightening the nut with a torque wrench. The torque values in the table at the bottom of page 22 must be observed.

Direct attachment ①



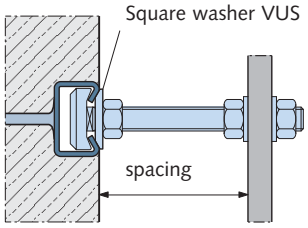
Surface-flush installation



Non-flush installation

① If the front edge of the channel is set back from the concrete surface, the attached structure must be shimmed with a washer (VUS).
In case of shear stress, add bolt flexure to the tensile force.

Stand-off installation ②



Example:
HALFEN Channel: **HTA-CE 49/30**
HALFEN Bolt: **HS 50/30 - M16**
Washer: **VUS 49/30 - M16**

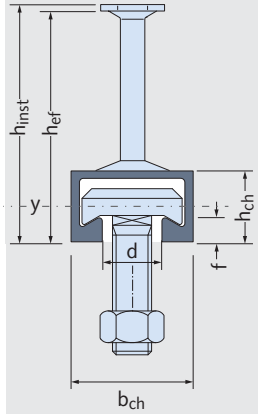
② Always install a square washer for stand-off installations.

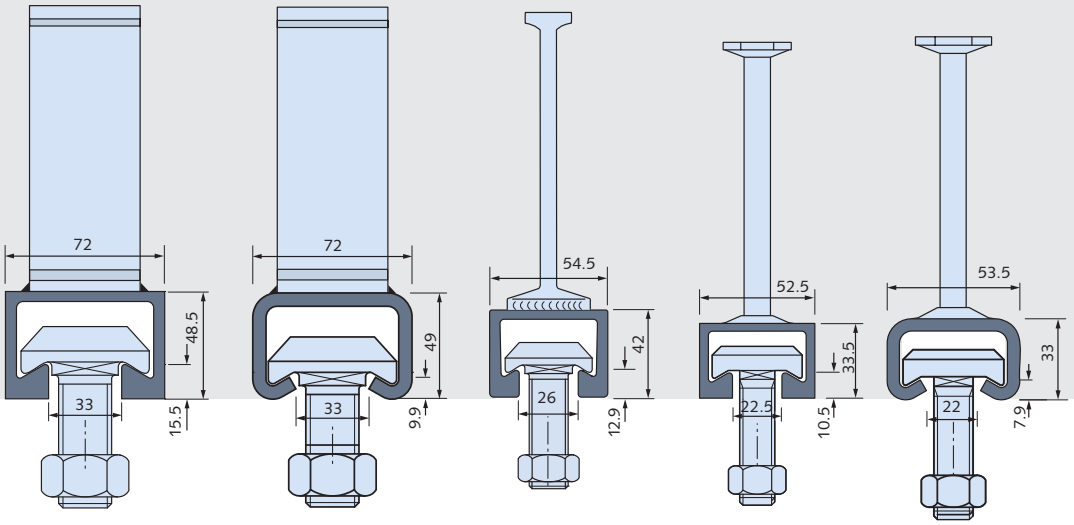
Assembly instructions on the internet
Multi-language assembly instructions can be found at **halfen.de / Service / Brochures**.
Or simply scan the code and select the required document.

Product Range: Overview of Channels + Bolts

Indentification values HTA-CE

Profile		HTA-CE 72/48	HTA-CE 72/49	HTA-CE 55/42	HTA-CE 52/34	HTA-CE 54/33
Type		hot-rolled	cold-rolled	hot-rolled	hot-rolled	cold-rolled
Geometry HALFEN Channels HTA-CE						
Note: observe the installation height h_{inst}						
Material	Steel	■		■	■	■
	A4	■	■		■	■
	HCR					
Bolts		HS 72/48	HS 72/48	HS 50/30	HS 50/30	HS 50/30
Threads		M 20 - M 30	M 20 - M 30	M 10 - M 24	M 10 - M 20	M 10 - M 20
s_{slb} [mm]		129	129	109	88	88
Profile load capacity						
$N_{Rd,s,I} = N_{Rd,s,c}$ [kN]		55.6	55.6	44.4	30.6	30.6
$V_{Rd,s,I}$ [kN]		72.2		57.8	39.7	
$M_{Rd,s,flex}$ [Nm]	Steel	7472	-	5606	2933	2595
	Stainless steel	7630	7493	-	2996	2595
Geometry						
h_{inst} [mm]		(191)	(192)	182 (185)	161 (164)	161 (164)
b_{ch} [mm]		72	72	54.5	52.5	53.5
h_{ch} [mm]		48.5	49	42	33.5	33
I_y [mm⁴]	Steel / Stainless steel	349721	293579	187464	93262	72079
h_{ef} [mm]		179	179	175	155	155
c_{min} [mm]		150	150	100	100	100

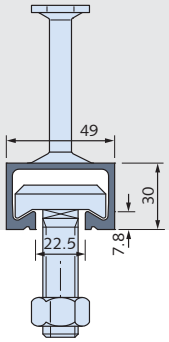
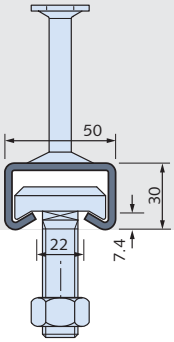
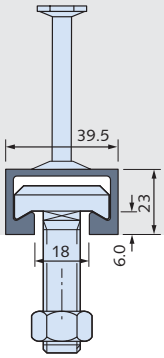
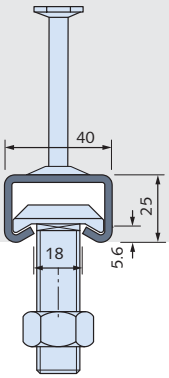
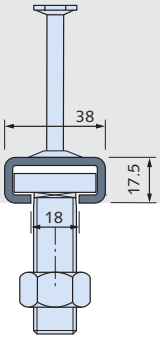
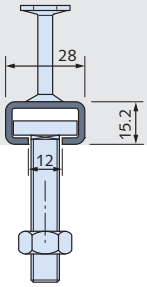




c_{min} = minimal spacing channel/concrete edge
s_{slb} = axial spacing for bolts for $N_{Rd,\,s,\,I}$

( ) value in brackets is for I - weld-on anchors
Materials see page 12

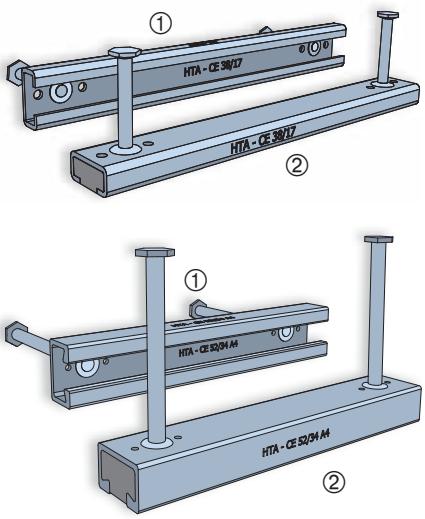
Product Range: Overview of Channels + Bolts

	HTA-CE 50/30	HTA-CE 49/30	HTA-CE 40/22	HTA-CE 40/25	HTA-CE 38/17	HTA-CE 28/15
	hot-rolled	cold-rolled	hot-rolled	cold-rolled	cold-rolled	cold-rolled
						
	☐	☐	☐	☐	☐	☐
	■	■	■	■	■	■
		☒			☒	☒
	HS 50/30	HS 50/30	HS 40/22	HS 40/22	HS 38/17	HS 28/15
	M 10 - M 20	M 10 - M 20	M 10 - M 16	M 10 - M 16	M 10 - M 16	M 6 - M 12
	81	81	65	65	52	42
	17.2	17.2	11.1	11.1	10.0	5.0
	22.4		14.4			
	1772	1455	936	956	504	276
	1810	1485	939	931	516	282
	100 (161)	100 (161)	87 (87)	89 (89)	81 (82)	50 (79)
	49	50	39.5	40	38	28.0
	30	30	23	25	17.5	15.25
	51904	41827	19703	20570	8547	4060
			19759	19097		
	94	94	79	79	76	45
	75	75	50	50	50	40

Identification

Channel material	Type identification
1.0038 / 1.0044	HTA-CE 38/17
A4: 1.4404 / 1.4571	HTA-CE 38/17 - A4
HCR: 1.4529 / 1.4547	HTA-CE 38/17 - HCR

Type identification:
① On profile back, inside.
② Additionally on profile side for all types with full-foam filling.



Supplied lengths and number of anchors

The standard HALFEN Cast-in channel product range with European Technical Approval is listed in the following table.

Other lengths and anchor dimensions are available on request.

Standard product range

Length [mm] / Number of anchors					
HTA-CE 72/48	HTA-CE 72/49	HTA-CE 55/42	HTA-CE 40/25, 50/30, 49/30, 52/34, 54/33	HTA-CE 40/22	HTA-CE 28/15, 38/17
150/2	150/2	150/2	150/2	150/2	100/2
200/2	200/2	200/2	200/2	200/2	150/2
250/2	250/2	250/2	250/2	250/2	200/2
300/2	300/2	300/2	300/2	300/2	250/2
350/3	350/3	350/3	350/3	350/3	300/3
400/3	400/3	400/3	400/3	400/3	350/3
550/3	550/3	550/3	550/3	550/3	450/3
1050/5	1050/5	1050/5	800/4	800/4 ②	550/4
6070/25		6070/25	1050/5	1050/5	850/5
			3030/13 ①	1300/6 ②	1050/6
			6070/25	1550/7 ②	3030/16
				1800/8 ②	6070/31
				2050/9 ②	
				2300/10 ②	
				2550/11 ②	
				3030/13 ②	
				6070/25	
Anchor spacing ≤ 250 mm					Anchor spacing ≤ 200 mm

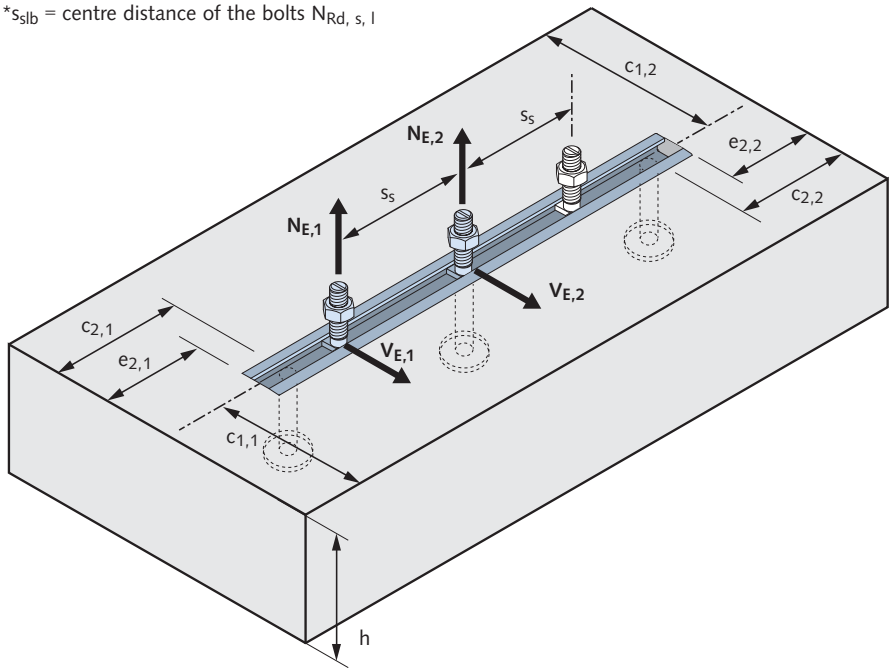
① does not apply to HTA-CE 52/34, HTA-CE 54/33
② does not apply to HTA-CE 40/22 - A4

Standard fixed lengths – specific order production							
HTA-CE 28/15, HTA-CE 38/17 **Length [mm]** / Number of anchors				HTA-CE 40/22, 40/25, 49/30, 50/30, 52/34, 54/33, 55/42, 72/48, 72/49 **Length [mm]** / Number of anchors			
1250/ 7	**1450**/ 8	**1650**/ 9	**1850**/10	**1050**/ 5	**1300**/ 6	**1550**/ 7	**1800**/ 8
2050/11	**2250**/12	**2450**/13	**2650**/14	**2050**/ 9	**2300**/10	**2550**/11	**2800**/12
2850/15	**3030**/16	**3250**/17	**3450**/18	**3030**/13	**3300**/14	**3550**/15	**3800**/16
3650/19	**3850**/20	**4050**/21	**4250**/22	**4050**/17	**4300**/18	**4550**/19	**4800**/20
4450/23	**4650**/24	**4850**/25	**5050**/26	**5050**/21	**5300**/22	**5550**/23	**5800**/24
5250/27	**5450**/28	**5650**/29	**5850**/30	–	–	–	–
Anchor spacing ≤ 200 mm				Anchor spacing ≤ 250 mm			

Minimum edge distances and minimum bolt spacing

Anchors must be installed at a minimum distance from the component edges. The distance depends on the selected channel profile and the corresponding HALFEN T-head bolt. According to the ETA, the spacing between bolts s_s must not be less than 5 x d_s.
Reduction is required if $s_s < s_{slb}$* (see table on page 16).

*s_{slb} = centre distance of the bolts $N_{Rd,\,s,\,I}$



Minimal edge and bolt spacings

Edge and bolt spacing [mm]				
HTA-CE profiles	M	$s_{s,min}$	c_{min}	e_{min}
28/15	6	30	40	15
	8	40	40	15
	10	50	40	25
	12	60	40	35
38/17	10	50	50	25
	12	60	50	35
	16	80	50	55
40/25 **40/22**	10	50	50	25
	12	60	50	35
	16	80	50	55
49/30 **50/30**	10	50	75	50
	12	60	75	50
	16	80	75	55
	20	100	75	75
54/33 **52/34**	10	50	100	65
	12	60	100	65
	16	80	100	65
	20	100	100	65
55/42	10	100	100	65
	12	60	100	65
	16	80	100	65
	20	100	100	65
	24	120	120	85
72/49 **72/48**	20	100	150	115
	24	120	150	115
	27	135	150	115
	30	150	150	115

HALFEN Bolts – Type HS

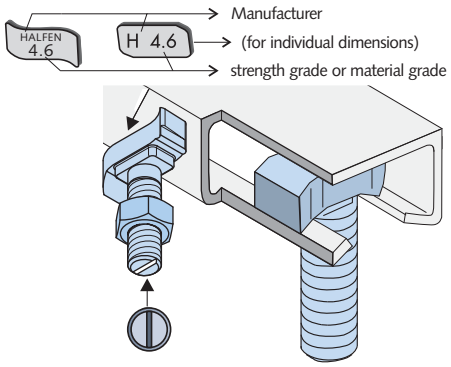
HALFEN Bolts standard (no nib or serration) for all profile types HTA-CE

- two direction load capacity
- identification on bolt tip with **1 notch**

HALFEN 4.6 — Strength class 4.6 galvanized (GVs) or hot-dipped galvanized (FV)

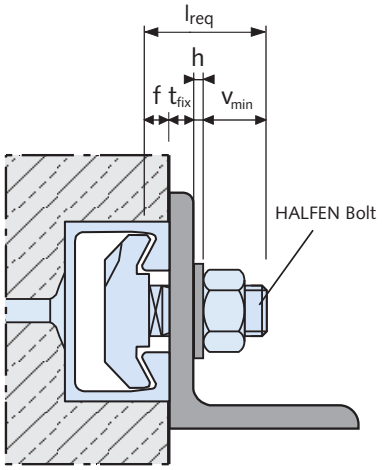
HALFEN A4-70 — Material grade A4-50 / A4-70 Stainless steel

HALFEN HCR50 — Strength class 50 A4 - 70 Stainless steel (1.4529/1.4547)



Calculating the bolt length l_{req} for HALFEN Bolts

$$l_{req} = t_{fix} + f + h + v_{min}$$



Dimesions v_{min}	
Bolt diameter	v_{min} [mm]
M6	11.0
M8	12.5
M10	14.5
M12	17.0
M16	20.5
M20	26.0
M24	29.0
M27	31.5
M30	33.5

l_{req} = required bolt length

t_{fix} = thickness of clamped component

f = profile lip height

h = washer thickness

v_{min} = Nut height EN ISO 4032 + overhang approximately 5 mm (for M20: 7 mm)

Channel lip dimensions f	
Channel profile	**f [mm]**
28/15	2.25
38/17	3.0
40/22	6.0
40/25	5.6 / 5.4 ①
49/30	7.39
50/30	7.85
52/34	10.5
54/33	7.9
55/42	12.9
72/48	15.5
72/49	9.9

① value **f** for stainless steel

Bolt design values

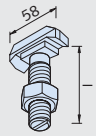
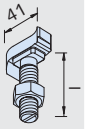
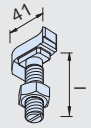
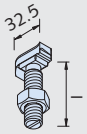
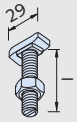
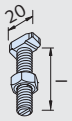
The design resistance of HALFEN Bolts with different thread diameters materials and strength classes can be found in the table on the right

$N_{Rd,s,s}$ is the resistance against tension loads, $V_{Rd,s,s}$ against shear loads and $M^0_{Rd,s,s}$ is the flexural resistance when subjected to transverse load induced in a cantilever.

Design resistance										
Material		**M 6**	**M 8**	**M 10**	**M 12**	**M 16**	**M 20**	**M 24**	**M 27**	**M 30**
4.6	$N_{Rd,s,s}$	4.0	7.3	11.6	16.9	31.4	49.0	70.6	91.8	112.2
	$V_{Rd,s,s}$	2.9	5.3	8.3	12.1	22.6	35.2	50.7	66.0	80.6
	$M^0_{Rd,s,s}$	3.8	9.0	17.9	31.4	79.8	155.4	268.9	398.7	538.7
8.8	$N_{Rd,s,s}$	10.7	19.5	30.9	44.9	83.7	130.7	188.3	244.8	299.2
	$V_{Rd,s,s}$	6.4	11.7	18.6	27.0	50.2	78.4	113.0	146.9	179.5
	$M^0_{Rd,s,s}$	9.8	24.0	47.8	83.8	213.1	415.4	718.4	1065.2	1439.4
A4-50	$N_{Rd,s,s}$	3.5	6.4	10.1	14.8	27.4	42.8	61.7	80.2	98.1
	$V_{Rd,s,s}$	2.5	4.6	7.3	10.6	19.8	30.9	44.5	57.9	70.7
	$M^0_{Rd,s,s}$	3.2	7.9	15.7	27.5	70.0	136.3	235.8	349.7	472.5
A4-70	$N_{Rd,s,s}$	7.5	13.7	21.7	31.6	58.8	91.7	132.1	171.8	210.0
	$V_{Rd,s,s}$	5.4	9.9	15.6	22.7	42.2	66.0	95.1	123.6	151.0
	$M^0_{Rd,s,s}$	6.9	16.8	33.5	58.8	149.4	291.3	503.7	746.9	1009.2

HALFEN Bolts HS

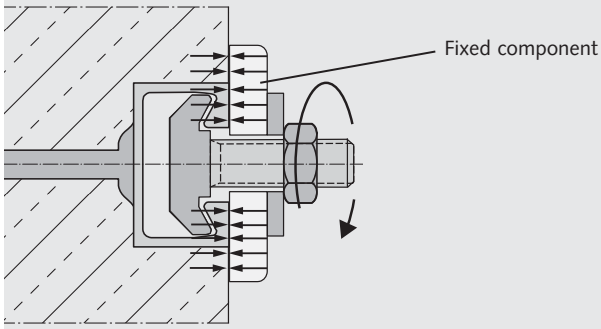
HALFEN Bolts HS

Suitable for profile	HTA-CE 72/48, 72/49				HTA-CE 55/42	HTA-CE 55/42, 52/34, 54/33, 50/30, 49/30				HTA-CE 40/22, 40/25			HTA-CE 38/17			HTA-CE 28/15			
Bolt	**HS 72/48**				**HS 50/30**	**HS 50/30**				**HS 40/22**			**HS 38/17**			**HS 28/15**			
Bolt dimensions																			
l [mm]	**M 20**	**M 24**	**M 27**	**M 30**	**M 24**	**M10**	**M 12**	**M 16**	**M 20**	**M 10**	**M 12**	**M 16**	**M 10**	**M 12**	**M 16**	**M 6**	**M 8**	**M 10**	**M12**
15																GVs4.6	GVs4.6	GVs4.6	
20										GVs4.6	GVs4.6		GVs4.6	GVs4.6	GVs4.6	GVs4.6	GVs4.6	A4-70 GVs4.6	
25														A4-70	A4-50	GVs4.6	GVs4.6	A4-70 GVs4.6	
30						FV4.6 GVs4.6	A4-50 GVs4.6	A4-50 GVs4.6		A4-70 GVs4.6	A4-50 FV4.6 GVs4.6	A4-50 GVs4.6	A4-70 FV4.6 GVs4.6	A4-70 FV4.6 GVs4.6	A4-50 FV4.6 GVs4.6	GVs4.6	A4-70 GVs4.6	HCR-50 A4-70 FV4.6 GVs4.6	GVs4.6
35									GVs4.6										
40						GVs4.6	A4-50 FV4.6 GVs4.6	A4-50 FV4.6 GVs4.6 GVs8.8		A4-70 GVs4.6	A4-50 GVs4.6 GVs8.8	A4-50 GVs4.6	A4-70 GVs4.6	HCR-50 A4-70 GVs4.6	A4-50 FV4.6 GVs4.6	GVs4.6	GVs4.6	A4-70 FV8.8 GVs4.6	
45							GVs8.8		A4-50 GVs4.6 GVs8.8		GVs8.8								
50	FV4.6	A4-50 FV4.6				GVs4.6	A4-50 GVs4.6	HCR-50 A4-50 FV4.6 GVs4.6		A4-70 GVs4.6	A4-50 FV4.6 GVs4.6	A4-50 A4-50L FV4.6 GVs4.6	A4-70 GVs4.6	A4-70 A4-50L FV4.6 GVs4.6	A4-50 A4-50L FV4.6 GVs4.6	GVs4.6	GVs4.6	HCR-50 A4-70 A4-50L FV4.6 GVs4.6	GVs4.6
55									A4-50 FV4.6 GVs4.6										
60							GVs4.6 GVs8.8	A4-50 FV8.8 GVs4.6 GVs8.8	GVs8.8	GVs4.6	GVs4.6 GVs8.8	A4-50 GVs4.6 GVs8.8	A4-70 GVs4.6	HCR-50 A4-70 GVs4.6 GVs8.8	A4-50 FV8.8 GVs4.6 GVs8.8	GVs4.6	GVs4.6	A4-70 GVs4.6 GVs8.8	
65									GVs4.6										
70														FV8.8					
72														A4-70T					
75	FV4.6 GVs8.8	FV4.6 FV8.8	FV4.6	FV4.6	FV4.6				A4-50 GVs4.6										
80							GVs4.6 GVs8.8	HCR-50 A4-50 A4-50L GVs4.6 GVs8.8	GVs8.8	GVs4.6	A4-50 A4-50L GVs4.6 GVs8.8	A4-50 A4-50L GVs4.6 GVs8.8	GVs4.6	A4-70 A4-50L GVs4.6	A4-70 A4-50 A4-50L GVs4.6		GVs4.6	A4-70 GVs4.6	GVs4.6
87							A4-70T	A4-70T											
100	FV4.6 GVs8.8	A4-50 FV4.6 GVs8.8	FV4.6 FV8.8	FV4.6			A4-50 GVs4.6	A4-50T FV4.6 GVs4.6 GVs8.8	A4-50 FV4.6 GVs4.6 GVs8.8	GVs4.6	A4-50 GVs4.6 GVs8.8	A4-50 FV4.6 GVs4.6	GVs4.6	A4-50 GVs4.6	A4-50 FV4.6 GVs4.6		GVs4.6	A4-50 GVs4.6	
125							GVs4.6	GVs4.6	A4-50 GVs4.6		GVs4.6	GVs4.6		GVs4.6	GVs4.6			A4-50 GVs4.6	
150	FV4.6	FV4.6 GVs8.8		FV4.6			GVs4.6	A4-50 FV4.6 GVs4.6	A4-50 GVs4.6 GVs8.8		A4-50 GVs4.6	A4-50 GVs4.6	GVs4.6	A4-50 GVs4.6	A4-50 GVs4.6		GVs4.6	A4-50 GVs4.6	
200	FV4.6	FV4.6		FV4.6			GVs4.6	GVs4.6	GVs4.6		GVs4.6	A4-50 GVs4.6		A4-50 GVs4.6	A4-50 GVs4.6			A4-50 GVs4.6	
250		FV4.6										GVs4.6							
300								GVs4.6	GVs4.6			GVs4.6							

L = Left-hand thread; T = Partial thread Material types: see page 12

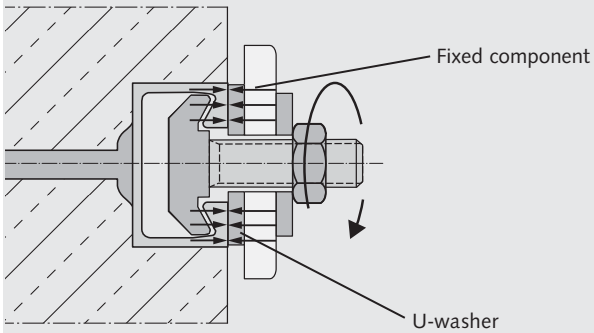
Torque values HS

Standard
Components are braced against the concrete and anchor channel.
Torque is applied as in the following table and must not be exceeded.



Standard torque values

Steel-steel
Components are braced against the anchor channels using suitable washers.
Torque is applied as in the following table and must not be exceeded.



Torque values steel-steel

Standard: recommended torque values T_{inst}

HTA-CE Profile	HALFEN Bolt HS... M [mm]	Torque value T_{inst} [Nm] Steel 4.6; 8.8 Stainless steel Strength class 50 Strength class 70
28/15	6	–
	8	8 (7)①
	10	13
	12	15
38/17	10	15 (14)①
	12	25
	16	40
40/22 40/25	10	15 (14)①
	12	25
	16	45
49/30 50/30	10	15 (14)①
	12	25
	16	60
	20	75
52/34 54/33	10	15 (14)①
	12	25
	16	60
	20	120
55/42	10	15 (14)①
	12	25
	16	60
	20	120
	24	200
72/48 72/49	20	120
	24	200
	27	300
	30	380

① Values in brackets are for stainless steel – grade 50

Steel-steel: recommended torque values T_{inst}

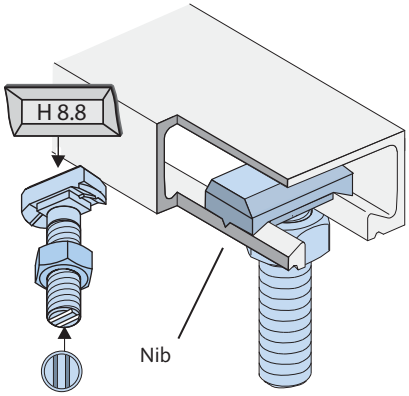
HTA-CE Profile	HALFEN Bolt HS ... M [mm]	Torque value T_{inst} [Nm] Steel 4.6	Steel 8.8	Strength class 50	Strength class 70
28/15	6	3	–	–	–
	8	8	20	7	15
	10	15	40	14	30
	12	25	70	25	50
38/17	10	15	40	14	30
	12	25	70	25	50
	16	65	180	60	125
40/25 40/22	10	15	40	14	30
	12	25	70	25	50
	16	65	180	60	125
49/30 50/30	10	15	40	14	30
	12	25	70	25	50
	16	65	180	60	125
	20	130	360	120	245
52/34 54/33	10	15	40	14	30
	12	25	70	25	50
	16	65	180	60	125
	20	130	360	120	245
55/42	10	15	40	14	30
	12	25	70	25	50
	16	65	180	60	125
	20	130	360	120	245
	24	230	620	200	420
72/48 72/49	20	130	360	120	245
	24	230	620	200	420
	27	340	900	280	620
	30	460	1200	380	850

Torque values apply only to bolts in delivery condition (unlubricated).

HALFEN Bolts – Type HSR

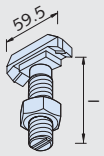
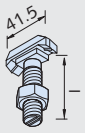
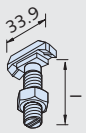
HALFEN Bolts with nib

- only for hot-rolled profiles: HTA 40/22, 50/30, 52/34, 72/48
- only for normal steel: WB and FV
- load capacity in all directions
- load capacity in channel longitudinal direction according to expert report
- identification on bolt tip with **2 notches**



Bolt design values HSR

Available HSR

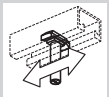
Suitable for profile	HTA-CE 72/48	HTA-CE 55/42, 52/34, 50/30		HTA-CE 40/22
Bolt	HSR 72/48	HSR 50/30		HSR 40/22
Bolt dimensions				
l [mm]	M20	M16	M20	M16
40		FV8.8		GVs8.8
45			GVs8.8	
50	FV8.8			
60		GVs8.8	GVs8.8	GVs8.8
75	FV8.8		GVs8.8	

GVs = Zinc galvanized with special coating FV = Hot-dipped galvanized

Torque values HSR

HSR 8.8	Torque values [Nm]
M16	200
M20	400

Load capacity



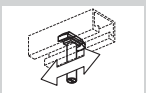
Bolt HSR

Grade 8.8
F_{Rd}
in channel longitudinal direction according to expert report

	F_{Rd} [kN]
40/22 - M16	7.0
50/30 - M16	7.0
50/30 - M20	10.5
72/48 - M20	10.5

Design value; load bearing capacity F_{Rd} [kN]

Design value F_{Rd} [kN] in channel longitudinal direction (each HALFEN Bolt HS)

	for steel profiles		for profiles in Stainless steel	
	Bolt type HS with strength class			
Thread Ø	4.6	8.8	A4-50	A4-70
M 6	0.14	0.56		
M 8	0.28	0.98	0.28	
M 10	0.42	1.54	0.42	
M 12	0.70	2.24	0.70	
M 16	1.26	4.20	1.26	
M 20	1.96	6.58	1.96	
M 24	2.80	9.52	2.80	
M 27	3.64	12.46		
M 30	4.48	15.26		

Not included in the ETA!

Following combination can be used in supporting-structures subjected to loads in channel longitudinal direction:

- hot-rolled, smooth, hot-dipped galvanized HALFEN Channels with HALFEN HSR Type Bolts with nib
- serrated HALFEN Channels HZA with serrated HALFEN Bolts HZS

The maximum design values for friction load can be found in the table on the left.

See page 22 for torque values.

ANK-E end anchor; for on-site custom length HALFEN Cast-in channels

Notes for assembling end anchor type ANK-E

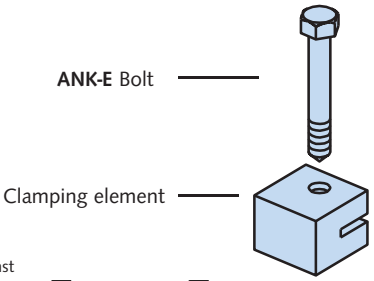
- Cut the HALFEN Cast-in channel at the selected point. The cut face must be at a right angle to the longitudinal axis of the channel. The end projection „**e**" should not be less than 35 mm and not more than 225 mm.
- Select the correct ANK-E end anchor for the HALFEN Cast-in channel profile; see table on the right. Slide the clamping element on to the back of the channel. If necessary, push in the foam filler at the end of the channel.
- Tighten the bolt by applying the correct torque. See table (right) for correct torque value.

End anchor selection

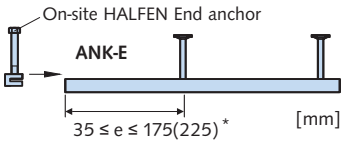
for profile HTA- / HZA-	End anchor	Thread	Torque M_D [Nm]
28/15 - FV	ANK - E1 - FV	M 8	10
28/15 - A4	ANK - E1 - A4	M 8	10
38/17 - FV	ANK - E2 - FV	M 10	20
40/22 - FV			
40/25 - FV			
41/22 - FV ①			
38/17 - A4	ANK - E2 - A4	M 10	20
40/22 - A4			
40/25 - A4			
41/22 - A4 ①			

① Short HZA 41/22 sections may be used with one end anchor only. Not included in the approval.

officially App. No Z - 21.4 - 34 approved



Custom lengths



*175 for 28/15, 38/17
225 for 40/22, 40/25, 41/22

HALFEN Anchor channels, hot-dipped galvanized with stainless steel anchors

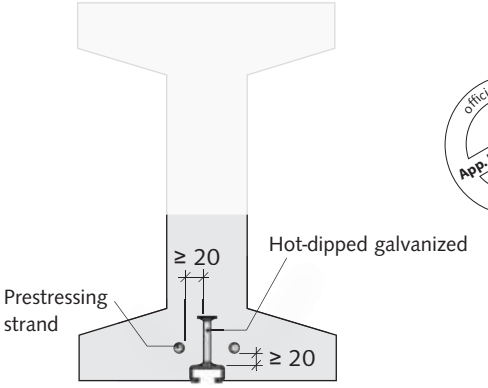
Requirements (according to DIN 1045-1, paragraph 130):
"There must be at least 20 mm concrete between pre-stressed tension-strands and galvanized components."
→ Otherwise there is a risk of hydrogen induced stress corrosion cracking.

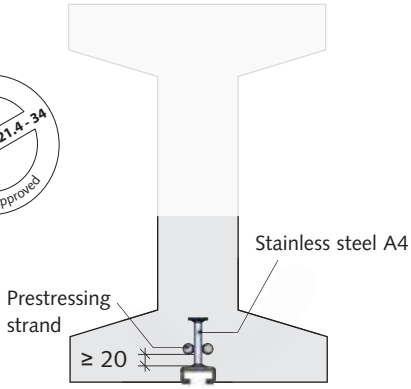
Solution:
If hot-dipped galvanized channel are used together with stainless steel bolts-anchor then the pre-stressed tension-strand are allowed to have contact with the stainless steel bolt-anchor.

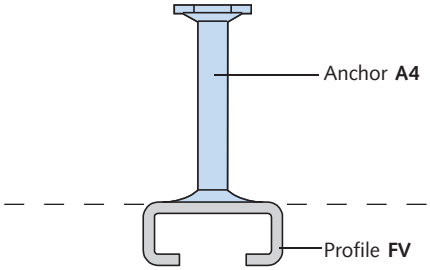
Types:
Lengths available up to 6.07 m

Available profiles:
- HTA-CE 50/30
- HTA-CE 49/30
- HTA-CE 40/25
- HTA-CE 38/17

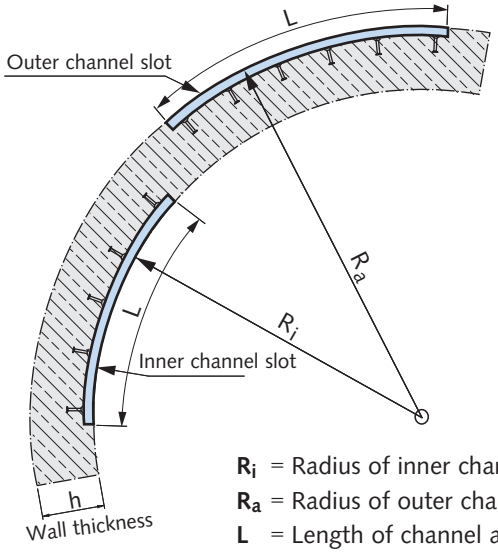
officially App. No Z - 21.4 - 34 approved







HALFEN Channels HTA-CS – Curved Solution



R_i = Radius of inner channel slot
R_a = Radius of outer channel slot
L = Length of channel after bending (maximal 5400 mm)

Areas of application:
- tunnel construction
- reinforced concrete pipes for utility shafts
- curved walls
- sewage plants

Order example:
HALFEN Cast-in channel, curved
HTA-CS 52/34-Q - A4, Ri = 4000 mm, L = 1050 mm


Curved HALFEN Cast-in channels in tunnel segments

Smallest radius – all materials

Profile / Material		HTA-CS 72/48	HTA-CS 72/49	HTA-CS 54/33	HZA-CS 53/34	HTA-CS 52/34	HTA-CS 50/30	HTA-CS 49/30	HTA-CS 40/22	HTA-CS 40/25	HZA-CS 41/22	HZA-CS 29/20	HZA-CS 38/23	HTA-CS 38/17	HTA-CS 28/15
Inner channel slot: min. R_i	■	on request	on request	0.80 m	on request	0.75 m	0.80 m	0.80 m	1.80 m	1.10 m	0.70 m	0.85 m	2.60 m	0.70 m	0.725 m
	■	on request	on request	0.80 m	on request	0.80 m	0.80 m	0.80 m	2.40 m	0.90 m	0.70 m	–	1.20 m	0.70 m	0.725 m
Outer channel slot: min. R_a	■	4.00 m	on request	4.00 m	on request	3.60 m	2.10 m	3.00 m	2.10 m	2.20 m	2.20 m	1.10 m	1.40 m	3.20 m	2.00 m
	■	on request	on request	4.00 m	on request	3.60 m	2.10 m	5.70 m	2.10 m	1.70 m	4.80 m	–	3.50 m	5.40 m	7.80 m

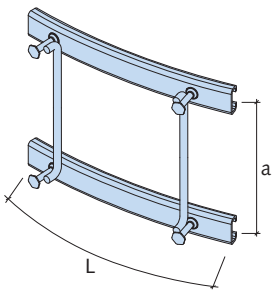
■ hot-dipped galvanized ■ stainless steel A4

HALFEN Channel pairs

Material/type:

Channel (Type straight or curved)
FV = Hot-dipped galvanized
A4 = Stainless steel

Spacer:
Reinforced concrete B500B or BSt 500 NR, Ø 10 – 16 mm
Recommended for stainless steel type spacers in: BSt 500 NR.



Order example:

Type:	HALFEN Channel pair HTA-CE 38/17
Dimensions:	L = 350 mm, a = 200 mm
Material:	hot-dipped galvanized, with filler
Radius:	R_i =...(for curved type)

HALFEN Corner channel

Material/type:
Channel and anchor:
A4 = Stainless steel

Standard type:
a/b = 125/250 mm
Other lengths for a and b and other profiles are available on request

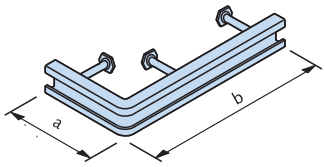


Figure: HTA-CE 38/17 - Corner piece

Area of application:
- fixing for HALFEN Console anchors for supporting masonry renders
- other near-edge fixings

General

The following information is necessary to verify an anchor channel:

- type of HALFEN Cast-in channel and material
- length of the HALFEN Cast-in channel with number of anchors and spacing
- position of the HALFEN Cast-in channel in the concrete, located by its distance from the lower, upper left and right edges of the component
- thickness of the concrete component
- concrete strength class
- condition of the concrete; cracked or verified as non-cracked
- with a dense reinforcement in the vicinity of the anchor channel
- HALFEN T-head bolt thread size
- bolt arrangement
- tensile load and shear load of each bolt

Technical support

Engineering services and technical support for your individual projects. Contact information can be found on page 91 of this catalogue.

Verification method

1. Select channel.

2. Verify local load application (channel lips) for tension, shear and combined loading.

3. Calculate the anchor loads resulting from tensile loads and shear loads according to the load influence model (unfavourable anchor and load position).

4. Verify the connection between anchor and channel (tension loading).

5. Verify anchor pull-out failure (tension loading).

6. Verify concrete cone failure (tension loading).

7. Verify pry-out failure (loading in shear).

8. Verify concrete edge failure (loading in shear) considering a possible structual edge reinforcement.

If verification is negative, determine required additional reinforcement.

9. Verify concrete failure for combined loading, (combination of 6. and 7. as well as combination of 6. and 8).

If last verification is negative, determine required additional reinforcement.

Note:
A free, simple to use calculation software to simplify planning can be downloaded at **www.halfen.de**

HALFEN Software HTA-CE

The new HALFEN calculation program for HALFEN Cast-in channels with European Technical Approval (ETA) provides the user with a convenient and very powerful calculation tool.

Although HALFEN Cast-in channels could previously be selected from tables according to their load bearing capacity, the ETA requires a wider range of verifications for cast-in channels and the concrete used. These verifications are processed by the user-friendly HALFEN software. In just a few seconds the user is presented with a list of suitable HALFEN Cast-in channels for the relevant load situation.

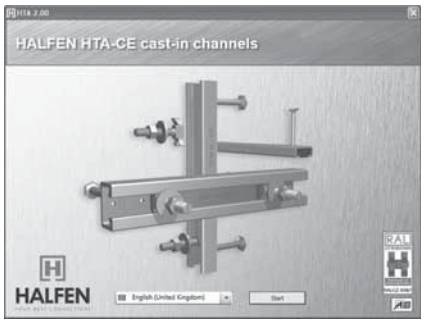
Boundary conditions
The calculation takes into account all necessary boundary conditions, typical examples being:

- cracked or non-cracked concrete
- the concrete components geometry, in particular the distances of the channel to the component edge
- various reinforcement patterns
- consideration of several dimensioning or characteristic loads
- positioning of the loads with a definable adjustment range, and the option of shifting the defined bolt pattern along the complete channel length
- verification of the required HALFEN T-head bolts and if required also for stand-off installations
- engineering consideration of fatigue loads and fire influence

Input
The geometry and loads are entered interactively. Entries are displayed promptly in a 3D graphic. Entries can also be changed directly in the graphic. Click on the load, the measurement or the component line you want to change to make the required modification.

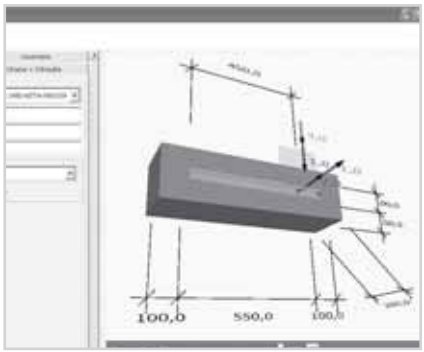
Results
After calculation, the software output provides either the results for a preselected profile, or – in the case of automatic selection – a list of all suitable profiles. Profiles and T-bolts with in-complete verifications are highlighted in red.

All software can be found under:
www.halfen.de → service → software/CAD



Screenshot 1: The HALFEN HTA Software start screen

Screenshot 2: Input GUI (Graphic User Interface), HALFEN Software HTA-CE



Screenshot 3: Inter-active 3D-display

Screenshot 4: Results list

HALFEN Software HTA-CE

Visual control
All verifications for the current channel profile are listed in a tree structure. Green check-marks indicate successful verifications. Red check-marks indicate problem areas.

For further visual control a progress-bar on the right indicates the status of the verification process. Here too, red bars mean that a load has been exceeded while green bars symbolize verifications that meet the criteria.

Detailed calculations information (with load positions, section sizes and utilization factors) can also be selected in a tree structure.

After selecting a HALFEN Cast-in channel and suitable bolts, the dimensioning results can be imported into the data list and saved.

Print-outs
Print-outs are possible in a brief and verifiable long version. The long version includes all decisive verifications, a diagram of necessary reinforcement and a 2D graphic of the geometry and load.

The latest version of the dimensioning program is available for download on the Internet at *www.halfen.de.*

System requirements:
- Windows XP, Vista, Windows 7 with installed .NET Framework 3.5

Screenshot 5: Overview of results

Screenshot 6: Print preview

Tender text

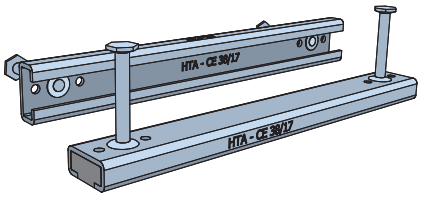
HALFEN Channel type HTA-CE 49/30

HALFEN Channel HTA-CE 49/30 with smooth channel lips for adjustable fixing of components,

according to European Technical approval ETA-09/0339, with the RAL seal of quality RAL-GZ 658/1 (Association of Anchorage and Reinforcement Technology der Gütegemeinschaft Verankerungs- und Bewehrungstechnik e.V.), suitable for anchoring in reinforced or non-reinforced standard concrete in strength class of at least C12/15 and maximum C90/105 in accordance with EN 206:2000-12, statics proven in accordance with CEN/TS 1992-4 section 1 and 3,

Type HTA-CE 49/30 - FV - 350 - VF
with
FV = Corrosions protection hot-dipped zinc galvanized,
350 = Channel length [mm] with 3 anchors,
VF = Haropor® foam filling,

or equivalent; deliver and install according to manufacturer's instructions.



RAL GÜTEZEICHEN
Verankerungs- und Bewehrungstechniken
RAL-GZ 658/1

CE
ETA - 09 / 0339
432-CPD-8394-01

Further tender texts can be found under Service at ***www.halfen.de***

HALFEN Cast-in channels HZA

The advantages at a glance

Apart from excellent adjustability, HALFEN Cast-in channels save considerable installation time. The result: faster construction and therefore reduced overall costs.

Safe and reliable

- no damage to the reinforcement
- approved for fire-resistant structural elements
- can be installed in concrete pressure and tensile-stress zones
- hot-rolled profile; suitable for dynamic loads
- building authority approved

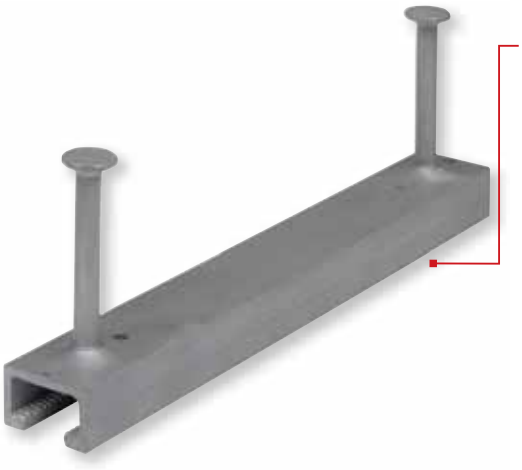
HZA HALFEN Channels
Cold-rolled, serrated

serrated

3D - Loads

officially App.No Z-21.4-145 approved

HALFEN Zul.-Nr. Z-21.4-145 DIBt MPA NRW



HZA HALFEN Channels DYNAGRIP
Hot-rolled, serrated

serrated

3D - loads

suitable for dynamic loads

officially App.No Z-21.4-1691 approved

HALFEN Zul.-Nr. Z-21.4-1691 DIBt MPA NRW

Fast and economical

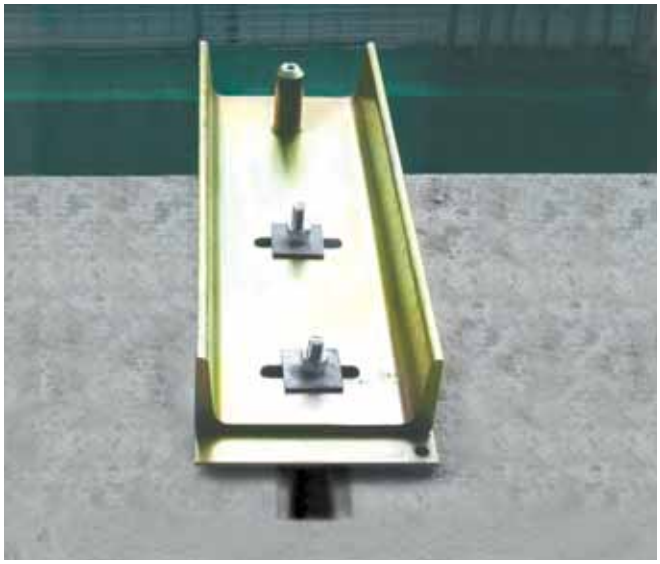
- adjustable anchoring
- bolts instead of welding
- max. efficiency when constructing strip installations
- cost effective installation using standard tools
- optimised pre-planning reduces construction time
- large range of types available for various requirements
- no noise, no vibration, therefore no health hazards during installation

RAL GÜTEZEICHEN Verankerungs- und Bewehrungstechniken RAL-GZ 658/1

RAL quality mark as a guarantee for monitored and documented product characteristics with a high standard of service.

Application Examples: Installations with HALFEN Cast-in Channels HZA

CURTAIN WALL



Fixings of a Curtain Wall Façade, HZA near edge installation

FAÇADES Vertical installation of HALFEN Channels

Fixings for emergency assess balconies

INDUSTRIAL PLANT INSTALLATIONS

Pipe supports on vertical HZA-channels

SKI LIFT

Fixings of the drive-unit at Kaprun/Austria

LIFTS /ELEVATORS

Fixing for guide rails

INDUSTRIAL BUILDING

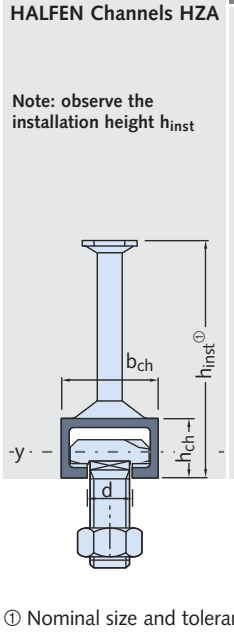
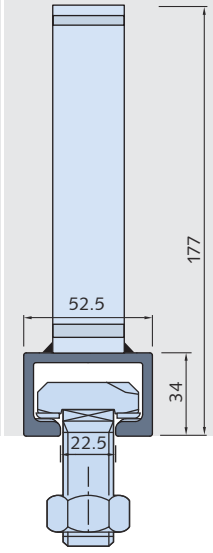
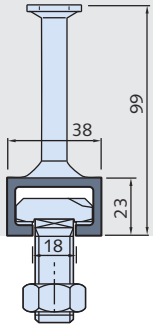
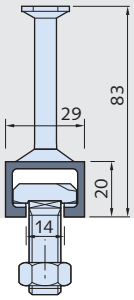
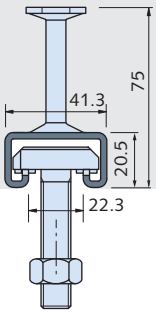
Vertical channels in columns to attach further components

Areas of Application: Available HALFEN Cast-in Channels

Material and area of application				
Area of application	Use only possible if all fixture components are protected by a minimum concrete cover, depending on environmental conditions, as specified in DIN 1045-1:2008-08, see table 4.	For interior use only, for example; in residential, office and school buildings, hospital and retail facilities with the exception of wet rooms.	For use in building components in rooms with normal humidity (including kitchens, bathrooms, laundry-rooms in residential buildings).	Building components, corrosion class III, according to building authority approval Z-30.3-6, refer to section 3.1.2.
Channel profile	Mill finish	Hot-dipped galvanized (thickness ≥ 50 µm).	Hot-dipped galvanized (thickness ≥ 50 µm).	Stainless steel 1.4401/1.4404/1.4571.
Anchor	Mill finish	Hot-dipped galvanized (thickness ≥ 50 µm).	Hot-dipped galvanized (thickness ≥ 50 µm).	Welded anchor mill finish ②.
			Bolt anchor in stainless steel 1.4401/1.4404/1.4571.	Stainless steel 1.4401/1.4404/1.4462/1.4571/1.4578.
Bolts, nuts, washers	No corrosion protection	Zinc galvanized (thickness ≥ 5 µm) Mechanically galvanized (thickness ≥ 10 µm).	Hot-dipped galvanized ① (thickness ≥ 40 µm).	Stainless steel A4-50 FA-70 A4-70

① Or zinc galvanized with special coating, thickness > 12 µm.
② Only allowed for profiles 38/23, 53/34, 64/44 and 41/22.
For corrosion protection of the welded anchors a minimum concrete cover c is required:
for profile (38/23) 30 mm; (41/22) 30 mm; (53/34) 40 mm; (64/44) 50 mm.

Available HZA

Profile	HZA 64/44 DYNAGRIP	HZA 53/34 DYNAGRIP	HZA 38/23 DYNAGRIP	HZA 29/20 DYNAGRIP	HZA 41/22
Geometry HALFEN Channels HZA	hot-rolled				cold-rolled
Note: observe the installation height h_{inst}					
F_{Rd}	37.8 kN all load directions	30.8 kN all load directions	16.8 kN all load directions	11.2 kN all load directions	7.0 kN all load directions
Material	■ ■	■ ■	■ ■	■	■ ■
Bolt	HZS 64/44	HZS 53/34	HZS 38/23	HZS 29/20	HZS 41/22

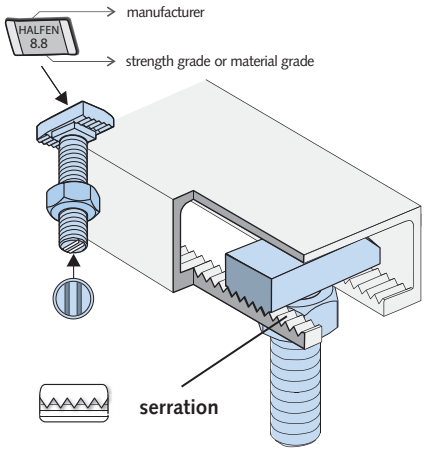
① Nominal size and tolerance

■ **FV** = Steel hot-dipped galvanized 1.0038/1.0044 ■ **A4** = Stainless steel 1.4571/1.4404 **suitable for dynamic loads**

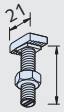
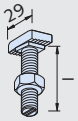
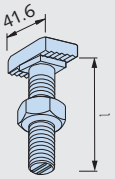
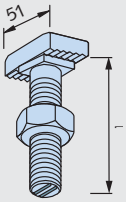
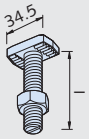
HALFEN Bolts – Type HZS

HALFEN Bolts serrated

The serration also ensures a positive load transmission in the longitudinal channel direction. The danger of bolt slippage is minimized.
The bolt is marked on the shaft end with **2 notches.**



HALFEN Bolts

Suitable for profile	HZA 29/20	HZA 38/23		HZA 53/34		HZA 64/44		HZA 41/22	
Bolts	**HZS 29/20**	**HZS 38/23**		**HZS 53/34**		**HZS 64/44**		**HZS 41/22**	
Bolts dimensions									
Ø / l [mm]	**M 12**	**M12**	**M16**	**M16**	**M20**	**M20**	**M24**	**M12**	**M16**
30	GVs8.8	GVs8.8	GVs8.8						
35								A4-50 FV8.8	A4-50
40	GVs8.8	GVs8.8	GVs8.8						
50	GVs8.8	GVs8.8	GVs8.8					A4-50 FV8.8	A4-50 FV8.8
60	GVs8.8	GVs8.8	A4-70 FV8.8 GVs8.8	A4-70 GVs8.8					
65					A4-70 GVs8.8				
80	GVs8.8	GVs8.8	A4-70 GVs8.8			A4-70 GVs8.8	A4-70 GVs8.8	A4-50	
100	GVs8.8	GVs8.8	GVs8.8	A4-70 GVs8.8	A4-70 GVs8.8				FV8.8
125	GVs8.8	GVs8.8	GVs8.8			A4-70 GVs8.8			
150	GVs8.8	GVs8.8	GVs8.8				A4-70 GVs8.8		
200	GVs8.8		GVs8.8						
250	GVs8.8								
300	GVs8.8		GVs8.8						

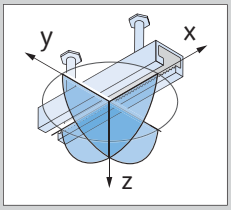
HZA DYNAGRIP Design resistance F_{Rd}

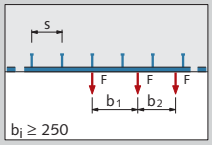
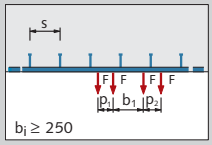
Design resistance F_{Rd}

F_{Rd} with simultaneous loading in **all directions**

Concrete ≥ C20/25 ①

$$F_{Ed} = \sqrt{N_{Ed}^2 + V_{xEd}^2 + V_{yEd}^2} \leq F_{Rd}$$



		single loads	load pairs		
					
		F_{Rd} [kN]	F_{Rd} [kN] ②		
		$b_i \geq 250$	$p_i \geq 50$	$p_i \geq 100$	$p_i \geq 150$
officially App. No Z-21.4-1691 approved	Profile HZA DYNAGRIP 64/44	37.8	-	23.6	-
	53/34	30.8 26.6 (for profiles in A4)	-	19.25	-
	38/23	16.8	9.4	10.5	12.0
	29/20	11.2	6.3	7.5	9.0

s = Anchor spacing see page 35

① The allowable loads for C20/25 may be reduced by the factor 0.7 when anchoring in concrete, strength class C12/15 and by a factor of 0.67 when anchored in light dense concrete ≥ LC 25/28, expanded clay or slate or pumice-stone.

② Intermediate values may be used linearly.

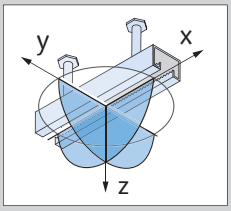
HZA Design resistance calculation value F_{Rd}

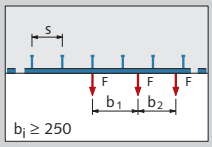
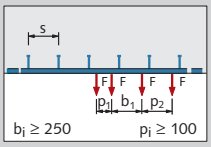
Design resistance F_{Rd}

F_{Rd} with simultaneous loading in **all directions**

Concrete ≥ C20/25

$$F_{Ed} = \sqrt{N_{Ed}^2 + V_{xEd}^2 + V_{yEd}^2} \leq F_{Rd}$$



		single loads	load pairs	
				
		F_{Rd} [kN]	F_{Rd} [kN]	
		$b_i \geq 250$	$b_i \geq 250$, $p_i \geq 100$	
officially App. No Z-21.4-145 approved	Profile HZA 41/22	7.0	4.9	

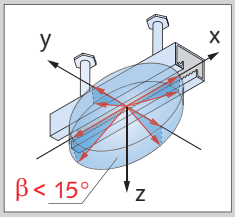
s = Anchor spacing see page 35

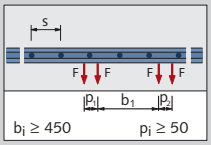
Design resistance F_{Rd}

F_{Rd} with transverse load
Paired loads

Concrete ≥ C20/25

$$F_{Ed} = \sqrt{N_{Ed}^2 + V_{xEd}^2 + V_{yEd}^2} \leq F_{Rd}$$



		load pairs	
			
		F_{Rd} [kN]	
		$b_i \geq 450$, $p_i \geq 50$	
officially App. No Z-21.4-145 approved	Profile HZA 41/22	7.0	

Calculation criteria

$$\beta = \arccos\left(\frac{V_{xEd}}{\sqrt{N_{Ed}^2 + V_{xEd}^2 + V_{yEd}^2}}\right) < 15°$$

s = Anchor spacing see page 35

Minimum spacing a_r, a_e, a_a, a_f and h

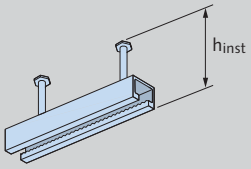
The minimum spacing specified in the table applies to reinforced standard weight concrete of all strength classes ≥ C20/25.

There are no additional requirements for reinforcement if spacing is increased by 30%.

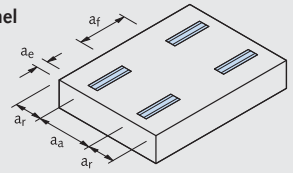
officially App. No Z-21.4-... approved

Minimal spacing HALFEN Channel HZA [mm]

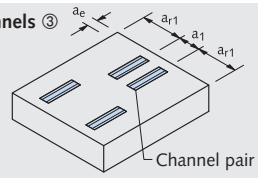
All dimensions in [mm]



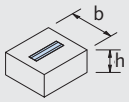
single channel



paired channels ③



Minimum component size



	a_r ④	a_a	a_e	a_f	a_{r1}	a_1	a_e	b ①	h ②
HZA 64/44 DYNAGRIP	250	500	225	450	–	–	225	500	185 + c
HZA 53/34 DYNAGRIP	200	400	175	350	–	–	175	400	175 + c
HZA 41/22	100 ⑤	150	80	200	100	100	80	200 ⑤	85 + c
HZA 38/23 DYNAGRIP	150	300	130	250	225	150	130	300	96 (151) + c
HZA 29/20 DYNAGRIP	100	200	80	200	140	125	80	200	80 + c

① Minimum component width b = 2 x a_r applies for single channel configuration.

② Determined by channel height, anchor length and required concrete cover "c" as stated in DIN 1045-1. Channel height h_{inst} in brackets for HZA 38/23 apply only for non-standard profiles with weld-on anchor.

③ Only for centric tensile stress, and for HZA 41/22 also if exposed to stress in channel longitudinal direction.

④ For transverse and angled tensile load the distance from the edge of the unstressed component may be reduced to $a_{r\,red.}$ = 0.5 x a_r or 50 mm if, as in the illustration on page 36, additional reinforcement is used.

⑤ For angled tensile load ≤ 45° and transverse tensile stress perpendicular to the edge spacings of 75 to 100 mm additional reinforcement must be used see page 36.

Torque values for HALFEN Bolts

Torque values [Nm]

Bolt type / Material / Grade / Thread	HZS 64/44 8.8	HZS 64/44 A4-70	HZS 53/34 8.8	HZS 53/34 A4–70	HZS 41/22 8.8	HZS 41/22 A4-50	HZS 38/23 8.8	HZS 38/23 A4-70	HZS 29/20 8.8
M12	–	–	–	–	50	50	80	–	80
M16	–	–	200	200	120	80	120	120	–
M20	350	350	350	350	–	–	–	–	–
M24	450	450	–	–	–	–	–	–	–

Torque values apply only to bolts in delivery condition (unlubricated).

HALFEN Bolts HZS - Load capacity and bending moment

Bolts type HZS – Design values F_{Rd} and M_{Rd} ①

 Bolt type	Grade 8.8		Stainless steel A4-50, HCR-50		Stainless steel A4-70	
	F_{Rd} [kN]	Bending moment per bolt ② M_{Rd} [Nm]	F_{Rd} [kN]	Bending moment per bolt ② M_{Rd} [Nm]	F_{Rd} [kN]	Bending moment per bolt ② M_{Rd} [Nm]
29/20 - M12	27.2	61.2	–	–	–	–
38/23 - M12	27.2	61.2	–	–	–	–
38/23 - M16	50.5	155.4	–	–	33.0	116.6
41/22 - M12	27.2	61.2	13.0	21.4	–	–
41/22 - M16	50.5	155.4	24.2	54.3	–	–
53/34 - M16	50.5	155.4	–	–	33.0	116.6
53/34 - M20	79.0	303.0	–	–	51.5	22.7
64/44 - M20	79.0	303.0	–	–	51.5	227.2
64/44 - M24	113.7	524.0	–	–	54.3	218.7

① Observe profile load-bearing capacity! If the load-bearing capacity of the bolt and the HALFEN Cast-in channel differ; use the smaller of both values.
② Bending moment in the profile or concrete edge; see note below if bending with additional centric or diagonal tensile stress occurs.

Variable bending stress:
For façades renders subjected to variable stress conditions (e.g. due to temperature change), the alternating stress amplitude must not exceed a value of $\sigma_A = \pm 50$ N/mm² (γ=1.0) with a mean value of σ_M (relative to the stressed cross section of the bolt).

$$N_{Ed} \leq F_{Rd} \cdot (1 - M_{Ed} / M_{Rd})$$

F_{Rd} = Bolt design load capacity
M_{Rd} = Design value of possible bending moment
N_{Ed} = Design value of present tensile load
M_{Ed} = Design value of present bending moment

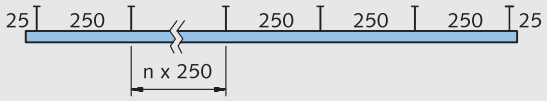
Note:
Combine stress values if bending occurs with additional centric or diagonal tensile stress

HALFEN Channels HZA – Standard lengths and Anchor positions

Standard-lengths - Made to order

HZA 38/23, 41/22, 53/34, 64/44
Length [mm] / Number of anchors

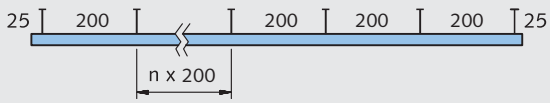
1050 / 5	**1300** / 6	**1550** / 7	**1800** / 8
2050 / 9	**2300** / 10	**2550** / 11	**2800** / 12
3030 / 13	**3300** / 14	**3550** / 15	**3800** / 16
4050 / 17	**4300** / 18	**4550** / 19	**4800** / 20
5050 / 21	**5300** / 22	**5550** / 23	**5800** / 24



Standard-lengths - Made to order

HZA 29/20
Length [mm] / Number of anchors

1250 / 7	**1450** / 8	**1650** / 9	**1850** / 10
2050 / 11	**2250** / 12	**2450** / 13	**2650** / 14
2850 / 15	**3030** / 16	**3250** / 17	**3450** / 18
3650 / 19	**3850** / 20	**4050** / 21	**4250** / 22
4450 / 23	**4650** / 24	**4850** / 25	**5050** / 26
5250 / 27	**5450** / 28	**5650** / 29	**5850** / 30



Standard product range see HALFEN price list for short pieces

Reduced edge distance a_r full centrical tensile stress

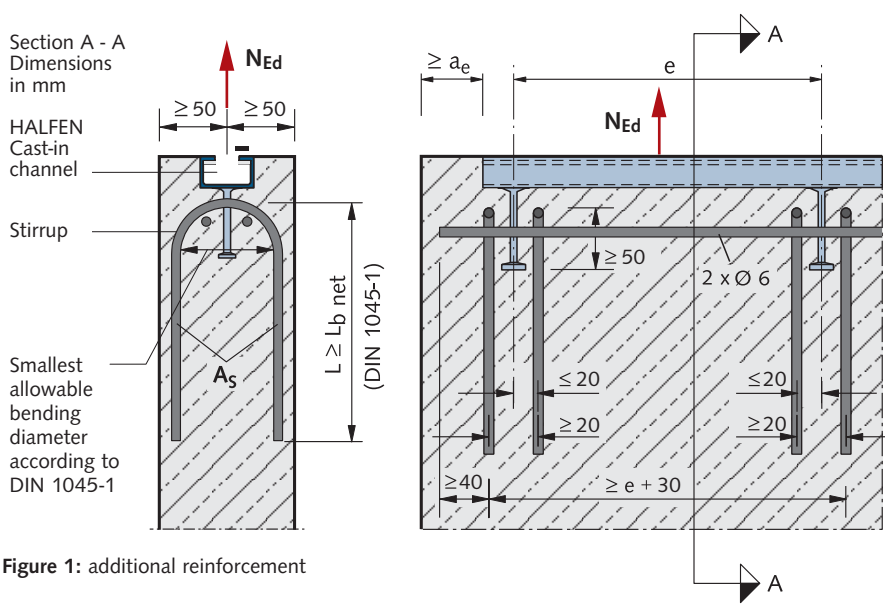
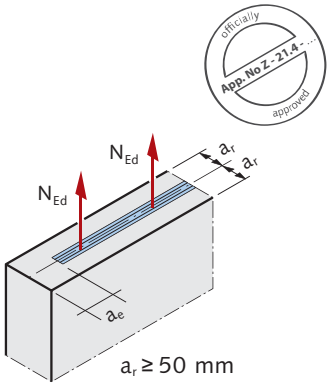
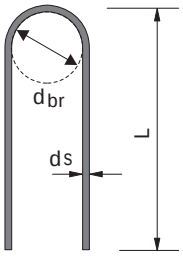


Figure 1: additional reinforcement





Where minimum structural spacing cannot be maintained when installing HALFEN Channels, **HZA 41/22, 29/20 and 38/23,** for example, in thin façade panels, the distance to the edge a_r may be reduced to 50 mm, if the anchor loads and splitting tensile forces are taken up by anchor reinforcement, as shown in figure 1.

Required reinforcement cross section.
A_S [cm²] stirrup rebar:

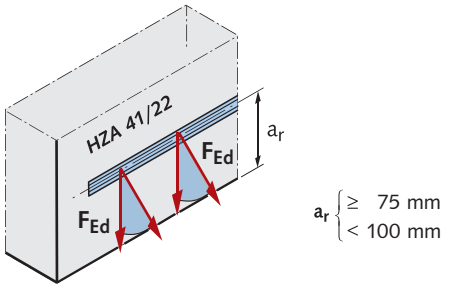
$$\text{erf. } A_s = \frac{F_{Rd}\,[kN]}{4 \times \sigma_{Rd}\,[kN/cm^2]} = \frac{F_{Rd}}{44.8}\,cm^2$$

Steel stress
$\sigma_{Rd} = (1{,}4 \times \sigma_S) =$ **11,2 kN/cm²**
with $\sigma_S =$ 8 kN/cm² as in the approval.
Approval no. Z-21.4-145 (HZA),
Z-21.4-1691 (HZA DYNAGRIP)
for this example.

Required stirrup dimensions

Profile	stirrup dimensions [mm]		
	L	ds	d_{br}
HZA 29/20, 41/22	250	6	24
HZA 38/23	250	8	32

Additional reinforcement for HZA 41/22 with edge distance ≥ 75 and < 100 mm



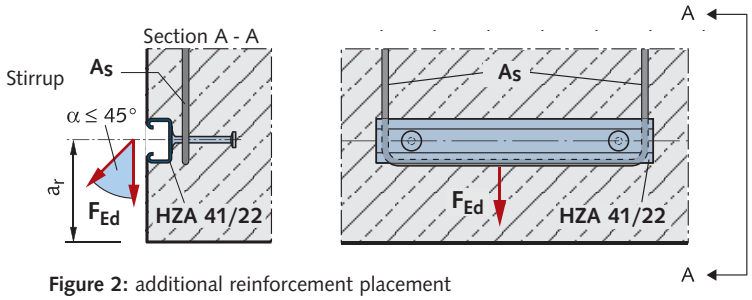


Figure 2: additional reinforcement placement

$$\text{req. } A_s = \frac{F_{Rd}\,[kN]}{\sigma_{Rd}\,[kN/cm^2]} = \frac{F_{Rd}}{11{,}2}\,[cm^2]$$

σ_{Rd} see above.

Additional reinforcement for edge distance HALFEN Channels **HZA 41/22** from 75 mm ≤ a_r < 100 mm and loads perpendicular to the edge (figure 2).

Dynamic loads for hot-rolled HALFEN Cast-in channels

The stress amplitudes shown below apply only for anchor channels in the stated material and configurations.
Only the matching screws, shown on the right in the table, may be used.

If load cycles are less than N = 2 × 10^6, the amplitude for the HTA 40/22 and HTA 50/30 profiles can be found in the diagram below.

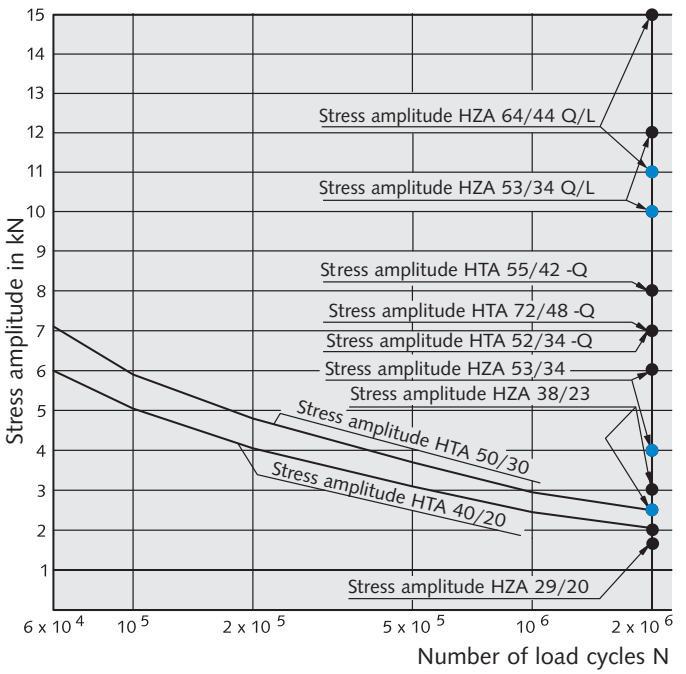
officially App. No Z-21.4-... approved

Stress amplitude for load cycle N = 2 × 10^6

Profile anchor configuration ①	Material	Stress amplitude $\Delta F = F_o - F_u$ [kN] for tensile stress	approved bolts
29/20-B6, 29/20-Q	1.0044	2.0	M12
38/23-B6, 38/23-Q	1.0044	3.0	M16
	1.4404/1.4571	2.4	
40/22-B6, 40/22-Q	1.0038	2.0	M16
50/30-B6, 50/30-Q		2.4	M16, 20
52/34-Q		7.0	M20
53/34-B6, 53/34-Q	1.0044	6.0 / (12) ③	M16, 20
	1.4404/1.4571	4.0 / (10) ③	
55/42-Q	1.0038	8.0	M24 ②
64/44-Q/L ③	1.0044	15.0 ③	M20, 24
	1.4404/1.4571	11.0 ③	
72/48-Q	1.0038	7.0	M24, 27, 30

① **Anchor configurations:** B6: with bolt anchor
Q: with I-anchor welded transverse to the channel
Also refer to approvals Z-21.4-34 and Z-21.4-1691
② available on request
③ values apply for I-anchor with anchor-/weld joint position Q/L

Defining amplitude



Ordering example: for dynamic loads:
HZA 38/23 - FV - 350
(standard order includes bolt anchor B6) or:
HTA 52/34 - Q - FV - 550

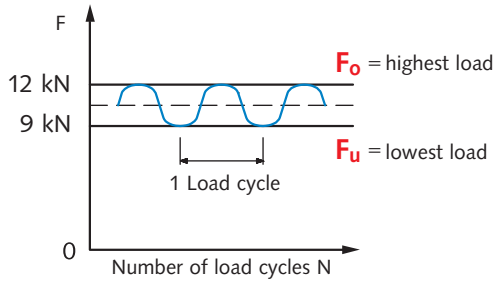
Example:
HZA 38/23 profile - FV (standard, hot-dip galvanized), channel length = 250 mm

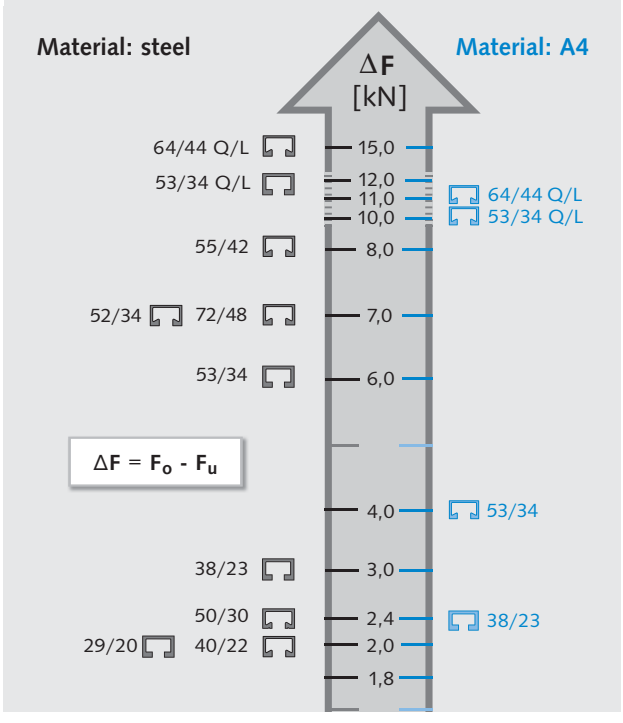
max. load:

$$12\,\text{kN} \quad (\text{zul. } F = \frac{16.8\ \text{kN} \rightarrow \text{page } 33}{1.4}) = \frac{F_{Rd}}{1.4}$$

including dynamic load:

3 kN (Stress amplitude Δ F)





HGB Handrail Connections

The advantages at a glance

Construction specialists consider the HALFEN HGB Handrail connections to be particularly well suited for fastening banisters on the front faces of thin deck and balcony slabs.

officially App. No Z-21.4-1912 approved

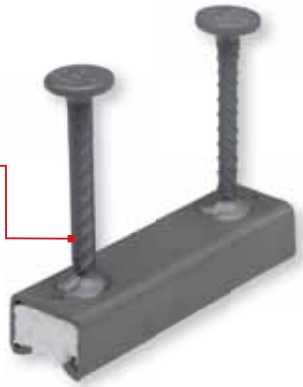
HALFEN Zul.-Nr. Z-21.4-1912 DIBt MPA NRW

HALFEN HGB Handrail connections
Profile HGB E-54/33-A4

Fast and cost-effective

- adjustable anchorage
- can also be used in slabs as thin as h ≥ 100 mm
- install with bolts instead of welding or drilling
- pre-planning to reduce on-site construction time
- all attached components remain fully adjustable or can be easily and simply replaced or upgraded

HALFEN HGB Handrail connections
Profile HGB E-49/30-A4



HALFEN HGB Handrail connections
Profile HGB E-40/25-A4

Safe and reliable

- statically verified installation
- no damage to the concrete on the visible front faces of slabs
- also suitable to secure mandatory safety rails during construction (Refer to: DIN EN 795 „Guardrails“)
- used with HALFEN high-strength bolts to ensure a secure and statically solid connection of banister components

HALFEN HGB Handrail connections
Profile HGB E-38/17-A4

HALFEN HGB HANDRAIL CONNECTIONS

Application Examples

SAFETY RAILS IN STADIUMS

①–④: Safety rail installation, Multi purpose arena in Berlin

Fixing of safety rails, RheinEnergieStadion Cologne

Fixing of safety rails, RheinEnergieStadion Cologne

RAILINGS

Used to secure safety rails during the construction phase

Cast-in HGB Channel, residential building

Regulatory requirements

Balconies are part of the structural system. "*They must be designed, constructed, maintained and modified in such a fashion that public order and safety, especially health or life is not endangered*". (MBO = *Musterbauordnung* / model building code 07 and construction guidelines).

Applicable technical and building codes regulations must be observed. Technical rules provide information on load parameters, calculation, dimensioning of structural products, construction types, structural layouts etc..

A requirement of regional building codes refers to structural stability: "*All structures must, as a whole and in its individual components be structurally self-supporting*". This stability must be statically verifiable based on current technical standards (see DIN 1055 Sections 3+4).

A further building regulation addresses traffic loads, for example: Balconies and loggias must be fitted with safety rails to prevent falls when they border on to an area with a drop of more than one meter. For a drop height up to 12 m the minimum banister height is 0.90 m measured from the upper surface of the finished floor surface or accessible ledge. For drop heights greater than 12 m the banister height must be at least 1.10 m. For exceptions see the German Federal building regulations / Deutsche LandesBauOrdnung.

Other regulations, not covered here, address the design, fire protection, thermal / sound insulation, rainwater drainage, dimensioning, postioning and spacing of safety installations.

Regulations, standards and directives to be observed when designing safety rails:

Regional Building Codes §

Individual regional states have their own building codes and regulations. All technical regulations require proof of structural safety and integrity.
A static calculation or a regulated certificate is required when designing and dimensioning safety rails.

VOB – Part B, § 4, execution: §

§ 4.2 (1) It is the contractor responsibility to provide the static documentation in accordance with the contract. He has to observe the recognized standards of practice as well as with the provisions of the law and regulatory directives. VOB (Vergabe- und Vertragsordnung für Bauleistungen / Tender and Contract Regulations for the German building industry) Part B, § 4.3, requires the contractor to report to the customer, in writing, any obvious design flaws, which he, as the expert, must be able to recognize. He alone is responsible for any resulting defect and consequential expenses. If he has satisfied his reporting obligation, the responsibility for the defect passes to the customer (defect example: banister attachment mounted in too thin a concrete slab).

BVM Directive

Directive on metal banisters / balustrades, published by the: BVM Berufsverband Metall / Federal Association of German Metalworkers.

Other applicable regulations and Standards (Extracts): §

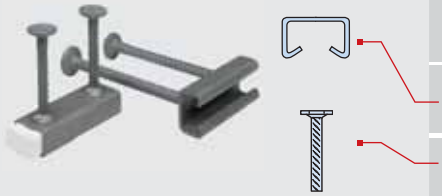
Accident Prevention Regulation "General Provisions" (VGB 1)
Industrial Safety Regulations
ETB – Directive "Fall Prevention Installations", 1985 Issue
Stainless Steels, certification no. Z-30.3-6, of April 20th, 2009

DIN 1045-1:	Support structures of concrete, reinforced concrete and prestressed concrete; design and construction
DIN 1055-3:	Forces acting on support structures - part 3; dead loads and traffic loads for building structures
DIN 1055-4:	Forces acting on support structures - part 4; wind loads
DIN 18800-1:	Steel structures; design and construction
DIN 18800-7:	Steel structures; types, manufacturer's certification

Stainless Steel A4:
Chromium is the most important alloy element in stainless steel. A specific chromium concentration ensures the generation of a passive layer on the surface of the steel that protects the base material against corrosion. This explains the high corrosion resistance of stainless steel.

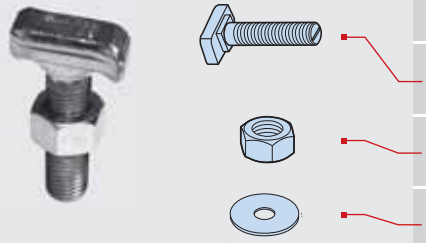
"Anchor channels in stainless steel may be used outdoors – also in an industrial and coastal environment but may not be directly exposed to saltwater".
See guidelines for "Metal banisters and balustrades" issued by the BVM (Bundesverband der Metalverarbeiter) (German Association of Metalworkers)

HALFEN Cast-in channels, stainless steel



Description	Stainless steel		
	Materials	Standard	Corrosion resistance class acc. to Z-30.3-6
Channel profile	1.4404 or 1.4571 ■	DIN EN 10 088	III
Ribbed-head anchor	Reinforcing steel B500B (BSt 500 S) □ Reinforcing steel BSt 500 NR ■	DIN 488	

HALFEN Bolts, stainless steel



Description	Stainless steel		
	Materials	Standard	Corrosion resistance class acc. to Z-30.3-6
Bolt	A4-70: 1.4401, 1.4404 or 1.4571 ■	DIN EN 3506-1 and DIN EN 10 088	III
Hexagonal nut	A4-70: 1.4401, 1.4404 or 1.4571 ■	DIN EN 3506-2 and DIN EN 10 088	III
Washer	1.4401, 1.4404 or 1.4571 ■	DIN EN 10 088	III

□ **WB** = Steel mill finish

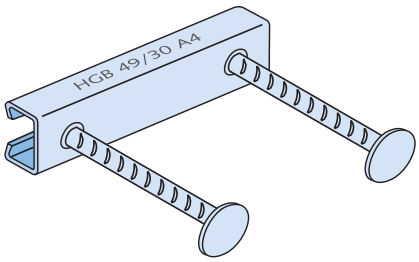
■ **A4** = Stainless steel

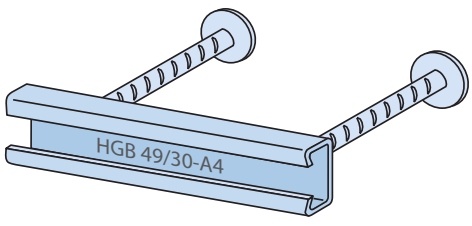
Galvanized:
Dipped in a galvanizing bath at a temperature of approximately 460°C, a method used primarily for open-profile channels.

Galvanized material for interior, dry rooms, for instance when installing staircase banisters in residential buildings, schools or commercial retail stores.

Available on request

Identification HALFEN HGB Cast-in channels

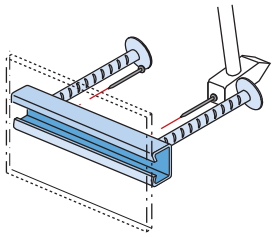




Product identification

- on channel side
- additionally inside the profile

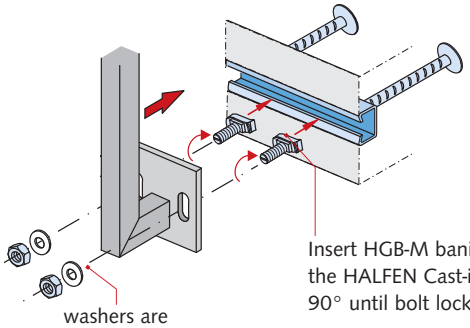
1 Nail the HALFEN Cast-in channel to the formwork



Where possible, use stainless steel nails to avoid corrosion.
After striking the formwork remove the foam filler from the HALFEN Cast-in channels.

Nail the HALFEN Cast-in channel to the formwork

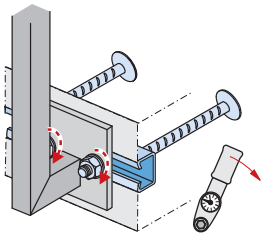
2 Installation and adjustment of balustrades



Insert HGB-M banister bolts into the HALFEN Cast-in channel (turn 90° until bolt locks in place).

washers are ordered separately

3 Tighten the bolts

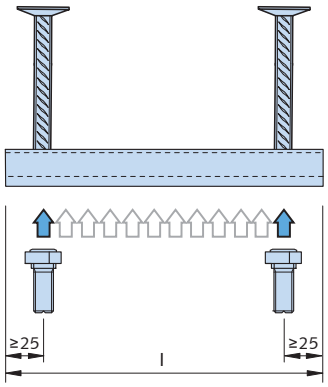


Tighten the nuts using a torque wrench. See table on the right for torque values

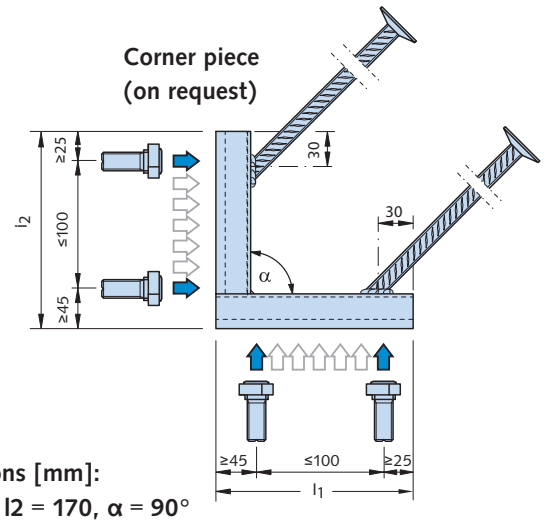
Railing bolts			
Stainless steel Material grade A4-70		**Torque [Nm]**	
HGB - M 50/30		M 16	60
for profile 49/30 and 54/33		M 12	25
HGB - M 40/22		M 16	45
for profile 40/25		M 12	25
HGB - M 38/17		M 16	40
for profile 38/17		M 12	25

Fixing position of the bolts

Short piece



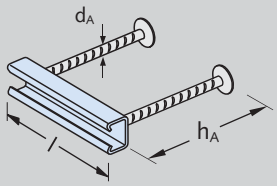
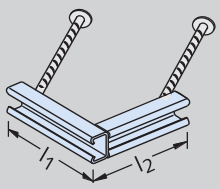
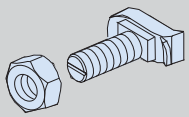
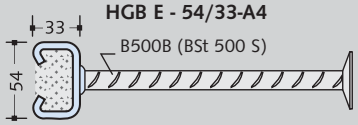
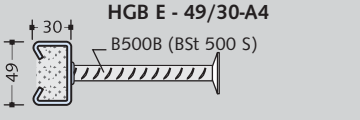
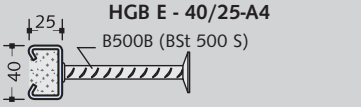
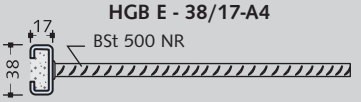
Corner piece (on request)



Dimensions [mm]:
l1 = 170, l2 = 170, α = 90°

Product Range

HALFEN HGB Cast-in channels and bolts

Item description		Dimensions HGB-E [mm]				Dimensions HGB-EE [mm]			HALFEN HGB Bolts	
										
	l	d_A	h_A	Weight kg/each G	l_1 / l_2	d_A	h_A	Weight kg/each G	Type / FK	Dimensions
 HGB E - 54/33-A4 ■	100	14	200	1.071	170/170	14	250	2.262	HGB M-50/30 A4-70	M12x40 M16x50
	150			1.307						
	200			1.543						
 HGB E - 49/30-A4 ■	100	12	110	0.704	170/170	14	150	1.501	HGB M-50/30 A4-70	M12x40 M16x50
	150			0.855						
	200			1.007						
 HGB E - 40/25-A4 ■	100	10	90	0.611	170/170	14	90	1.042	HGB M-40/22 A4-70	M12x40 M16x40
	150			0.717						
	200			0.822						
 HGB E - 38/17-A4 ■	100	10	201	0.824	170/170	12	201	1.214	HGB M-38/17 A4-70	M12x40 M16x40
	150			0.911						
	200			0.999						

■ **A4** = Stainless steel
1.4571/1.4404/1.4401

Alternative for interiors
(on request):
■ **FV** = Steel hot-dipped galvanized
1.0038/1.0044

In addition to the cold-rolled profiles listed in the table above the following hot-rolled profiles are also generally available:
- 40/22
- 50/30
- 52/34

Ordering and materials

Ordering example HGB channel:

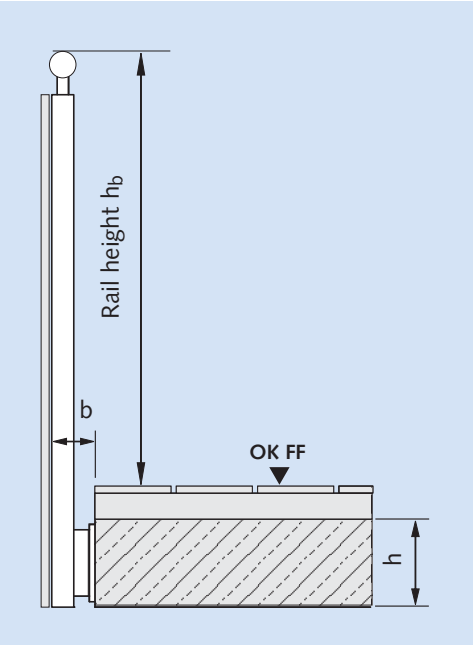
HGB-E-49/30 - 200 - A4
- A4 → material:
- 200 → length [mm]
- HGB-E-49/30 → description

Ordering example banister bolt:

HGB-M-50/30 - M12x40 - A4-70
- A4-70 → material:
- M12x40 → thread-Ø × Length
- HGB-M-50/30 → description

Banister height
The minimum height h_b of a banister is 0.90 m from the top edge of the finished floor or accessible ledge to the upper edge of the rail. For drop heights of more than 12.0 m the banister must be 1.10 m in height. (Exceptions; as specified in regional building codes)

It would be advisable to have one uniform minimum height of 1.00 m as has already been mandated in the commercial sector and in a number of other European countries.

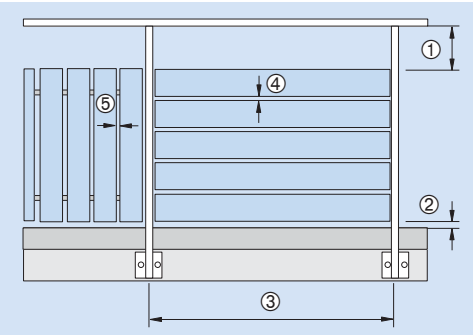


b = clear distance between the back of the veneer and the front face of the balcony slab or gutter / kick plate

Balcony slab
Anchor channels or dowel installations require concrete of at least grade C 20/25. If the concrete grade is less than grade C 20/25 or it is unknown, a case-by-case decision must be made.

The thickness of the balcony slab must be at least h = 100 – 150 mm when the HGB is mounted in the slab edge (depends on channel profile and according to German HGB approval). Other types of installation and systems require a thicker slab. All weather-exposed concrete-embedded installations (e.g. for balconies) must be made of stainless steel.

Clearances
Any structural design must take all basic requirements for railings and banisters into account. As a general rule, all railings and banisters must be designed so that personal injury is ruled out, for instance with correct spacing of rails, lattice bars or panels. They should also be designed so as not to entice but instead to discourage anyone from climbing over.
The specific requirements for railing design are determined by the intended use (residential, public, commercial) and the drop height involved.
Also observe the building codes of each country or region, the ETB guidelines "Fall Protection Components" and DIN 18065 (Stairs in Buildings – definition, rules, key measurements).

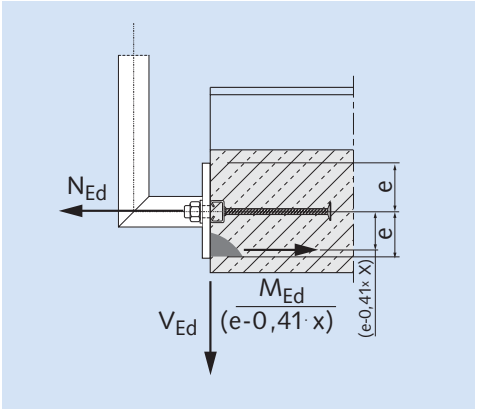


① clear distance between bottom edge of hand rail and top edge of facing / lower structure
② clear distance between the top edge of the finished floor and the bottom edge of the facing / lower structure
③ axis spacing between posts
④ clear distance between horizontal facings
⑤ clear distance between vertical facings

Dimensions
The forces acting on the banister must be transferred into the main building structure. It is necessary to verify that the forces
a) are wholly supported by the banister and
b) can be transferred via the connecting elements into the balcony slab.

$$N_{Ed} = \frac{M_{Ed}}{(e - 0{,}41 \cdot x)} + H_{Ed}$$

N_{Ed} = tensile force on the anchor
e = distance between channel axis and outer edge of the banister base plate
x = maximum concrete pressure zone level according to appendix 8, table 8a and 8b



Banister heights

Drop height	Minimum height of rails (recommended)	Note
Less than 12 m	90 cm (100 cm)	Relevant regional building regulations and if necessary other rules e.g. for civil constructions must be observed.
Greater than 12 m	110 cm	

Calculation

1. Rail load h according to DIN 1055-3, table 7
"Calculation must assume 100% traffic load in drop direction and 50% of traffic load (but not less than 0.5 kN/m) in the opposite direction."

Residential buildings and communal areas with low traffic	q_k = 0.5 kN/m
Rooms for mass assembly, commercial sales spaces, corridors	q_k = 1.0 kN/m
Areas with large gatherings of people, factories, workshops	q_k = 2.0 kN/m

2. Vertical loads v according to BVM guidelines
Load assumptions to calculate vertical loads are according to the BVM guidelines for metal railings / banisters.

Dead weight of structure including any renders	v_1 = 0.40 kN/m
From window box	v_2 = 0.35 kN/m
Support capacity	v_3 = 0.15 kN/m

3. Wind loads F_W according to DIN 1055-4
1055-3: 7.1 (3) "It is not required to overlay wind and horizontal traffic loads."
Exception: According to ETB guidelines for "Fall Prevention measurements", wind and horizontal loads must be combined for balcony parapets and access balconies which are mandatory escape routes.

Velocity force q in kN/m² and total wind pressure F_W are calculated as per DIN 1055-4 (does not apply to interior banisters)

Extract from HGB approval Z-21.4-1912, page 6

3.2.2 Actions and required verifications

The actions H_{Ed}, V_{Ed}, M_{Ed} and N_{Ed} have to be determined according to the calculation basics as in appendix 7.
The ratio in the design calculation between horizontal action and bending moment is limited to:

$$\frac{H_{Ed}}{M_{Ed}} \leq 1.5\ [1/m] \qquad H_{Ed}\ [kN];\ M_{Ed}\ [kNm]$$

It has to be verified that the design action value E_d does not exceed the design resistance value R_d:

$E_d \leq R_d$ see table 3.1 and 3.2 below
E_d = Design action value (N_{Ed}, V_{Ed}, M_{Ed})
R_d = Design resistance value (N_{Rd}, V_{Rd}, M_{Rd})

For a standard case the following equation for the design action value applies
(permanent load and variable load acting in the same direction):

$E_d = \gamma_G \cdot G_k + \gamma_Q \cdot Q_k$
G_k; Q_k = characteristic value of permanent load or variable load according to recoqnized standards for load assumptions
γ_G; γ_Q = partial safety factors for permanent and variable action

Extract from HGB approval Z-21.4-1912, page 7

Table 3.1 Required verifications for tensile loads

Steel failure	$N_{Ed} \leq N_{Rd,s}$ $\leq N_{Rd,s,s}$ (in case of single-bolt fixing) $\leq 2\ N_{Rd,s,s}$ (in case of two-bolt fixing)
Pull out failure	
Reverse concrete failure	
Spalling	

Table 3.2 Required verifications for shear loads

Steel failure	$V_{Ed} \leq V_{Rd,s}$ $\leq V_{Rd,s,s}$ (for single bolt fixing) $\leq 2\ V_{Rd,s,s}$ (for two bolts fixing)
Concrete failure with anchor reinforcement	
Concrete edge failure with anchor reinforcement	$V_{Ed} \leq V_{Rd,c}$
	$M_{Ed} \leq M_{Rd,c}$

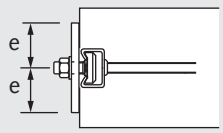
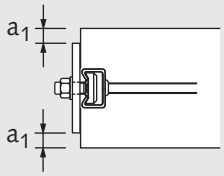
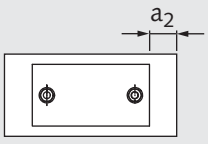
With combined loads the following interactions must be verified:

1. $\max (N_{Ed} / N_{Rd,s})^2 + \max (V_{Ed} / V_{Rd,s})^2 \leq 1.0$
   or
   $\max (N_{Ed} / N_{Rd,s}) + \max (V_{Ed} / V_{Rd,s}) \leq 1.2$

2. $M_{Ed} / M_{Rd,c} + 1.5\ V_{Ed} / V_{Rd,c} \leq 1.5$ for $0.333 \leq V_{Ed} / V_{Rd,c} \leq 1.0$

Extract from HGB-approval Z-21.4-1912, appendix 6

Table 6: Installation and anchor parameters

Description	Illustration	Anchor channels profiles			
		38/17	40/22 40/25	50/30 49/30	52/34 54/33
A) Profile shape and bolt positioning					
Minimum channel length required for a two-bolt fixing [mm]	appendix 2	150	150	150	150
Minimum bolt distance p [mm]	see next page	80	80	80 (100) ①	80 (100) ①
B) Building component dimensions and anchor position in component					
Minimum thickness of concrete member h [mm]	appendix 8	100	120	140	150
Minimum edge distance c_1 [mm] (channel axis to the upper and the lower edge of the concrete component)	appendix 8	50	60	70	75
Minimum distance a_e [mm] to edge of concrete member (from end of channel)	see next page	40	45	50	50
C) Size and position of anchor plate					
Minimum distance e [mm] from channel axis to the upper and the lower edge of the anchor plate		30	30	35	37.5
Minimum distance a_1 [mm] from the upper and lower edge of the anchor plate to the uppper and lower edge of the concrete component ②		10	10	10	10
Minimum distance a_2 [mm] from the outer edge of the anchor plate to the edge of the concrete component		40	45	45	45

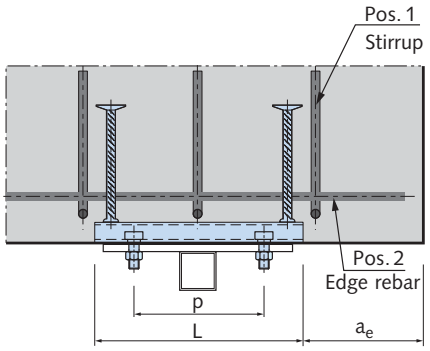
1) The values in brackets apply when using M20 bolts
2) In components with a weather groove the bottom of the groove is regarded as the concrete component edge

Extract; HGB-approval Z-21.4-1912, appendix 6

Table 7: Size and position of required minimum reinforcement

Description		Anchor channels			
		38/17	40/22 40/25	50/30 49/30	52/34 54/33
Stirrup	Quantity	3 Ø 8 l_b = 200 mm	3 Ø 8 l_b = 250 mm	3 Ø 10 l_b = 300 mm	3 Ø 12 l_b = 400 mm
edge rebar, top and bottom	mm	Ø 8	Ø 8	Ø 10	Ø 12

Required minimum reinforcement:
One stirrup has to be placed centrally between the channel anchors and one stirrup directly next to each anchor at the channel ends (if positioned near to the edge, between the anchor and component edge).



Extract; HGB-approval Z-21.4-1912, appendix 8

Table 9: Design resistance of each bolt

Tensile				
Bolts Ø		M12	M16	M20
$N_{Rd,s,s}$ [kN]	4.6	16.9	31.4	49.0
	8.8	44.9	83.7	130.7
	A4-, HC-50	14.8	27.4	42.8
	A4-70*	31.6	58.8	91.7
Shear				
$V_{Rd,s,s}$ [kN]	4.6	13	22.6	35.2
	8.8	27.0	50.2	78.4
	A4-, HC-50	10.6	19.8	30.9
	A4-70*	22.7	42.2	66.0

* Values are also valid for any stainless steel of strength class 70 (see also approval appendix 4)

Design resistance of concrete pressure zone

$$M_{Rd,c} = 0.81 \cdot x \cdot b \cdot \frac{f_{ck}}{\gamma_{Mc}} \cdot (e - 0.41 \cdot x)$$

where:
x = maximum height; concrete pressure zone (see table 8a and 8b)
b = width of pressure zone = width of anchor plate b_p
f_{ck} = characteristic compression strength of concrete in accordance with DIN 1045-1 : 2008-08, for concrete strength ≥ C30/37 only calculate using f_{ck} = 30 N/mm²
e = distance between anchor channel axis and outer edge of the anchor plate (see illustration on page **47, table 6**)
γ_{Mc} = 1.5 (partial safety factor)

Extract, HGB-approval Z-21.4-1912, appendix 8

Table 8a: Design resistance of the channel using single-bolt fixing

Channel type		38/17	40/25	40/22	49/30	50/30	54/33	52/34
Minimum thickness of component h [mm]		100	120		140		150	
Steel failure (single-bolt fixing)								
Tension	$N_{Rd,s}$ [kN]	10.0	11.1		17.2		30.6	
Shear	$V_{Rd,s}$ [kN]	10.0	11.1	14.4	17.2	23.4	30.6	39.7
Concrete failure (single-bolt fixing)								
$V_{Rd,c}$ [kN]		6.7	9.0		11.7		12.7	
Maximum height of concrete pressure zone x		0.25 · e ①	0.25 · e ①		0.30 · e ①		0.40 · e ①	

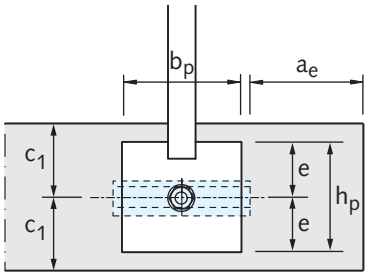
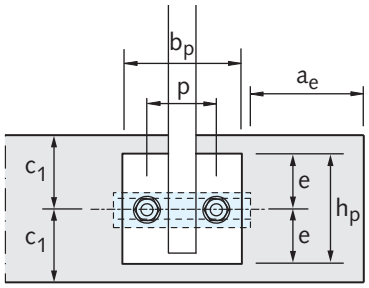


Table 8b: Design resistance of the channel using a two-bolt fixing

Profile		38/17	40/25	40/22	49/30	50/30	54/33	52/34
Minimum thickness of component h [mm]		100	120		140		150	
Steel failure (two-bolt fixing)								
Tension	$N_{Rd,s}$ [kN]	15.0	16.7		25.8		45.8	
Shear	$V_{Rd,s}$ [kN]	15.0	16.7	21.6	25.8	35.1	45.8	59.6
Concrete failure (two-bolt fixing)								
$V_{Rd,c}$ [kN]		6.7	9.0		11.7		12.7	
Maximum height of concrete pressure zone x		0.25 · e ①	0.25 · e ①		0.30 · e ①		0.40 · e ①	



① e = distance between anchor channel axis and outer edges of the anchor plate. For asymmetrical anchor plates the smallest distance to the outer edge of the anchor plate is used for calculation.

Dimensioning example HALFEN HGB Guardrail fittings

M_{ed} = used to calculate applicable moment relative to the channel axis

e_{V1}, e_{V2}, e_{V3} = distance of the vertical loads to the front edge of the channel

e_{h1}, e_{Fw} = distance of the horizontal loads to the front edge of the channel

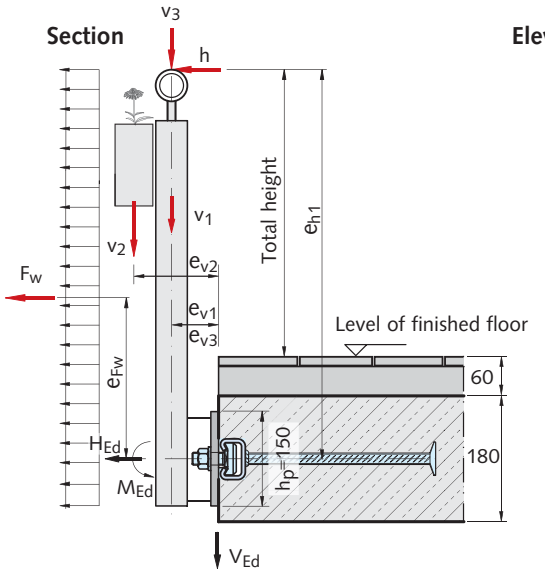
H_{Ed} = used to calculate the applicable horizontal effect

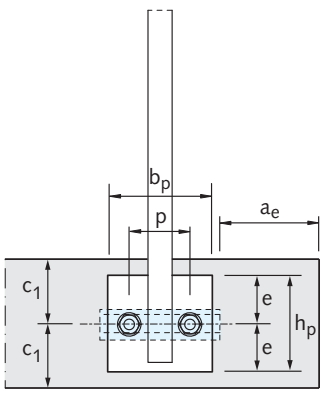
V_{Ed} = used to calculate the applicable vertical effect

h, F_w = horizontal load effects

v_1, v_2, v_3 = vertical load effects

b_p, h_p = anchor plate width and height





Calculation example

Post spacing	1.50 m
Post height from FFL	1.00 m
Structure height	9.0 m < 25.0 m
Banister load	0.5 kN/m (residential buildings)
Concrete slab thickness	180 mm

Distance channel axis to component edge	c_1 = 90 mm
Width of banister anchor plate	b_p = 150 mm
Height of banister anchor plate	h_p = 150 mm

Bolt spacing	p = 80 mm
Concrete strength	C30/37

Load

Vertical loads:

Dead load, banister including siding	v_1 = 0.40 kN/m
Dead load, flower box	v_2 = 0.35 kN/m
Vertical traffic load on the banister	v_3 = 0.15 kN/m

Horizontal loads:

Bannister load	h = 0.50 kN/m
Wind force	q = 0.50 kN/m² (acc. tab.2 DIN 1055-4)

(assumption: building height 9.0 m < 25 m, not susceptible to vibrations, inland wind zone 1,)

Cantilevers:

$e_{h1} = 1.0 + 0.06 + \frac{0.18}{2} = 1.15\,m$

$e_{Fw} = \frac{(1.15 + 0.075)}{2} - 0.075 = 0.53\,m$

$e_{v1} = 0.10\,m$
$e_{v2} = 0.20\,m$
$e_{v3} = 0.10\,m$

Wind load bearing zone:

$A = (1.00 + 0.06 + \frac{0.18}{2} + \frac{0.15}{2}) \cdot 1.5 = 1.84\,m^2$

External pressure coefficient (acc. table 3 DIN 1055-4):

h/d = 1, area B
$c_{pe,1}$ = −1.1 (wind-suction)
$c_{pe,10}$ = −0.8 (wind-suction)

according to equation (18) DIN 1055-4 chapter 13.1 the following is valid:

1 m² < A ≤ 10 m²

$c_{pe} = c_{pe,1} + (c_{pe,10} - c_{pe,1}) \cdot \lg A =$
$-1.1 + (-0.8 + 1.1) \cdot \lg 1.84 = -1.02$

Wind suction (according to 1055-4, section 9.1)**:**

$F_w = c_{pe} \cdot q \cdot A = -1.02 \cdot 0.50 \cdot 1.84 = -0.94\,kN$

Action per support:

Wind load	$F_{w,Ed} = -0.94 \cdot 1.5 = -1.41$ kN (Suction) with γ_F = 1.5
Banister	$H_{Ed} = 0.5 \cdot 1.5 \cdot 1.5 = 1.13$ kN with γ_F = 1.5
Dead load banister	$V_{1Ed} = 0.40 \cdot 1.5 \cdot 1.35 = 0.81$ kN with γ_F = 1.35
Load from flower box	$V_{2Ed} = 0.35 \cdot 1.5 \cdot 1.35 = 0.71$ kN with γ_F = 1.35
Vertical load on banister	$V_{3Ed} = 0.15 \cdot 1.5 \cdot 1.5 = 0.34$ kN with γ_F = 1.5

Determining bearing reactions H_{Ed}, V_{Ed} and M_{Ed}

Not classed as an escape balcony therefore combination with wind load is not required.

Load case 1: V + banister load

$M_{Ed} = 0.81 \cdot 0.10 + 0.71 \cdot 0.20 + 0.34 \cdot 0.10 + 1.13 \cdot 1.15$
$= \mathbf{1.56\,kNm}$
$V_{Ed} = 0.81 + 0.71 + 0.34 = \mathbf{1.86\,kN}$
$H_{Ed} = \mathbf{1.13\,kN}$

Load case 2: V + wind

$M_{Ed} = 0.81 \cdot 0.10 + 0.71 \cdot 0.20 + 1.41 \cdot 0.53 = \mathbf{0.97\,kNm}$
$V_{Ed} = 0.81 + 0.71 = \mathbf{1.52\,kN}$
$H_{Ed} = \mathbf{1.41\,kN}$

Selected:
HGB-E 49/30, l = 200 mm, stainless steel A4
Bolt spacing p = 80 mm
2 bolts HGB-M 50/30 M12, A4-70,
Required minimum reinforcement:
Stirrups 3 Ø 10, l_b = 300 mm
(see page 48 approval → app. 6, table 7),
Edge rebar 2 Ø 10

Splitting the moment into a load pair

$N_{Ed} = \frac{M_{Ed}}{(e - 0.41 \cdot x)} + H_{Ed}$

(see approval Z-21.4.1912 appendix 7)

$e = \frac{h_p}{2} = 75\,mm$

$x = 0.30 \cdot e = 0.30 \cdot 75 = 22.5\,mm$
see page 49 (appendix 8 / table 8b)
$e - 0.41 \cdot x = 75 - 0{,}41 \cdot 22.5 = 65.8\,mm$

Load case 1: V + banister load

$N_{Ed} = \frac{1.56\,kNm}{0.0658\,m} + 1.13\,kN = \mathbf{24.84\,kN \rightarrow decisive}$

$V_{Ed} = \mathbf{1.86\,kN \rightarrow decisive}$

Load case 2: V + wind

$N_{Ed} = \frac{0.98\,kNm}{0.0658\,m} + 1.41\,kN = 16.30\,kN$

$V_{Ed} = 1.52\,kN$

Verifications

Geometrical boundry conditions according to approval Z-21.4-1912 appendix 6, table 6 have been met.

Verification of steel capacity

Design resistance (steel) channel HGB 49/30 using 2 bolt fixing

$N_{Rd,s} = 25.8\,kN$ see page 48 (appendix 8, table 8b)

$V_{Rd,s} = 25.8\,kN$

Channel, centric pull load

$\frac{N_{Ed}}{N_{Rd,s}} = \frac{24.84}{25.8} = 0.96 < 1$ ✓

Channel, shear load

$\frac{V_{Ed}}{V_{Rd,s}} = \frac{1.86}{25.8} = 0.07 < 1$ ✓

Channel, interaction

$(\frac{N_{Ed}}{N_{Rd,s}})^2 + (\frac{V_{Ed}}{V_{Rd,s}})^2 = (\frac{24.84}{25.8})^2 + (\frac{1.86}{25.8})^2$

$= 0.93 + 0.01 = 0.94 < 1$ ✓

Design resistance (steel) **bolt M12, A4-70**

$\mathbf{N_{Rd,s,s} = 31.6\,kN}$ see page 48 (appendix 8, tab.9)

$\mathbf{V_{Rd,s,s} = 22.7\,kN}$

Bolt, centric pull load

$\frac{0.5 \cdot N_{Ed}}{N_{Rd,s,s}} = \frac{0.5 \cdot 24.84}{31.6} = 0.39 < 1$ ✓

Bolt, shear load

$\frac{0,5 \cdot V_{Ed}}{V_{Rd,s,s}} = \frac{0.5 \cdot 1.86}{22.7} = 0.04 < 1$ ✓

Bolt, interaction

$(\frac{0.5 \cdot N_{Ed}}{N_{Rd,s,s}})^2 + (\frac{0.5 \cdot V_{Ed}}{V_{Rd,s,s}})^2 = 0.39^2 + 0.04^2 = 0.15 < 1$ ✓

Verification of concrete capacity

Design resistance concrete

$\mathbf{V_{Rd,c}} = 11.7\,kN$

see page 49 (appendix 8, table 8b)

$\mathbf{M_{Rd,c}} = 0.81 \cdot x \cdot b \cdot \frac{f_{ck}}{\gamma_{Mc}} \cdot (e - 0.41 \cdot x)$

$\mathbf{M_{Rd,c}} = 0.81 \cdot 22.5 \cdot 150 \cdot \frac{30}{1.5} \cdot 65.8 = 3597615\,Nmm$

$= \mathbf{3.60\,kNm}$

Concrete edge failure

$\frac{V_{Ed}}{V_{Rd,c}} = \frac{1.86}{11.7} = 0.16 < 1$ ✓

$\frac{M_{Ed}}{M_{Rd,c}} = \frac{1.56}{3.60} = 0.43 < 1$ ✓

$\frac{V_{Ed}}{V_{Rd,c}} = 0.16 < 0.333$ → Verification of interaction according to approval not required see page 46 (approval / page 7)

Verifying the ratio between horizontal action and bending moment

$\frac{H_{Ed}}{M_{Ed}} = \frac{1.13\,kN}{1.56\,kNm} = 0.72 < 1.5$

→ Design model is applicable see page 46 (approval / page 6)

HALFEN HTU Cast-in channels

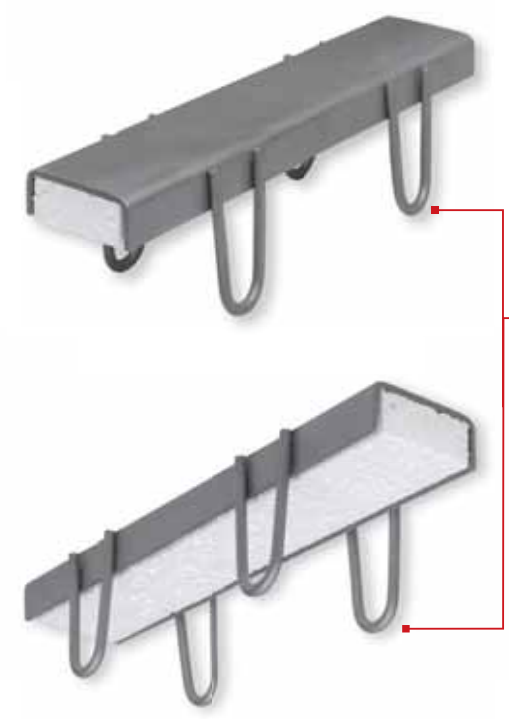
The advantages at a glance

The technically perfect solution for attaching trapezoidal steel sheet to concrete.
HALFEN HTU Cast-in channels and self-tapping screws have become a standard everyday-solution in the construction industry.

HALFEN HTU Cast-in channels
Anchor design A_N

Safe and dependable

- optimal shape of the anchoring elements means safe and low-slip anchorage
- the Polystyrene-filler, prevents the drill or self-tapping-screws hitting concrete
- officially approved



HALFEN HTU Cast-in channels
Anchor design D

Quick and cost-effective

- simple installation
- quick and easy installation of trapezoidal sheeting
- two anchor designs, A_N and D for optimum adaptation to planned reinforcement

Application Examples

Trapezoidal roof sheet metal attachment

Installing HALFEN HTU Cast-in channels in the front-face of a slab

Façade fixed using HALFEN HTU Cast-in channels

Vertical HALFEN HTU Cast-in channels for connecting façade panels

Assembly of trapezoidal sheet metal using self-tapping screws

HALFEN HTU Cast-in channels in a prestressed concrete beam

General

The HALFEN Trapezoidal metal sheet mounting channels
were developed in cooperation with the Association for the light-weight steel construction industry (IFBS *Industrieverband für Bausysteme im Stahlleichtbau*). Made as a C-shaped channel in stainless steel or hot-dipped galvanized with at least two welded-on anchors, and approved by the German Institute of Building Technology (DIBt Deutsches Institut für Bautechnik).

Approval no. Z-21.4-84

HTU cast-in channel
App. No Z-21.4-84
officially approved

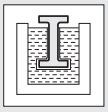
HALFEN
Zul.-Nr. Z-21.4-84
DIBt
MPA NRW

Connecting elements
Connecting elements between channel and steel trapezoidal profiles must be designed according to IFBS guidelines "Connections for use with constructions made of steel sheet cold profiles" or the relevant manufacturer's ETA (European Technical Approval).

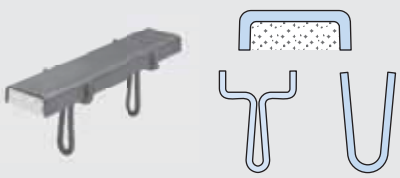
Approval no. Z-14.1-4

Material / Corrosion protection

Hot-dipped galvanized FV:
Dipped in a galvanising bath at a temperature of approximately 460°C. This method is used primarily for open-profile channels.



HALFEN HTU Cast-in channels, steel hot-dipped galvanized



	Steel		
	Material	Standard	Zinc coating
Channel profiles	1.0038 ■	DIN EN 10 025-2	FV: ≥ 50 µm
Anchor A_N, D			

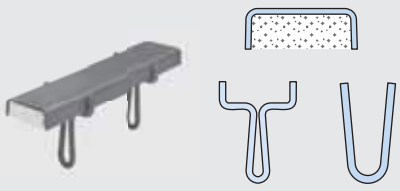
Connecting elements: Galvanized Steel according to (IFBS) approval no. Z-14.1-4 or the relevant manufacturer's ETA.

Stainless steel A4:
Chromium is the important element in stainless steel. A specific chromium concentration ensures the generation of a passive layer on the surface of the steel that protects the base material against corrosion.
The result is the high corrosion resistance of stainless steel.

EDELSTAHL Rostfrei

■ **FV** = Hot-dipped galvanized steel 1.0038
■ **A4** = Stainless steel 1.4571/1.4404

HALFEN HTU Cast-in channels, steel hot-dipped galvanized



	Stainless steel A4		
	Material	Standard	Corrosion resistance class as in Z-30.3-6
Channel profiles	1.4404 or 1.4571 ■	DIN EN 10 088	III
Anchors AN, D			

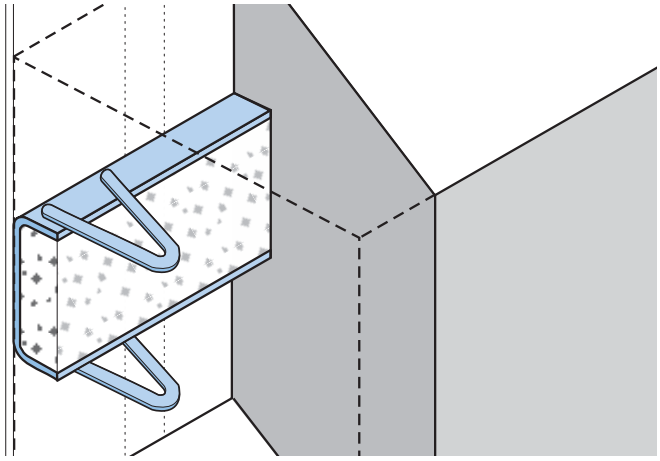
Connecting elements: Stainless steel as agreed and contracted from screw suppliers

Installation

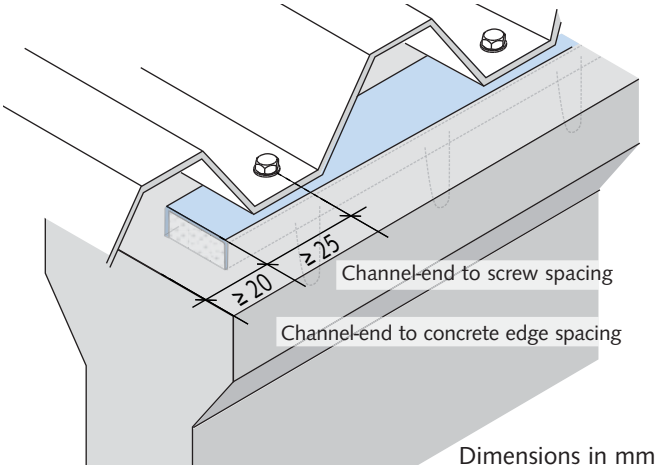
The ready-to-install HTU Channel is embedded flush with the final concrete surface. It is advisable to level the concrete surface and to apply a slight slope to the outer edge of the concrete. This is to ensure that the trapezoidal sheet metal rests only on the HTU Channel. According to the German approval a heightened installation up to 5 mm is also possible.

Alternatively if the trapezoidal sheet metal manufacturer requires a miminal support width of more than 60 mm, this can be achieved through a flush channel installation and a flat concrete surface. Ensure that pre-stressed concrete trusses are properly aligned, centred and absolutely plane. Maintaining a 20 mm gap between individual channel ends is recommended.

Trapezoidal sheet metal attachment in wall

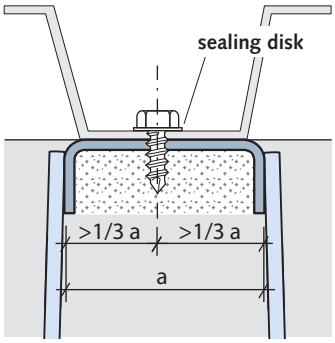


Trapezoidal sheet metal attachment in roof

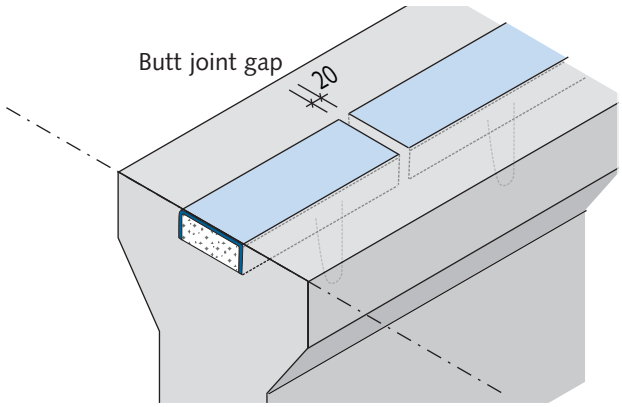


Dimensions in mm

Screw placement



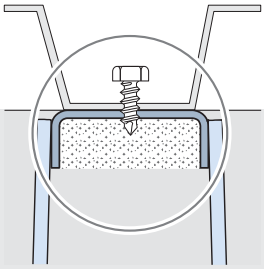
Recommended butt joint gap between two channels



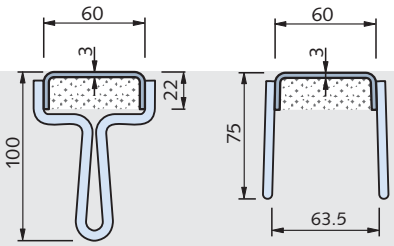
Assembly (with self-tapping screw)

- use a power-driver to fix the self-tapping screw; a pilot hole is not required. Even 4-fold overlapping at joints is not a problem with self-tapping screws
- use a power-driver with approximately 1500 rpm and a size 10 socket
- suitable tools for various screws can be obtained from the screw supplier
- the trapezoidal sheet metal must be attached in the central third of the channel back; Screws must be positioned at a minimum distance of 25 mm from the channel ends

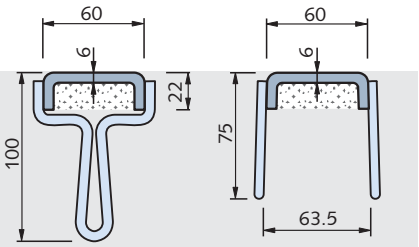
Product Range



Type HTU 60/22/3



Type HTU 60/22/6



	Type HTU 60/22/3		Type HTU 60/22/6	
Profile cross-section A	2.81 cm²		4.94 cm²	
Moment of inertia I_y / Moment of resistance w_y	1.13 cm⁴ / 0.71 cm³		1.84 cm⁴ / 1.27 cm³	
Profile weight including anchors	2.49 kg/m	2.50 kg/m	4.25 kg/m	4.26 kg/m

Connecting element HTU material stainless steel
Channel thickness 3 mm
e.g. JT3-3H-5.5x25-E16 with 4.5 mm pre-drilled or JZ7-6.3x22-E16 with 5.3 mm pre-drilled.
- not approved -
Coordination with the screw suppliers is required

Connecting element HTU material steel→Z-14.1-4:
Self-tapping screws 6.3 x 19
e.g. JT2-6-6.3-19-x16 with sealing disc.
Connecting element is exposed to weather: JT3-6-6.3x25-E16 (Wall) or JZ3-6-6.3x25-E22 (Roof)

Connecting element HTU material steel→Z-14·1-4:
Self-tapping screws 6.3 x 22
e.g. JT2-6-6.3-x22-V16 with sealing disc or cartridge fired nails SBR-14.
Connecting element is exposed to weather: see left

Ordering example:

HTU 60/22/3 - D2 - FV - 3000 - Sf

- type / profile
- anchor configuration
- material / finish
- length [mm]
- polystyrene strip filler

HTU 60/22/3 ■ = hot-dipped galvanized	no.of anchors
HTU 60/22/3 - A_N2 - FV - 3000 - Sf	8
HTU 60/22/3 - D2 - FV - 3000 - Sf	8
HTU 60/22/3 - A_N3 - FV - 3000 - Sf	20
HTU 60/22/3 - D3 - FV - 3000 - Sf	20

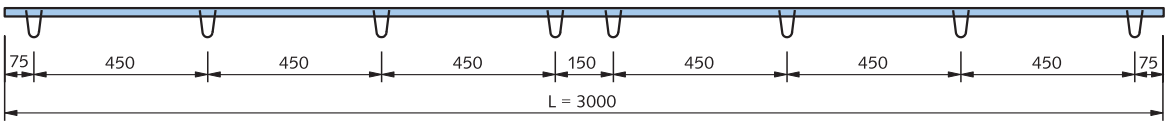
HTU 60/22/6 ■ = hot-dipped galvanized	no.of anchors
HTU 60/22/6 - A_N2 - FV - 3000 - Sf	8
HTU 60/22/6 - D2 - FV - 3000 - Sf	8
HTU 60/22/6 - A_N3 - FV - 3000 - Sf	20
HTU 60/22/6 - D3 - FV - 3000 - Sf	20

■ = Stainless steel A4	
HTU 60/22/3 - A_N2 - A4 - 3000 - Sf	8
HTU 60/22/3 - D2 - A4 - 3000 - Sf	8
HTU 60/22/3 - A_N3 - A4 - 3000 - Sf	20
HTU 60/22/3 - D3 - A4 - 3000 - Sf	20

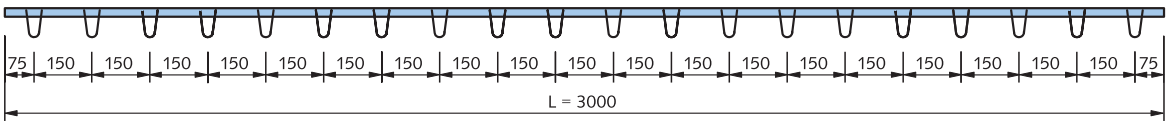
■ **FV** = Steel S235JR, hot-dipped galvanized
■ **A4** = Stainless steel ①
1.4571/1.4404

Anchor spacing:

Type **D2** or **A_N2**
■ ■ ①



Type **D3** or **A_N3**
■ ■ ①

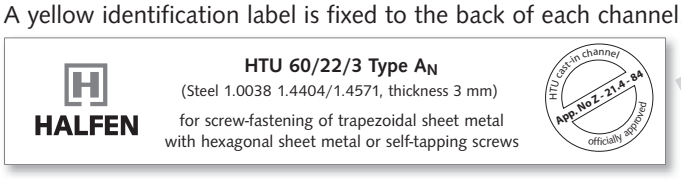


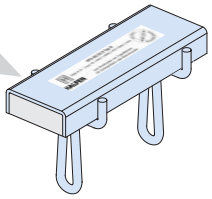
① Material A4 available only in 3 mm thickness

Dimensions in mm

Identification HTU

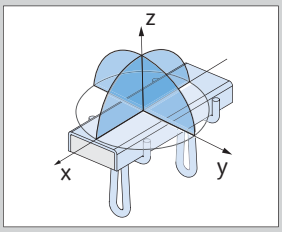
A yellow identification label is fixed to the back of each channel.

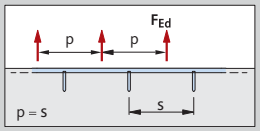


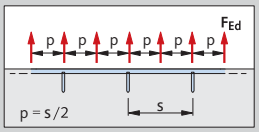


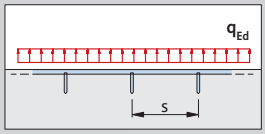
Dimensioning

Table 1 Maximum design load-carrying capacity F_{Ed}







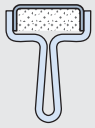


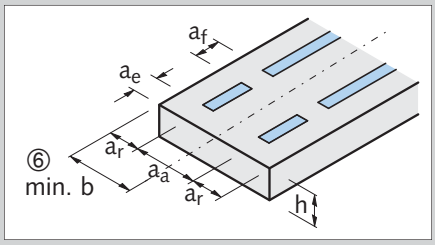
Profile **HTU**	Anchor spacing s [mm]	max. F_{Ed} [kN]		max. F_{Ed} [kN]		max. evenly distributed load q_{Ed} [kN/m]
60 / 22 / 3	450	p = s	4.6	$p = s/2$	3.5	15.5
	150		7.0		3.5	46.6
60 / 22 / 6	450		7.0		3.5	15.5
	150		7.0		3.5	46.6

$\sqrt{N_{Ed}^2 + V_{xEd}^2 + V_{yEd}^2} \leq$ max. F_{Ed}

Concrete ≥ C20/25

Table 2 Minimum distance when exploiting maximum load as in table 1

Profile		Minimum interaxial spacing and edge distance					
HTU 60/22/3 60/22/6		a_a ① [mm]	a_r ② [mm]	a_e ③ [mm]	a_f ④ [mm]	h ⑤ [mm]	b ⑥ [mm]
	Type A_N	200	100	20	20	100 + nom c	200
	Type **D**	200	100	20	20	75 + nom c	200



① If the (trapezoidal sheet metal) channels are placed so that the anchors of adjacent channels are offset by at least 200 mm, the axial spacing a_a may be reduced to 80 mm.

② If not exploiting the maximum load capacity F_{Ed}, see table above, the edge distance a_r may be reduced. This applies only for central tensile stress N_{Ed}.

$$a_{r\,red.} = \frac{\text{actual } N_{Ed}}{\text{max. } F_{Ed}} \times a_r \geq 50\,\text{mm}$$

actual N_{Ed} = design rating of actual load

max. F_{Ed} = maximum load as in the table above

The edge distances must not be reduced if transverse stress is present (V_{xEd} , V_{yEd}).

③ With full exploitation of maximum load F_{Ed} as in the table above, the last anchor must be at least 100 mm from the component edge.

④ When fully exploiting maximum load capacity F_{Ed}, see table above, the "last anchors" of adjacent channel must be at least 150 mm apart.

⑤ Depends on the anchors size and the required concrete cover.

⑥ Minimum width of building component for a one channel layout.

Roof and Wall

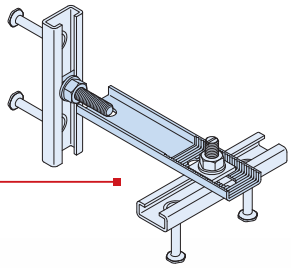
The advantages at a glance

The efficient and established installation systems for timber roof structures, masonry restraints and connectors for concrete façades are proven practical solutions for the construction industry; Greatly improving construction time with significant cost-saving.

HALFEN HSF Rafter shoe
Suitable for horizontal forces acting on rafter and collar beam roofs; type-tested.

HALFEN HNA Timber fixing strap
Suitable for all acting loads e.g. wind loads in roof structures.

HALFEN HKZ Restraint tie
HALFEN SPV Restraint with turnbuckle
Suitable for compressive and tensile loads from concrete wall elements.



HALFEN ML+BL Brick tie anchor systems
Installation systems for connecting masonry and concrete walls, columns or steel structures.

HALFEN HVL-M Precast connection
HALFEN HVL-E Cast-in channel
Suitable for horizontal loads in concrete wall elements (loads perpendicular to the bracket).

HALFEN HKW
Corner guard
Wall and column edge protecter;
application in industry and parking structures.

Application Examples

HALFEN HSF Rafter shoe 6/12

HALFEN HKZ Restraint tie with serrated washer

Airbus paintshop with HALFEN HVL Restraint tie

HVL-System with precast building components

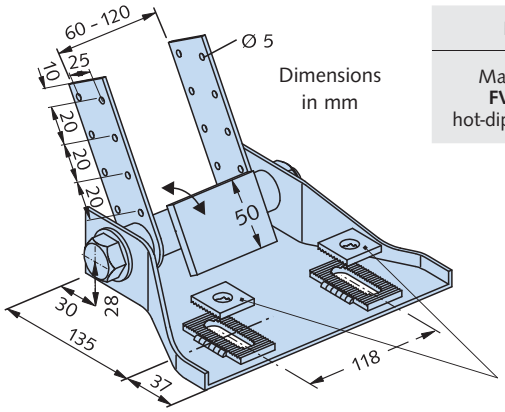
Connecting construction timbers to concrete using the HNA

Timber roof construction with HALFEN HNA Fixing straps

Corner guards in an industrial environment

HALFEN ML Brick-ties anchor system

HALFEN Rafter Shoe HSF



HSF 6/12

Material/Finish:
FV = 1.0038,
hot-dipped galvanized

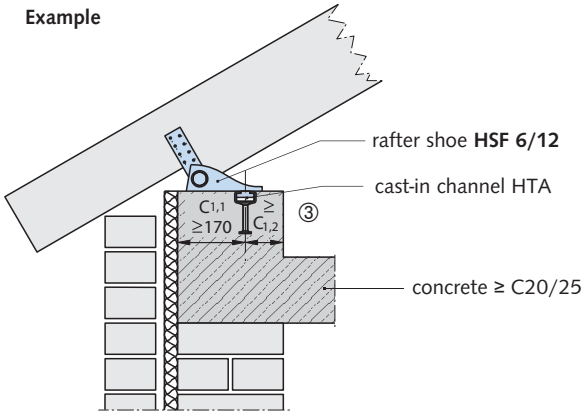
type tested

In modern wood construction, rafter shoes type HSF 6/12 are used to support the horizontal forces in rafter and collar tie roofs.

The advantages at a glance:

- minimal planning; simply specify the profile and cast-in position of the HALFEN Channels in the concrete element
- flexible rafter shoes simpilfy static conditions.
  Type-tested statics, Test report (renewal) no. 1. P 30 - 201/82, No. II B 3 - 543 - 506
- no labour or cost intensive supports necessary
- simple and unproblematic roof construction:
  a) adjustable support plate
  b) adjustable nailing brackets for vertical anchorage for various rafter widths from 60 to 120 mm
  c) adjustable in longitudinal rafter axis ± 15 mm
- adjustable in the longitudinal axis of HALFEN Channels, allows various rafter spacings without further provisions
- hot-dipped galvanized for excellent corrosion protection

Example

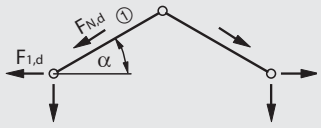


Definition $c_{1,1}$ and $c_{1,2}$ see page 19

The horizontal forces are transferred into the concrete structure via ETA approved HALFEN Cast-in channels type HTA-CE.
During assembly ensure that the serration in the counter plates engages in the base plate. The marking on the counter plates must be at right angles to the slot in the base plate.

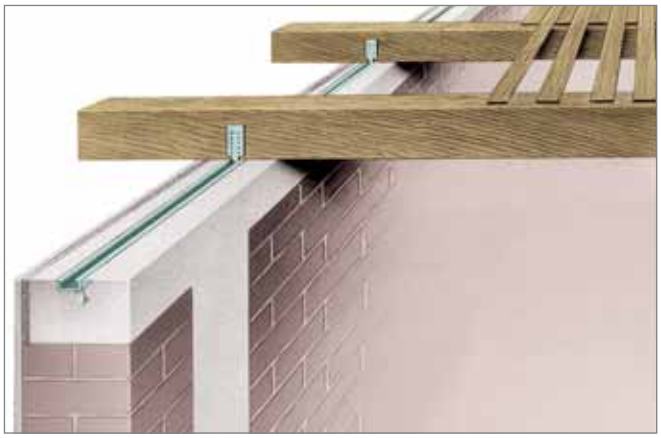
Rafter roof static system:

$F_{1,d} < F_{Rd}$



Design values F_{Rd}			
Load F_{Rd} [kN/Rafter]	Required HALFEN Cast-in channel Type	Min. edge distance ② $C_{1,2}$ [mm]	Required HALFEN Bolt Type dimensions
12.6	HTA-CE 38/17	75	HS 38/17 - M16 x 40
16.8	HTA-CE 40/22, HTA-CE 40/25	100	HS 40/22 - M16 x 50
19.6	HTA-CE 50/30, HTA-CE 49/30	150	HS 50/30 - M16 x 50

① The maximum rafter strength is limited by the design load of each individual component of the rafter shoe. Load tests resulted in a mean breaking load of 50 kN. With normal loads larger than the recommended load capacity (= about 1/3 of the breaking load), the rafter spacing may need to be reduced.
② If lower loads are present then the minimum edge distance $C_{1,2}$ for the HALFEN Cast-in channels can be reduced. The distance to the concrete edge must be at least 170 mm.
③ Make sure that the HALFEN Cast-in channels are installed flush with the concrete surface. Use spacers if necessary.



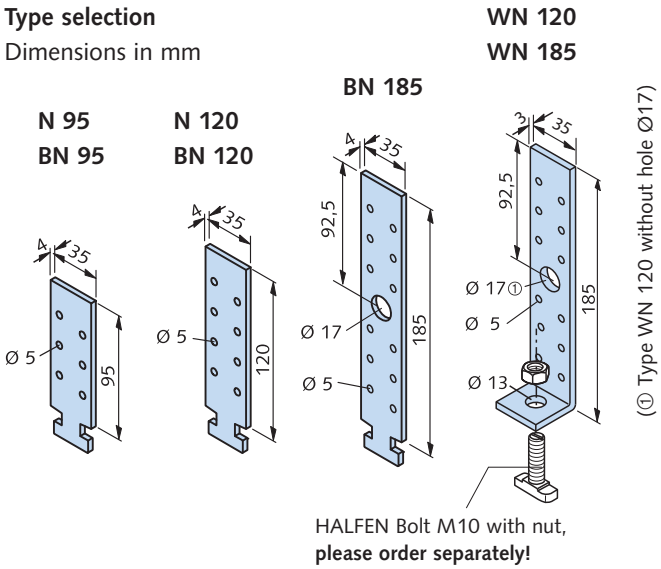
Typical installation of timber beams using HNA nailing straps with HALFEN Cast-in channels embedded in concrete.

To provide an optimal base for roof framework, continuous HTA HALFEN Cast-in channels or HTA HALFEN Cast-in channels short elements can be used in concrete, reinforced concrete ring beams or slabs. The type of HTA HALFEN Cast-in channels, nailing straps and nails depend on the assumed loads (e.g., wind force)

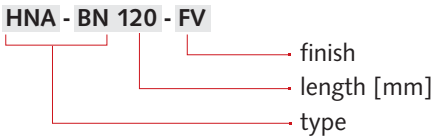
For calculation and design criteria see:
- DIN 1055-4:2005-03
- DIN 1052:2008-12

The timber fixing straps can be positioned on one or both sides of the timber beams or rafters. Refer to the following table for F_{Rd} load capacities. The beams/framework must be secured against twisting when straps are only used on one side of the beams, (e.g. by nailing to the wood boarding).

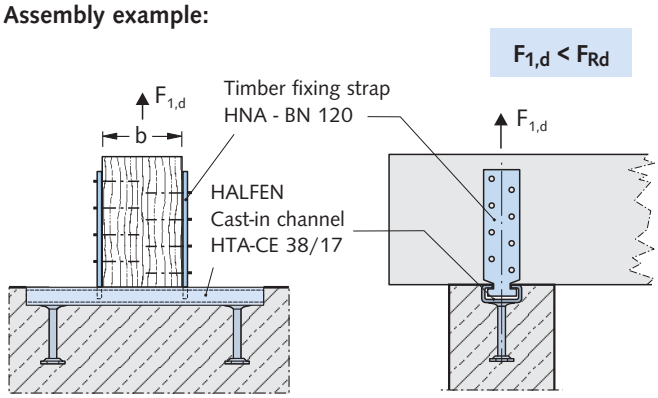
Type selection
Dimensions in mm



Ordering example:



Assembly example:



Type selection, timber fixing straps						
suitable for HALFEN Cast-in channel:	Material/Finish **FV** = 1.0038, hot-dipped galvanized	Design rating of load capacity F_{Rd} [kN] per beam attachment			Attaching timber fixing straps to wooden beams/rafters	
	Item name: length [mm]	Position of timber fixing straps			Wire nails	Anchor nails
		single-sided	double-sided			
			for b ≥ 60 mm	b ≥ 100 mm		
HTA-CE 28/15 hot-dipped galvanized (FV)	**HNA - N 95 - FV**	4.2	4.9	5.6	according to DIN EN 10230-1/ DIN 1151	according to the manufacturer's technical approval
	HNA - N 120 - FV					
	HNA - WN120 - FV	1.4	2.8	2.8		
	HNA - WN185 - FV					
HTA-CE 38/17 hot-dipped galvanized (FV)	**HNA - BN 95 - FV**	6.3	7.5	8.4		
	HNA - BN120 - FV					
	HNA - BN185 - FV					
	HNA - WN120 - FV	1.4	2.8	2.8		
	HNA - WN185 - FV					

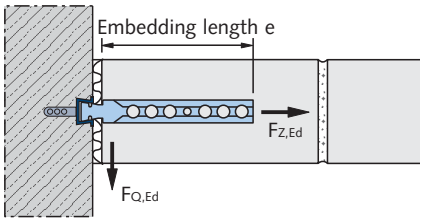
HALFEN Brick tie anchors ML and BL are tried and tested efficient installation systems for securing brick walls, masonry in-fills, partition walls , brick renders (with or without ventilation-gap and heat insulation) to concrete walls, concrete supports, steel or wooden structures.

The brick tie anchors are able to move freely in the brick tie channels considerably reducing cracks caused by masonry settlement.

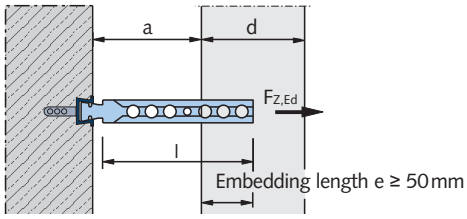
All HTA-CE and HMS profiles have a Haropor© foam filling to prevent concrete ingress. The channels are attached to the formwork using standard nails.

The HALFEN Brick tie anchors are inserted at the recommended intervals (static requirments) in the brick wall during construction (see page 65). The anchors are inserted in the brick tie channels, laid flat between the rows of brick and pressed into the mortar. The perforations in the anchors optimise anchorage with the mortar.

Plan view; wall attachment



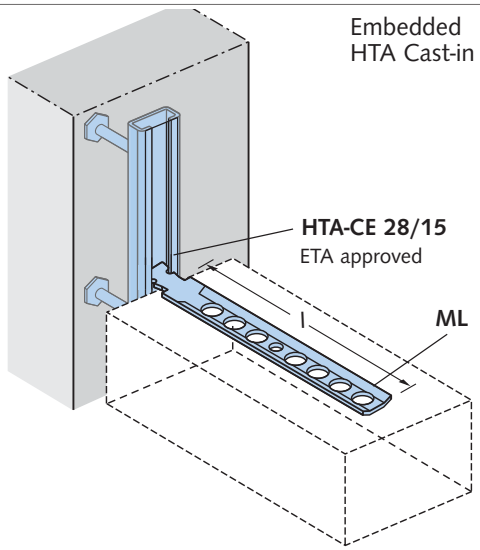
Plan view; facing brickwork attachment



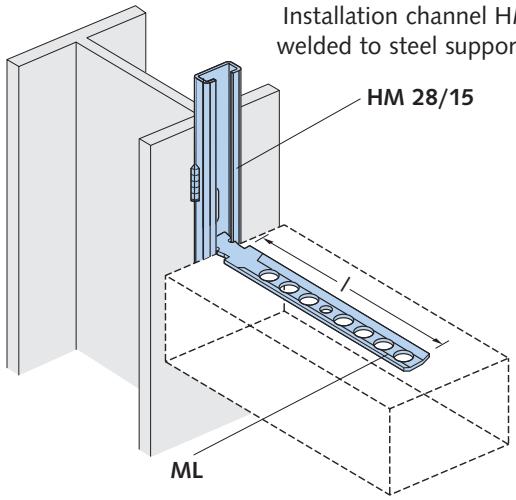
spacing a - see FM Catalogue

Brick tie anchor ML in combination with HALFEN Cast-in channels 25/15-D and 28/15

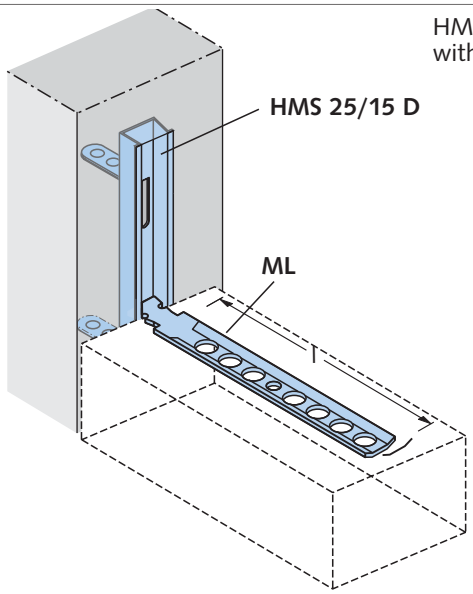
Embedded HTA Cast-in channel



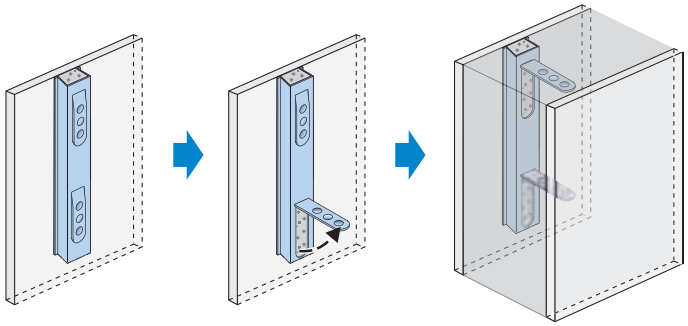
Installation channel HM welded to steel supports



HMS Cast-in channel with Brick-tie anchor

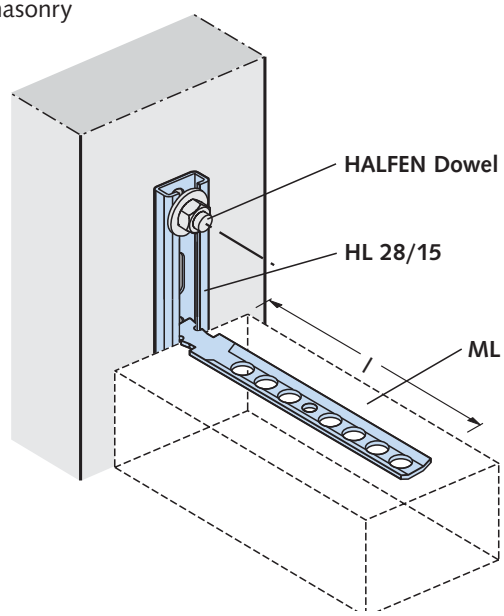


1. Attach to formwork
2. Bend out lug anchors
3. Place concrete

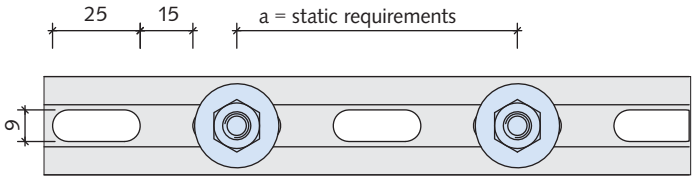


Lug anchors are bent out at the construction site by hand every 250 mm to ensure secure anchorage in the concrete.

HL slotted framing channels anchored to concrete or masonry



Top view



ETA-07/0250

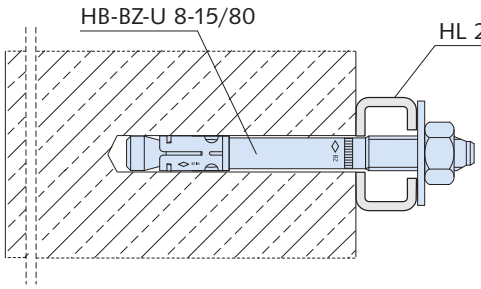
Bolt anchor HB-BZ-U

ETA-07/0249

HALFEN Z-21.3-1853 DIBt Institut für Massivbau

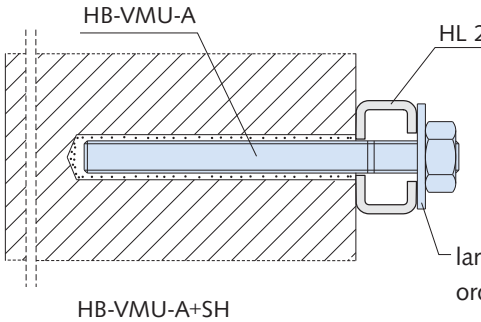
Anchor rods HB -VMU-A
Anchor rods HB-VMU-IGH
Perforated sleeve HB-VMU-SH

HALFEN Anchor bolt system: For use and assembly, see Technical Product Information **HALFEN HB**



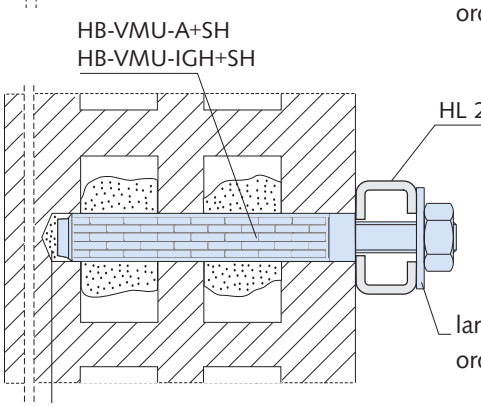
Bolt anchor HB-BZ-U 8-15/80

- galvanized or stainless steel (A4)
- approved for **cracked and uncracked concrete**
- with large washer DIN 9021/EN ISO 7093



Anchor rod HB -VMU-A 8-20/110

- galvanized or stainless steel (A4)
- approved for **monolithic masonry**
- with large washer DIN 9021/EN ISO 7093 (ordered separately)



Anchor rod HB-VMU-A 8-20/110 with Perforated sleeve HB-VMU-SH 14x100
or
Internal threaded sleeves HB-VMU-IGH M8 with Perforated sleeve HB-VMU-SH 16x100

- galvanized or stainless steel (A4)
- approved for **perforated-brick masonry**
- large washer → see above

Brick tie anchors

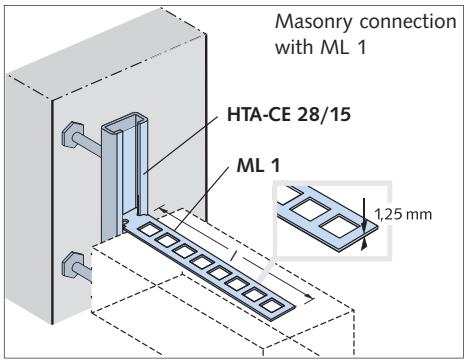
ML, BL

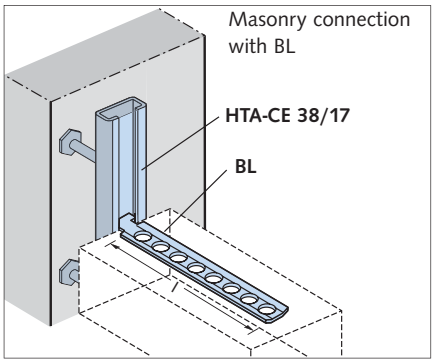
- max. load $F_{Z,Ed}$ = 0.32 kN per cm embedded length e
- max. $F_{Z,Ed}$ ≤ 3.2 kN= $F_{z,Rd}$
- max. $F_{Q,Ed}$ ≤ 2.7 kN= $F_{Q,Rd}$

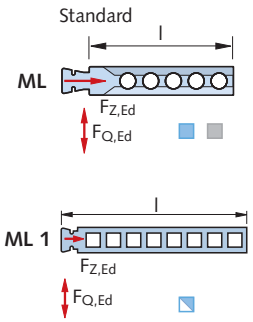
ML 1

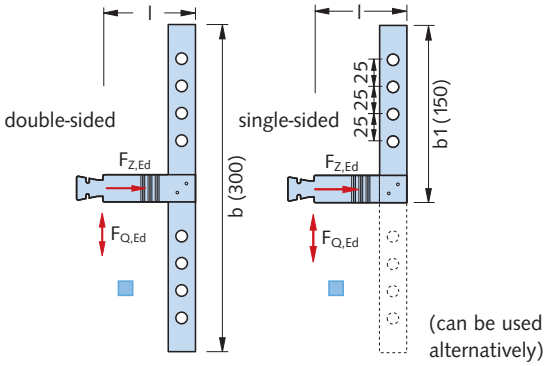
- max. $F_{Z,Ed}$ ≤ 2.5 kN = $F_{z,Rd}$
- max. $F_{Q,Ed}$ ≤ 1.4 kN = $F_{Q,Rd}$

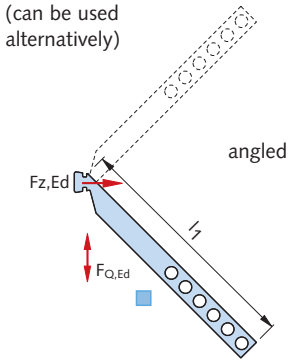
Allow for profile load capacity!

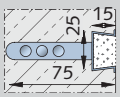
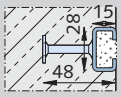
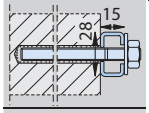
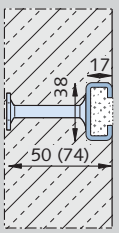




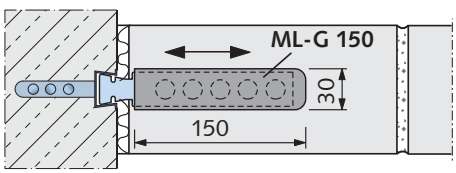






Brick tie anchor		Brick tie anchor				
		ML Standard 26 x 2 [mm]	ML 1 25 x 1.25 [mm]	MLQ - D Double-sided 25 x 3 [mm]	MLQ - E Single-sided 25 x 3 [mm]	MLS Slanted 22 x 3 [mm]
		Type / Length l [mm]	Type / Length l [mm]	Type / Length l [mm]	Type / Length l [mm]	Type / Length l_1 [mm]
	**HMS 25/15 D** L = 2500 mm					
	**HTA-CE 28/15** L = 1050 mm① L = 6070 mm①					
	**HL 28/15** L = 6070 mm①					
		ML - 85	**ML 1 - 125**	**MLQ-D - 85**	**MLQ-E - 85**	**MLS - 300**
		ML - 120	**ML 1 - 185**	**MLQ-D - 120**	**MLQ-E - 120**	**MLS - 350**
		ML - 180	**ML 1 - 245**	**MLQ-D - 180**	**MLQ-E - 180**	**MLS - 400**
	**HTA-CE 38/17** L = 1050 mm① L = 6070 mm①	**BL** Standard 30 x 2 [mm] Type / Length l [mm]	**BLQ - D** Double-sided 30 x 3 [mm] Type / Length l [mm]	**BLQ - E** Single-sided 30 x 3 [mm] Type / Length l [mm]	**Material:** FV = Steel 1.0038, Hot-dipped galvanized SV = Steel DX51D + Z275, Sendzimir galvanized A4 = Stainless steel 1.4571/1.4404 A2 = Stainless steel 1.4307	
		BL - 85	**BLQ-D - 85**	**BLQ-E - 85**		
		BL - 120	**BLQ-D - 120**	**BLQ-E - 120**		
		BL - 180	**BLQ-D - 180**	**BLQ-E - 180**	① Other lengths: **Available on request**	

Debond sleeve ML-G 150 for wall attachments, suitable for ML - anchors



Permits movement in the longitudinal anchor direction, e.g. in long masonry bonds or partition walls adjoining concrete load bearing structures; prevents cracks forming.

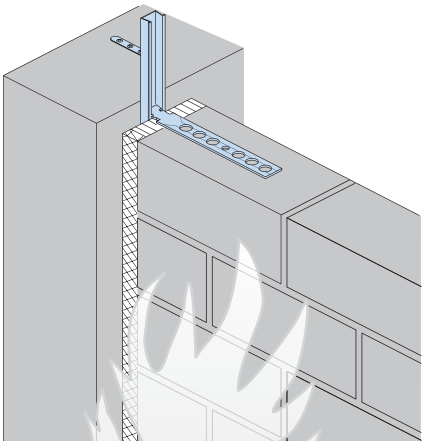
ML-G 150, material: soft PVC, material thickness 1.5 mm

Firewall connection according to DIN 4102 T4

Solid masonry fire-walls

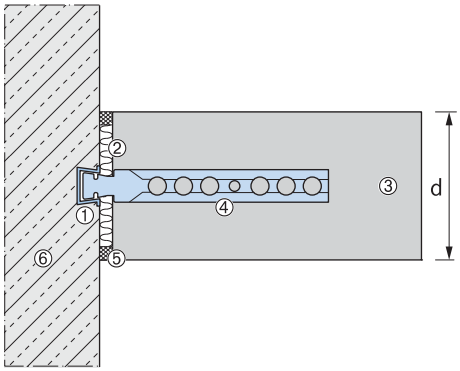
Statically required connections of load-bearing, room-enclosing, solid firewalls as required by DIN 4102 T4 Chapter 4.8 can also be designed with HALFEN Brick tie channels.

The anchorage to adjacent components (steel reinforced concrete supports or walls) meet the requirements for stability and fire resistance if the anchorage conforms to the standards set in DIN 4102 T4 Paragraph 4.8.4 (figure 20.2).

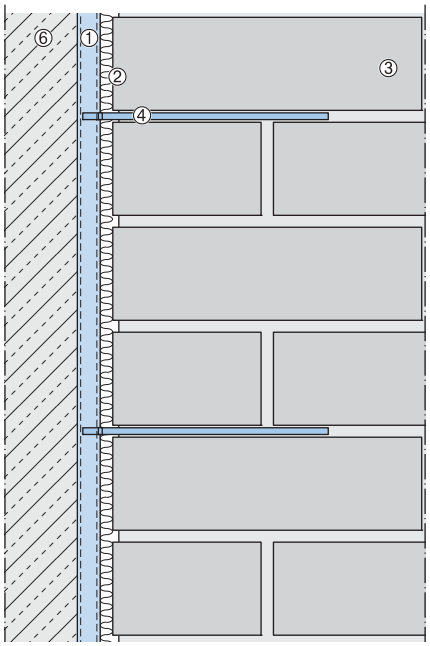


Connection of a load bearing solid wall as a firewall according to DIN 4102 T4 Paragraph 4.8.4 (figure 20.2)

Horizontal section



Vertical section



Definition, DIN regulations

① **HALFEN Cast-in channel**

② **Insulation layer:** According to DIN 4102 T4 section 4.5.2.6 insulation layers in connecting joint gaps must, [...] be made of mineral fibre according to DIN 18165 T.2/07.91, section 2.2; be of building material class A; have a melting point ≥ 1000°C as stated in DIN 4102 part. 17; and exhibit a gross density of ≥ 30 kg/m³ [...]".

③ **Masonry:** Bricks (gross density class) and minimum thickness d according to DIN 4102 T4, section 4.8.3, table 45.

④ **Masonry connection** (vertically adjustable)

⑤ **Expansion seal**

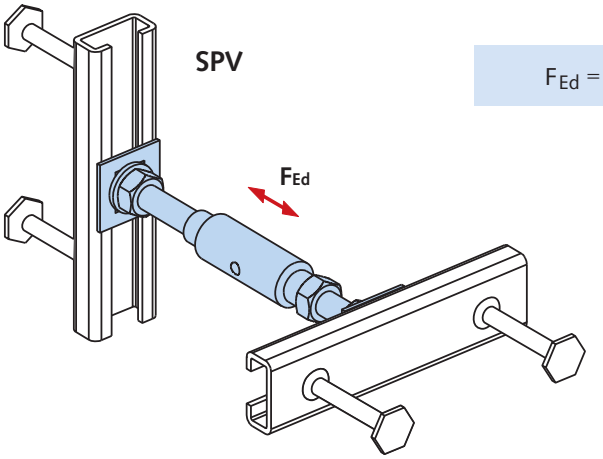
⑥ **Concrete**

Product information

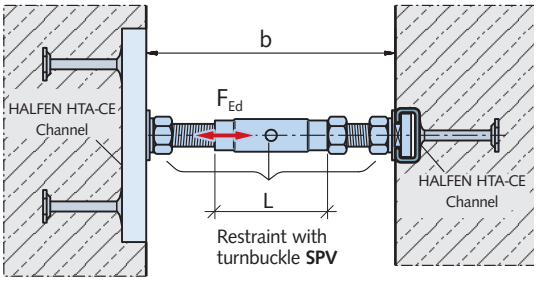
HALFEN Cast-in channel type ①	④ Brick tie anchor (see page 62 ff.)	
	for standard grout	for thin mortar layers
HMS 25/15 D	ML	ML 1
HTA 28/15	ML	ML 1
HTA 38/17	BL	–

HALFEN Brick tie anchors can be used at any position along the whole length of the brick tie channel. As a rule, anchor spacing is 250 mm (4 anchors per meter).

Restraint with Turnbuckle SPV



F_{Ed} = load

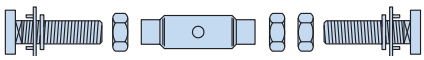


Ensure adequate screwing depth:
M 12 → ≥ 10 mm
M 16 → ≥ 13 mm

Product description

The restraint with turnbuckle SPV is suitable for compressive and tensile loads up to F_{Ed} = 14.0 kN and for clearances up to 200 mm. By turning the clamping sleeve (sleeve has a right- and left-hand thread), the clearance can be freely adjusted within the given range. Connected to building structure with HALFEN Cast-in channels (ordered separately).

Included in delivery



- Turnbuckle SPH
- 2 HALFEN Bolts (1 right-hand thread, 1 left-hand thread)
- 3 standard nuts
- 2 washers and
- 2 locking washers SIC

Ordering example:

Item name: **SPV - 7,0 - 100 - A4**

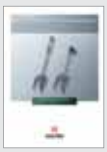
type
load group
wall clearance b
material/finish

HALFEN Cast-in channels must be ordered separately

HALFEN SPV Restraint with turnbuckle

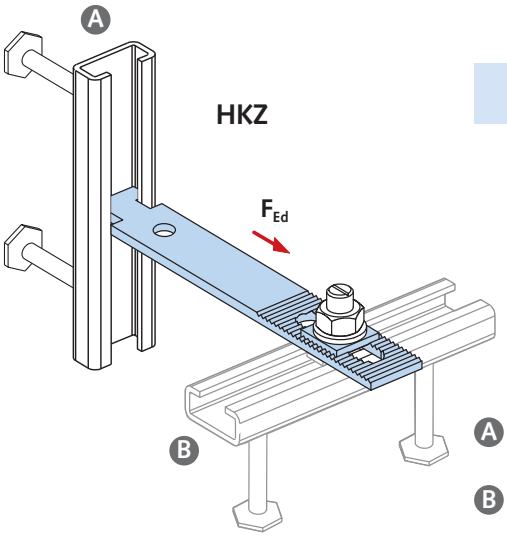
Load capacity F_{Rd} [kN]		±7.0			±9.8			±14.0		
Type	Stand-off distance	HALFEN Bolt left-hand thread	Sleeve	HALFEN Bolt right-hand thread	HALFEN Bolt left-hand thread	Sleeve	HALFEN Bolt right-hand thread	HALFEN Bolt left-hand thread	Sleeve	HALFEN Bolt right-hand thread
	b	M12	L	M12	M16	L	M16	M16	L	M16
	[mm] ②	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
SPV	100±10	50	60	40	50	60	40	-	-	-
	120±15	50	75	40	50	75	40	-	-	-
	140±15	50	75	60	50	75	60	80	60	50
	160±15	50	95	60	50	95	60	80	75	60
	180±15	50	115	60	50	115	60	80	95	60
	200±15	50	135	60	50	135	60	80	115	60
HALFEN Cast-in channel		HTA-CE 38/17 ①			HTA-CE 38/17 ①			HTA-CE 49/30 ①		

① Short elements 150, 200 and 250 ② With FRd -load group 9.8 kN restricted to negative tolerance

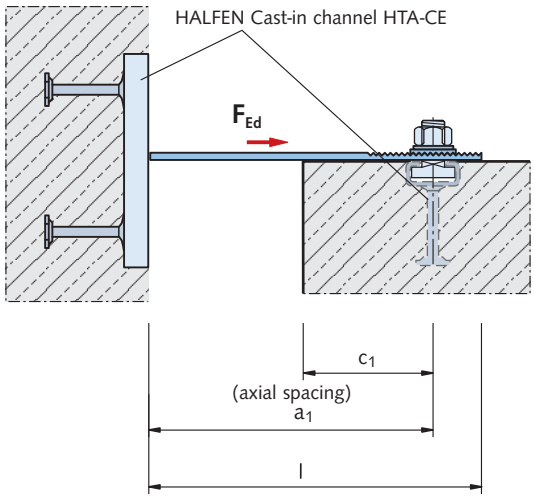


For further concrete façades accessories see **Catalogue Concrete Façade FB**

Restraint Tie HKZ



F_{Ed} = load



A HALFEN Channel suitable for HKZ-Restraint ties

B HALFEN Channel or permitted dowel according to approval

Product characteristics

The serrations in the bracket and in the washer ensure positive static load transmission.

Two HALFEN Cast-in channels embedded at right angle to each other in the concrete ensure three-dimensional adjustability.

Please order HALFEN Cast-in channels and HALFEN Bolts and washers separately

Ordering example:

Item name: **HKZ-38/17 - 100 - A4**

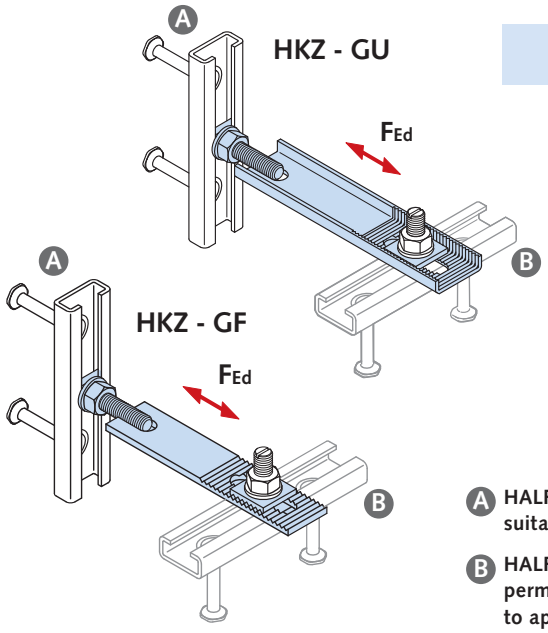
- type
- clearance a_1
- material / finish

HALFEN HKZ Restraint tie

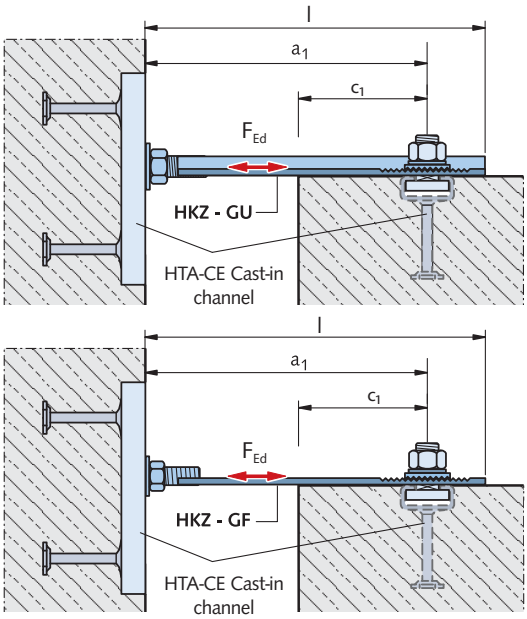
Characteristics: ① Load capacity F_{Rd} [kN]	Type selection: GV = galvanized. Not suitable for façades with ventilation gaps. Type / a_1 [mm]	Type selection: A4 = Stainless steel Grade 1.4571/1.4404. Type / a_1 [mm]	Dimensions: Length l [mm]	Spacing a_1 [mm]	Tolerance [mm]	Holes [mm]
+4.9 (tension only)	HKZ 28/15 - 50 - GV	HKZ 28/15 - 50 - A4	90	50	a_1 ±20	LL 11 x 55
	HKZ 28/15 - 75 - GV	HKZ 28/15 - 75 - A4	115	75		
	HKZ 28/15 - 100 - GV	HKZ 28/15 - 100 - A4	140	100		LL 11 x 55 RL 11
	HKZ 28/15 - 125 - GV	HKZ 28/15 - 125 - A4	165	125		
	HKZ 28/15 - 150 - GV	HKZ 28/15 - 150 - A4	190	150		
	HKZ 28/15 - 175 - GV	HKZ 28/15 - 175 - A4	215	175		
	HKZ 28/15 - 200 - GV	HKZ 28/15 - 200 - A4	240	200		
	HKZ 28/15 - 225 - GV	HKZ 28/15 - 225 - A4	265	225		
	HKZ 28/15 - 250 - GV	HKZ 28/15 - 250 - A4	290	250		
+9.8 (tension only)	HKZ 38/17 - 75 - GV	HKZ 38/17 - 75 - A4	115	75	a_1 ±20	LL 13 x 55
	HKZ 38/17 - 100 - GV	HKZ 38/17 - 100 - A4	140	100		LL 13 x 55 RL 13
	HKZ 38/17 - 125 - GV	HKZ 38/17 - 125 - A4	165	125		
	HKZ 38/17 - 150 - GV	HKZ 38/17 - 150 - A4	190	150		
	HKZ 38/17 - 175 - GV	HKZ 38/17 - 175 - A4	215	175		
	HKZ 38/17 - 200 - GV	HKZ 38/17 - 200 - A4	240	200		
	HKZ 38/17 - 225 - GV	HKZ 38/17 - 225 - A4	265	225		
	HKZ 38/17 - 250 - GV	HKZ 38/17 - 250 - A4	290	250		
	HKZ 38/17 - 275 - GV	HKZ 38/17 - 275 - A4	315	275		
	HKZ 38/17 - 300 - GV	HKZ 38/17 - 300 - A4	340	300		

① The load capacities apply for the HKZ-restraint ties. The channels A and the fixings B must be verified case by case, depending on the concrete strength, the reinforcements and the edge distance.

Restraint Tie HKZ - GF / GU



F_{Ed} = load



Ⓐ **HALFEN Channel suitable for HKZ-Restraint ties**

Ⓑ **HALFEN Channel or permitted dowel according to approval**

Product description

The serrations in the bracket and in the washer ensure positive static load transmission.

Please order HALFEN Cast-in channels, HALFEN Bolts and washers separately

The double-sided attachment using a HALFEN Bolt and a threaded plate ensures positive and slippage-free wind anchoring when used in combination with HALFEN HTA-CE Cast-in channels set in concrete; connection is three-dimensionally adjustable.

Ordering example:

Item name: **HKZ - GF 38/17 - 125 - GV**

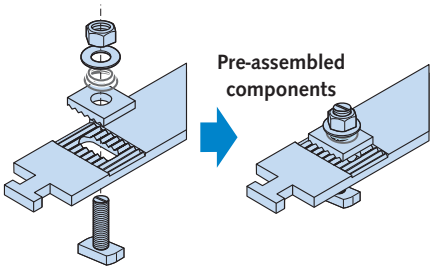
- type
- axial spacing a_1
- material/ GV/A4

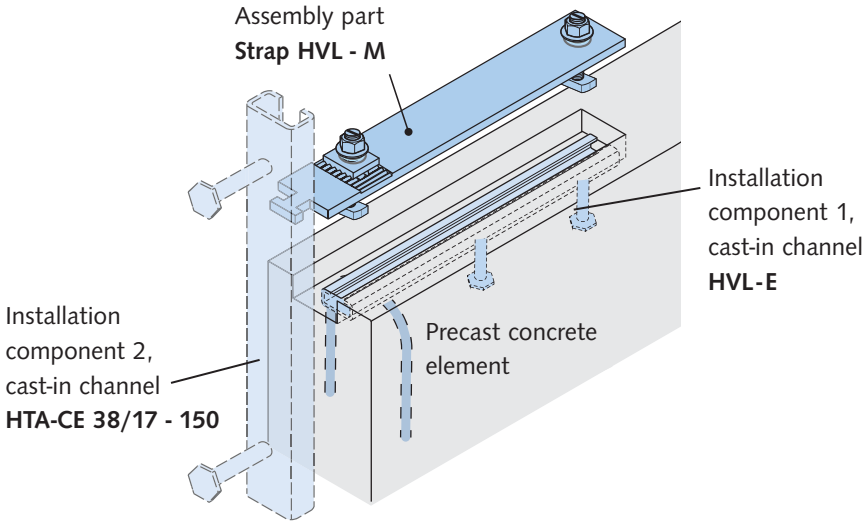
HALFEN Restraint ties type HKZ-GF and type HKZ-GU

Characteristics: Load capacity F_{Rd} ① [kN]	Type selection: GV = galvanized not suitable for façades with ventilation gap Type	a_1 [mm]	Type selection: A4 = Stainless steel 1.4571/1.4401 Typ	a_1 [mm]	Dimensions: Length l [mm]	Spacing a_1 [mm]	Tolerance [mm]	Slot [mm]
± 4.9	HKZ - GF 28/15 - 75 - GV		HKZ - GF 28/15 - 75 - A4		115	75	a_1 ±20	11 x 55
	HKZ - GF 28/15 - 100 - GV		HKZ - GF 28/15 - 100 - A4		140	100		
	HKZ - GF 28/15 - 125 - GV		HKZ - GF 28/15 - 125 - A4		165	125		
	HKZ - GF 28/15 - 150 - GV		HKZ - GF 28/15 - 150 - A4		190	150		
	HKZ - GF 28/15 - 175 - GV		HKZ - GF 28/15 - 175 - A4		215	175		
± 9.8	HKZ - GF 38/17 - 100 - GV		HKZ - GF 38/17 - 100 - A4		140	100	a_1 ±20	13 x 55
	HKZ - GF 38/17 - 125 - GV		HKZ - GF 38/17 - 125 - A4		165	125		
	HKZ - GF 38/17 - 150 - GV		HKZ - GF 38/17 - 150 - A4		190	150		
	HKZ - GF 38/17 - 175 - GV		HKZ - GF 38/17 - 175 - A4		215	175		
	HKZ - GU 38/17 - 200 - GV		HKZ - GU 38/17 - 200 - A4		240	200	a_1 ±20	13 x 55
	HKZ - GU 38/17 - 225 - GV		HKZ - GU 38/17 - 225 - A4		265	225		
	HKZ - GU 38/17 - 250 - GV		HKZ - GU 38/17 - 250 - A4		290	250		
± 16.8	HKZ - GU 50/30 - 200 - GV		HKZ - GU 50/30 - 200 - A4		240	200	a_1 ±20	17 x 60
	HKZ - GU 50/30 - 225 - GV		HKZ - GU 50/30 - 225 - A4		265	225		
	HKZ - GU 50/30 - 250 - GV		HKZ - GU 50/30 - 250 - A4		290	250		
	HKZ - GU 50/30 - 275 - GV		HKZ - GU 50/30 - 275 - A4		315	275		
	HKZ - GU 50/30 - 300 - GV		HKZ - GU 50/30 - 300 - A4		340	300		

① The load capacities apply for the HKZ-restraint ties. The channels Ⓐ and the fixings Ⓑ must be verified case by case, depending on the concrete strength, the reinforcements and the edge distance.

Assembly:
The connecting strap is delivered ready to be installed: The screw fastening sets and the counter plate are pre-assembled.





Assembly part HVL-M
Pre-assembled, consisting of:
- hammer-head strap with serrated plate
- 1 serrated counter plate
- 2 bolt sets
  (Bolt HS 38/17 - M 12 x 50+ washer + tapered compressed spring)

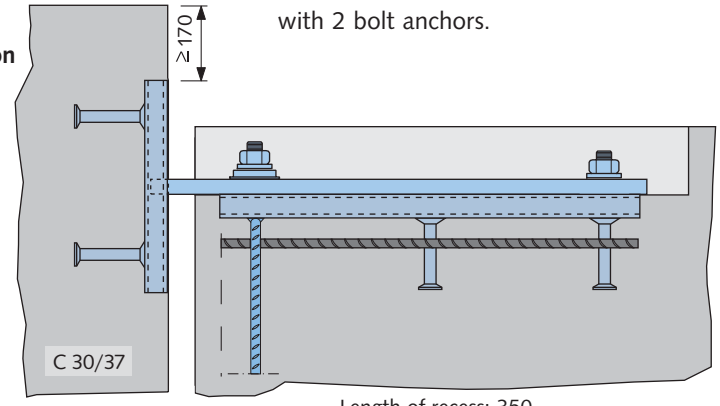
Installation component 1 HVL-E:
HALFEN Cast-in channel
HTA 38/17 - 300-SK with 2 bolt anchors and one loop end anchor.

Installation component 2:
HALFEN Cast-in channel
HTA-CE 38/17 - 150
with 2 bolt anchors.

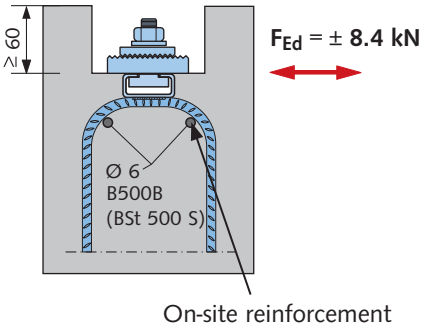
Corrosion protection
- hammer-head strap, cast-in channel: hot-dipped galvanized
- HALFEN Bolts, nuts, washers and springs: galvanized

These parts are covered by mortar after installation.

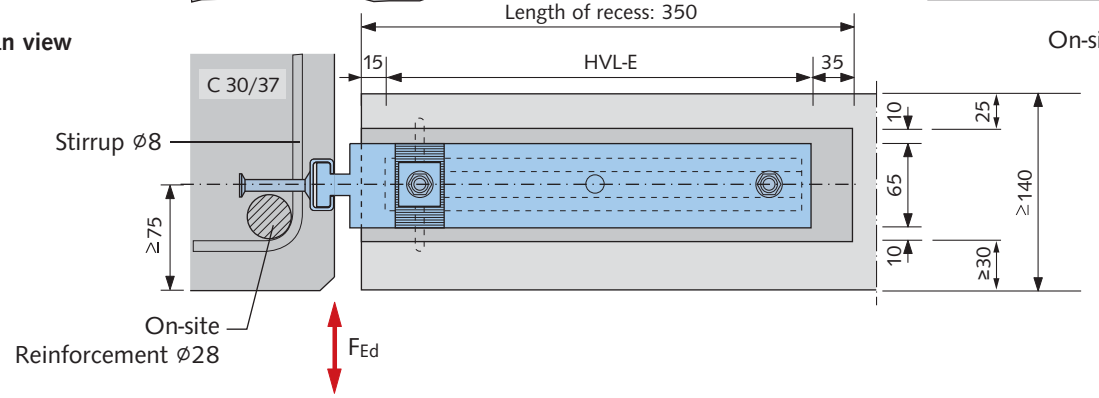
Longitudinal section



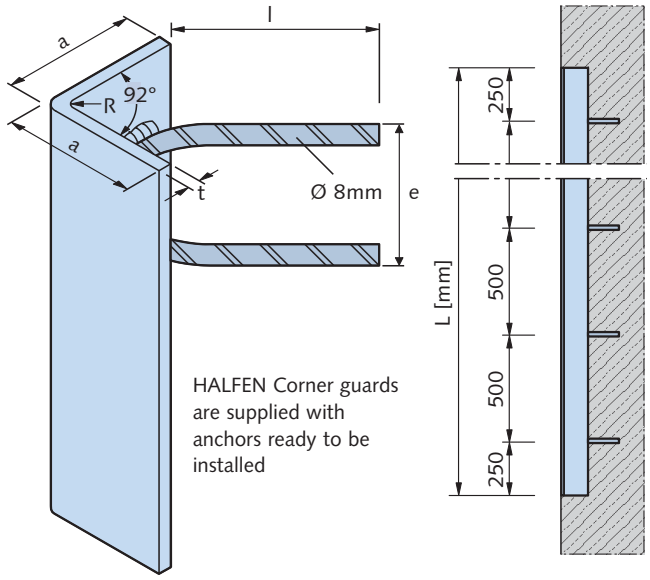
Cross section



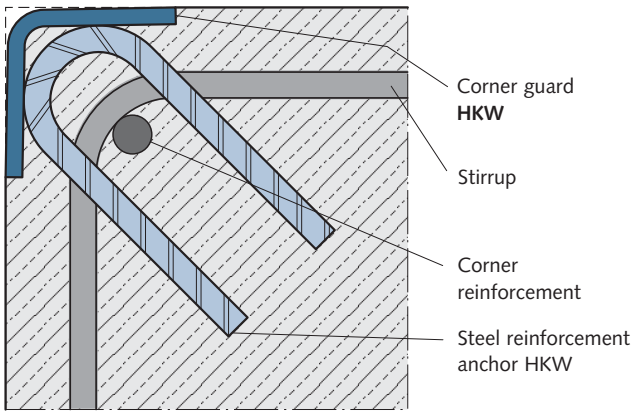
Plan view



HALFEN HKW Corner Guard



Column edge, typical cross-section



Advantages:

- 92° angle ensures a tight fit to the formwork. This prevents concrete seeping between the formwork and the corner profile, resulting in a smoother finish
- U-shaped concrete-reinforced anchors do not interfere with the corner reinforcement and ease installation of the reinforcement cage
- concrete-reinforced anchors guarantee optimal anchorage
- serial-production allows a competitive price

Corner guard HKW					
Type selection:		Material/Finish:		Anchor dimensions	Radius
Type a/t [mm]	Length L [mm] no. of anchors	**FV** = hot-dipped galvanized	**A2** = Stainless steel	l × e [mm]	R [mm]
		■	◪		
HKW 50/5 -	**500 / 2**	FV	A2	75 x 55	6
	750 / 2	FV	A2		
	1000 / 2	FV	A2		
	1500 / 3	FV	A2		
	2000 / 4	FV	A2		
HKW 80/6 -	**500 / 2**	FV	A2	100 x 85	8
	750 / 2	FV	A2		
	1000 / 2	FV	A2		
	1500 / 3	FV	A2		
	2000 / 4	FV	A2		
HKW 100/8 -	**500 / 2**	FV	A2	110 x 85	16
	750 / 2	FV	A2		
	1000 / 2	FV	A2		
	1500 / 3	FV	A2		
	2000 / 4	FV	A2		

Material/Finish:

■ **FV** = **Corner profile:** Steel hot-dipped galvanized 1.0038
Anchor: B500B (BSt 500 S)

◪ **A2** = **Corner profile:** Stainless steel 1.4307
Anchor: BSt 500 NR

Ordering example:

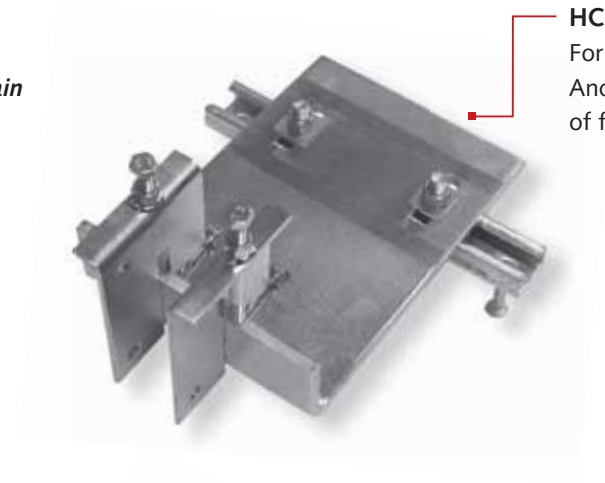
HKW 50/5 - A2 - 2000/4

- 2000/4 → length / no. of anchors
- A2 → material / finish
- HKW 50/5 → type / profile

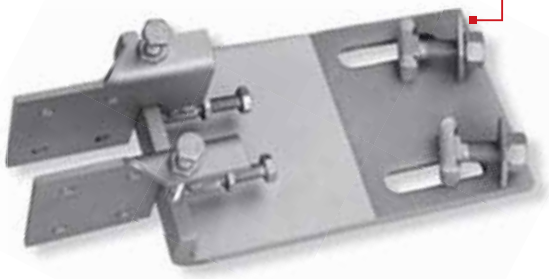
Curtain Wall HCW

The advantages at a glance

Today´s modern buildings require façades of the highest quality that can be erected quickly and safely. This is the reason the Curtain Wall System is chosen more and more frequently by architects and investors.



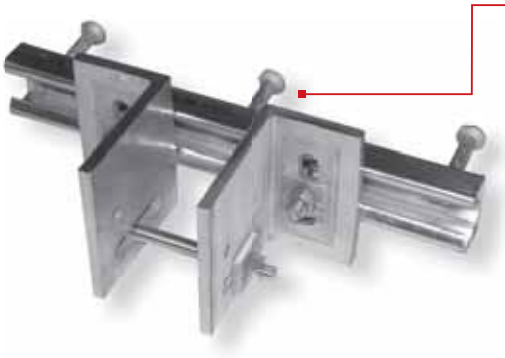
HCW B2
For modular façades.
Anchored to the top surface of floor slabs.



HCW B1
For post and beam façades
Anchored to the top surface of floor slabs.

Fast and cost-effective

- 3 dimensional adjustable connection when used with anchor channels
- uses bolts instead of welds
- fast assembly reduces installation time



HCW- ED/EW
For post and beam façades.
Anchored to the front surface of floor slabs.

HALFEN CURTAIN WALL SUPPORT SYSTEMS HCW

Application Examples

Fixing of curtain wall system using HCW-B2 brackets connected to HTA-CE Anchor channels

Liberty Life, Johannesburg

Torre Espacio, Madrid

Fixing of a post and beam façade using HCW-ED brackets on HTA-CE channels

Post Tower, Bonn

Sage Centre, Gateshead

Fixing of a modular façade using HCW-ED brackets on HTA-CE channels

Burj Chalifa, Dubai

Edificio Gas Natural, Barcelona

Typical curtain wall fixing with HTA-CE anchor channel

Westin Libertador Hotel, Lima

World Financial Center, Shanghai

HALFEN Curtain wall system

This type of construction is characterized by an outer wall with a continual outer skin (see figure 1).

The façade is attached to the main structure of the building using only the required number of point-load connections.
Curtain wall façades protect the interior of buildings from external, unwanted environmental influences whilst still permitting visual-contact with the outside environment via structural components that can be opened or are transparent. Specifically, this includes sufficient stability against wind loads, adequate insulation against frost in winter, the heat in summer as well as against external noise.
In addition, various requirements must be met to protect against fire and other critical situations.

Curtain wall

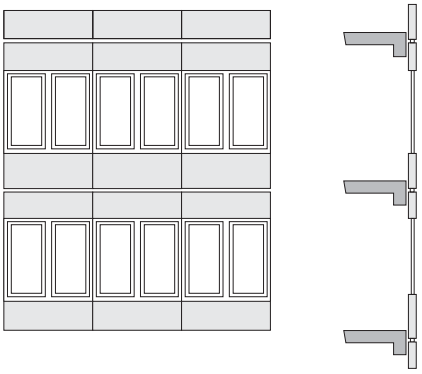


figure 1 partial view of façade section

Post and beam façade and the modular façade.

Basically, we distinguish between two methods of curtain wall façades constructions: the **post and beam façade** and the **modular façade**.

Post and beam façade

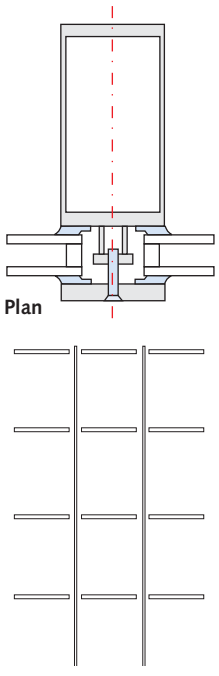


Figure 2

Modular façade

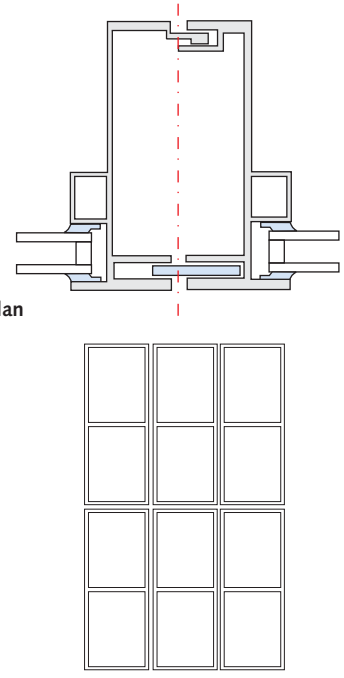


Figure 3

Post and beam façade
One basic distinctive difference is the way expansion in the façade is distributed, (for example from heat expansion). With the post and beam façade (see figure 2) the vertical and horizontal frame supports are installed in spacings corresponding to the façade elements. The supports are installed with an expansion gap between components allowing sufficient expansion.

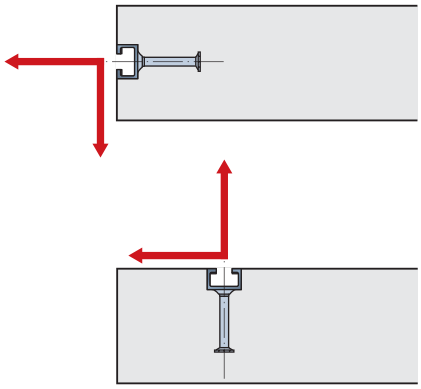
The respective longitudinal and transverse connections have a expandable joint. The filler elements (glass or panel) installed in a post and beam structure permit movement within the tolerance of the designed expansion joint. The glass and filler elements are delivered separately and are then installed on-site, requiring on-site scaffolding.

Modular façade
With the modular façade method, (see figure 3), the façade is made of prefabricated elements, in which glass, natural stone or infills are pre-installed. The façade profiles are designed as a key and slot system to allow for expansion.

This method provides immediate weather protection and allows the building contractor to start interior work on the respective floor directly after the prefabricated modules have been installed. Scaffolding is not required with this method of construction.

Load conditions and required HALFEN Cast-in channels

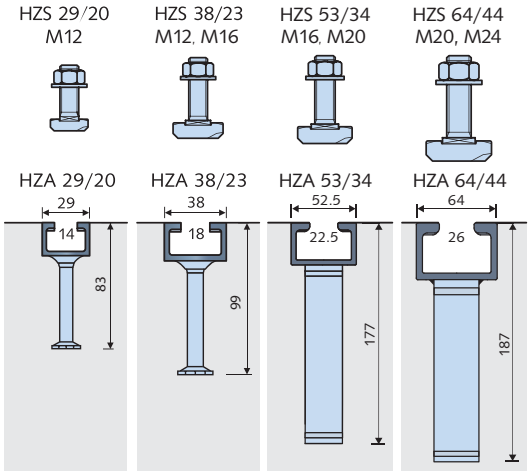
Standard ceiling slab thickness
with standard tensile and transverse tensile loads
→ HALFEN Channels with bolt anchors and weld-on I-anchors



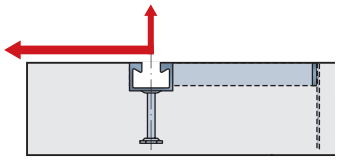
officially App.No.Z-21.4-1691 approved

see pages 16–17, 31

Hot-rolled serrated channels and bolts

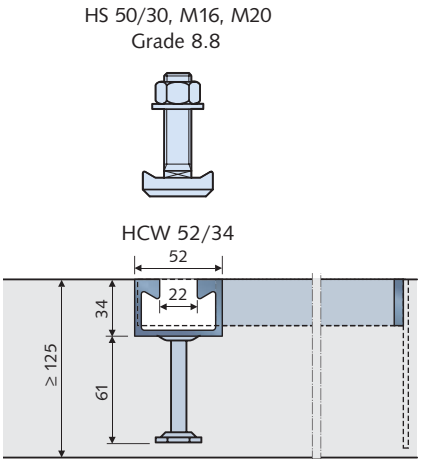


Thin slabs (thickness ≥ 12.5 cm)
with high transverse tensile loads
and small edge distance
→ HALFEN Curtain wall-channel
HCW 52/34
(not included in the HTA-CE approval)

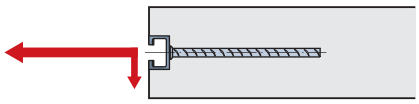


see pages 76–77

HCW 52/34 and bolt

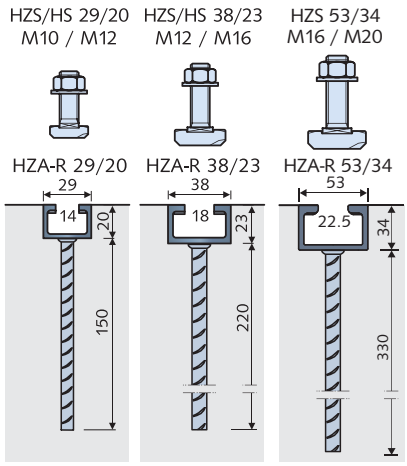


Thin slabs (thickness ≥ 10 cm)
with high tension loads
→ HALFEN Channels HTA-R or HZA-R
with rebar anchors
(not included in the HTA-CE and
HZA-approvals)



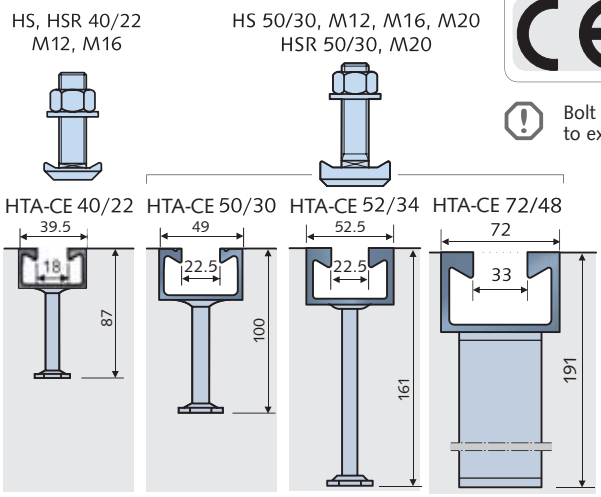
see page 78

Hot-rolled serrated channels with rebar anchors and bolts



Load cases and required HALFEN Channels

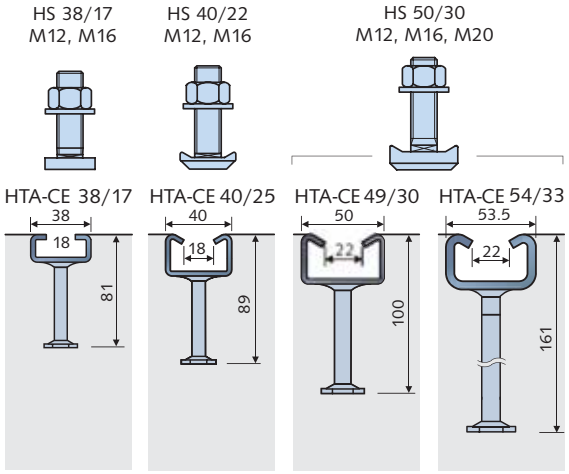
Hot-rolled (standard) channels and bolts

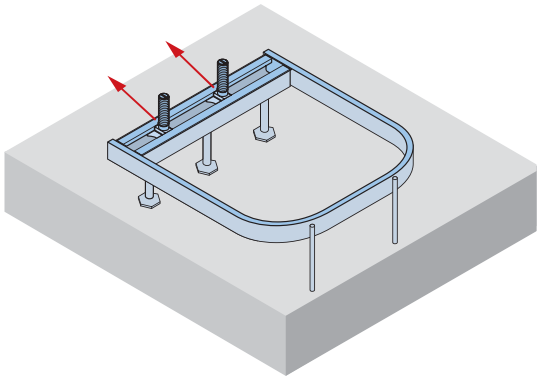


European Technical Approval
ETA - 09/0339
432-CPD-8394-01

Bolt HSR according to expert reports

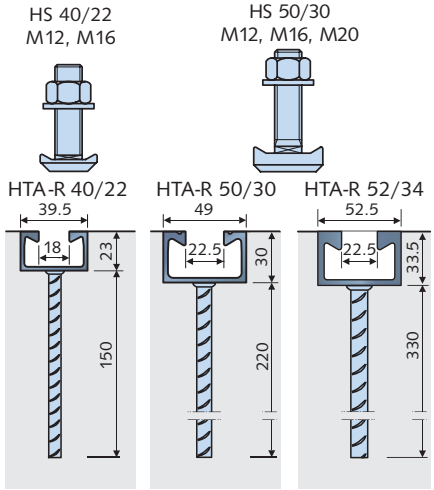
Cold-rolled (standard) channels and bolts



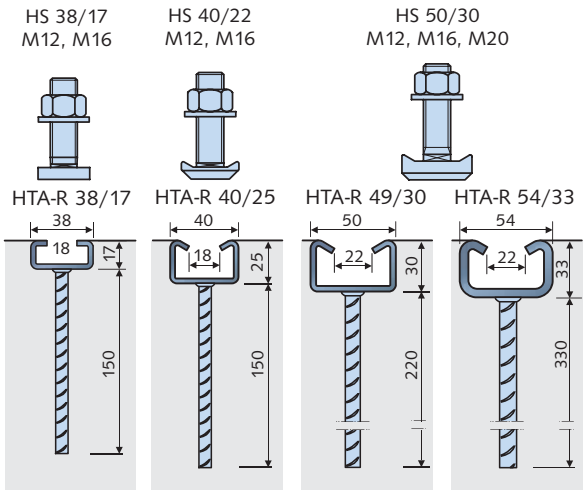


HCW 52/34 with bolts and bracket

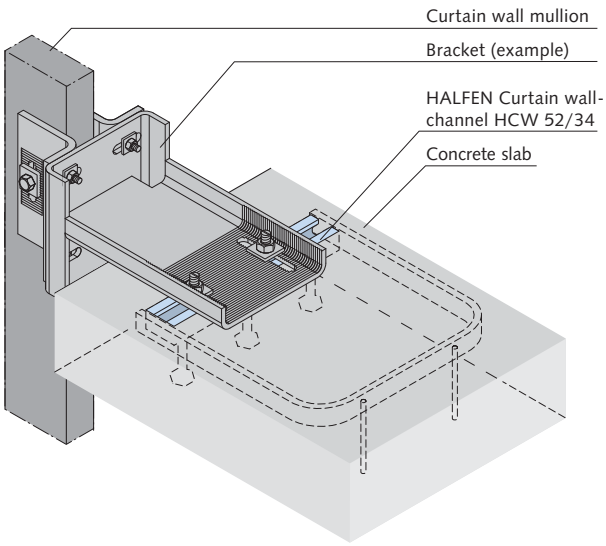
Hot-rolled (smooth) channels with rebar anchors and bolts



Cold-rolled (smooth) with rebar anchors and bolts

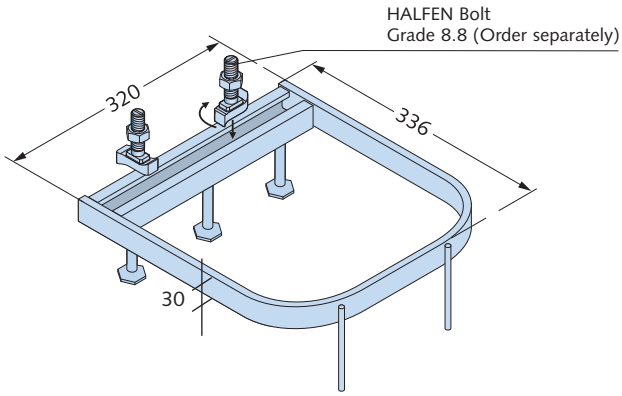


Typical installation



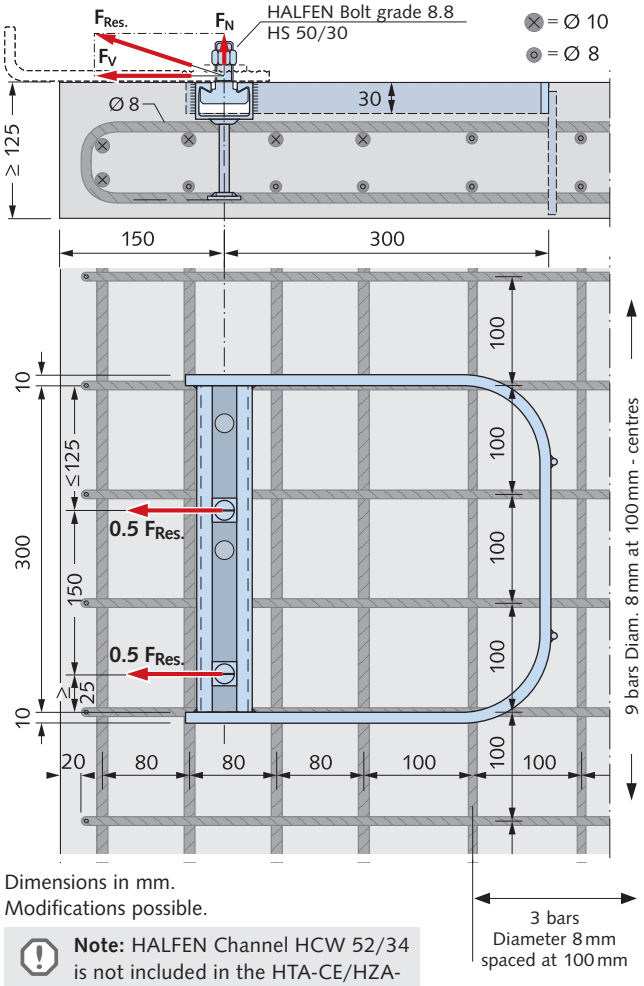
Product description

Identification: HCW 52/34
Material: hot-dipped galvanized



Dimensions in mm

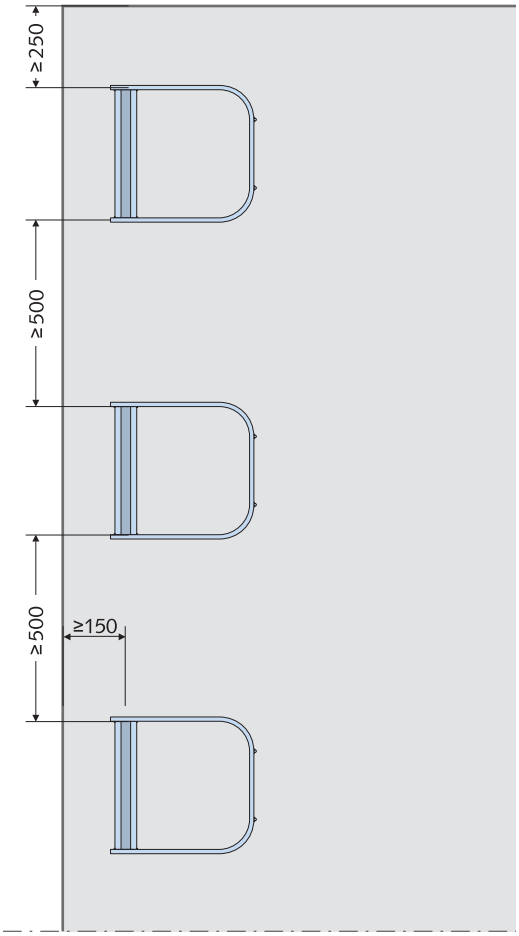
Reinforcement requirements



Dimensions in mm.
Modifications possible.

Note: HALFEN Channel HCW 52/34 is not included in the HTA-CE/HZA-Approval.

Channel dimensions and edge spacing



Channel load data

The following load failure were averaged from three tests:

$F_{V\ failure}$		= 142.3 kN
$F_{N\ failure}$		= 47.4 kN
$F_{Res,failure}$	$= \sqrt{F_N^2 + F_V^2}$	= 150.0 kN

The load deformation diagram (see right) may be used to determine allowable loads based on acceptable displacement and the required safety factor according to local building codes. The diagram is based on the following:

- tensile and transverse loads were increased at a ratio of 1:3 up to breaking point
- concrete slab thickness ≥ 125 mm and reinforcement as shown on page 76
- concrete strength class ≥ C 20/25 N/mm²
- load is transferred into the channel via two HALFEN Bolts HS 50/30 M20 Grade 8.8. The bolt spacing is 150 mm. A sample calculation is shown below.

The safety factor is freely selected. However, it must be determined which factors are actually to be implemented, whether these are based on project-specific boundary condition or on valid building regulations.

Calculation example: Assumed safety factor v = 3
(failure test load / working load)

Average failure load from the tests:

Transverse tensile stress	$F_{V\ ultimate}$	=	142.3 kN
Tensile stress	$F_{N\ ultimate}$	=	47.4 kN
Res. diagonal tensile load	$F_{res,ultimate}$	=	150.0 kN

Actual working loads at bolts (specification by façade stress engineer):

Transverse tensile stress	F_V = 35 kN
Tensile stress	F_N = 10 kN

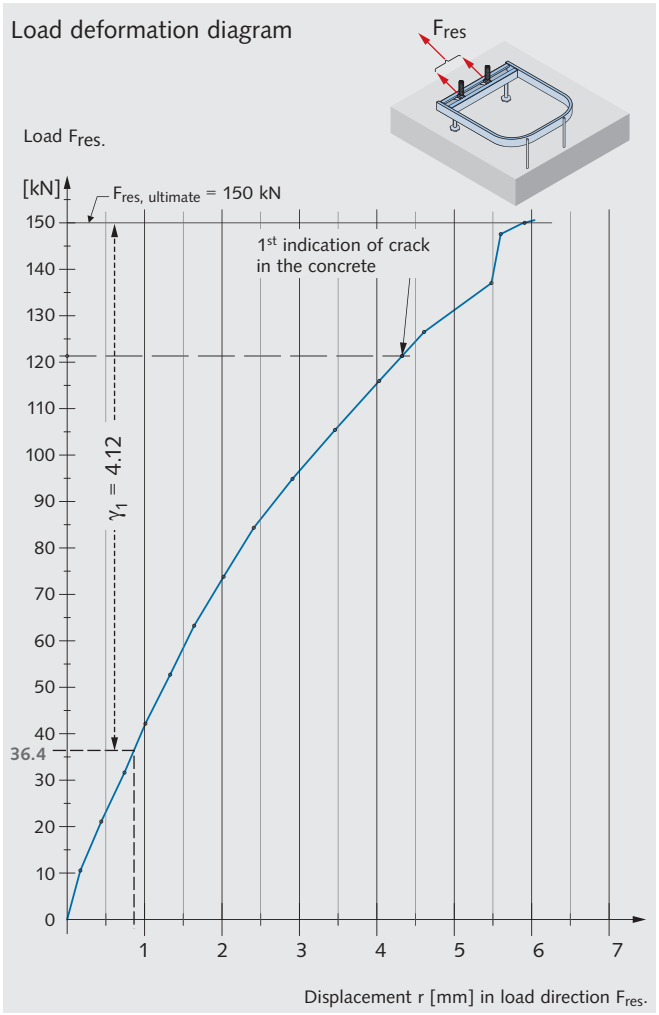
Allowable load with v = 3 against average ultimate load from tests:

perm. F_V	=	142.3 / 3	= 47.4 kN
perm. F_N	=	47.4 / 3	= 15.8 kN
perm. F_{res}	=	150 / 3	= 50.0 kN

Control:

Working load F_V	= 35 kN < 47.4 kN	
Working load F_N	= 10 kN < 15.8 kN	
Working load F_{res}	$= \sqrt{(10)^2 + (35)^2}$	= 36.4 kN < 50 kN

Displacement at working load < 1 mm (see diagram).
Actual safety factor for average ultimate load γ_1 = (150 / 36.4) = 4.12.



Matching HALFEN Bolts HS 50/30

Depending on the load size, we recommend the use of HALFEN Bolts HS 50/30 M16 or M20, grade 8.8 in combination with HALFEN Cast-in channel HCW 52/34. The bolts stated below are zinc galvanized with a special coating.

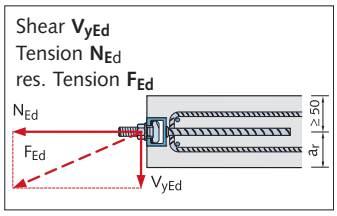
For interior use this design is considered equivalent to a hot-dipped galvanized design. Other bolt sizes and materials can be supplied. Please contact us for detailed information. Addresses can be found on page 91.

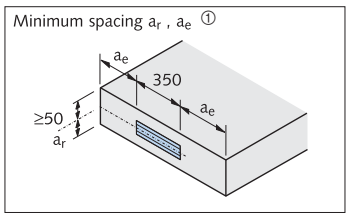
Type selection HALFEN Bolts HS 50/30 GV Grade 8.8

Thread	Material grade	Available length **L** [mm]	Allowable resulting bolt load (all directions) **perm. F_S** [kN]	Allowable bending moment [Nm]	Recommended torque [Nm]
M 16	8.8	40, 60, 80, 100	36.1	111	200
M 20	8.8	45, 60, 80, 100	56.4	216	400

If the bolt is stressed in the direction of a slot its load capacity must be verified taking bolt flexure into account.

Design basics



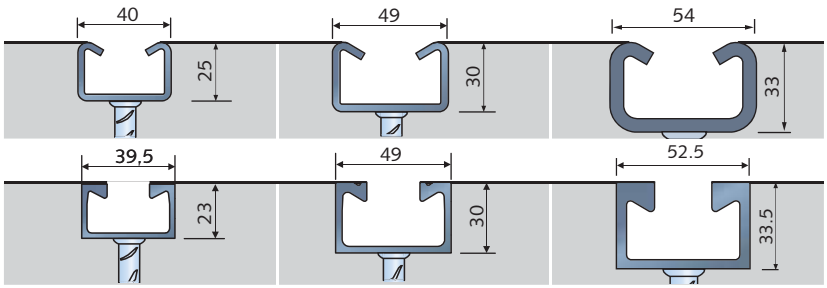


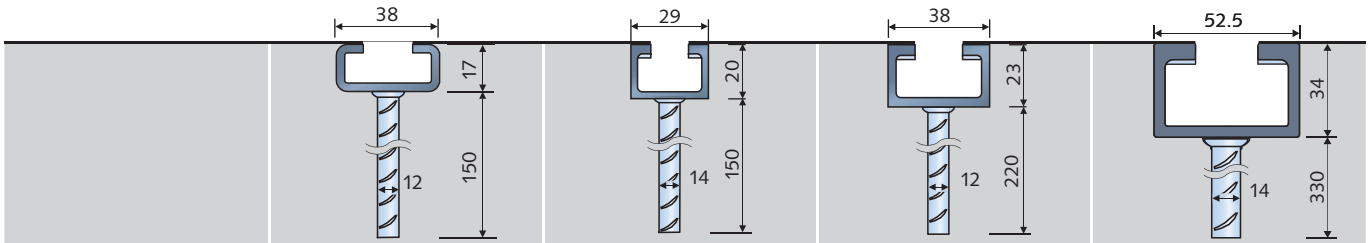
① The minimum edge distance shown in the table applies to reinforced concrete

Structural analysis

	Material resistance		Design load	
Material resistance shear	V_{yRd}	≥	V_{yEd}	
Material resistance tension	N_{Rd}	≥	N_{Ed}	
Material resistance resulting diagonal pull	F_{Rd}	≥	F_{Ed}	$= \sqrt{N_{E,d}^2 + V_{yE,d}^2}$

HALFEN Cast-in channels HTA-R and HZA-R - Material design resistance values





HALFEN Cast-in channel type	HTA-R 38/17 ②	HTA-R 40/25 ② HTA-R 40/22 ② HZA-R 29/20 ③	HTA-R 49/30 ② HTA-R 50/30 ② HZA-R 38/23 ③	HTA-R 54/33 ③ HTA-R 52/34 ② HZA-R 53/34 ③
Concrete strength grade ≥ C20/25 $f_{ck,cyl.}$ = 20 N/mm² $f_{ck,cube}$ = 25 N/mm²	350 mm 3 anchors	350 mm 3 anchors	350 mm 3 anchors	350 mm 3 anchors
F_{Rd} [kN]	2 × 7.0	2 × 9.1	2 × 14.0	2 × 24.5

a_r [mm]	a_e [mm]	V_{yRd} [kN]
≥ 50	≥ 40	2 × 2.4
≥ 60	≥ 45	2 × 3.7
≥ 70	≥ 50	2 × 4.9
≥ 75	≥ 50	2 × 5.6
Material: hot-dipped galvanized	channel	1.0038, 1.0044
	anchor	B500B (BSt 500 S)
Material: stainless steel	channel	1.4571 / 1.4401 / 1.4404 ④
	anchor	B500B (BSt 500 S)

② Material 1.0038, ③ Material 1.0044 , ④ Not available for HALFEN Cast-in channels HZA-R 29/20
Notes: HALFEN Cast-in channels HTA-R / HZA-R are not included in the HTA-CE / HZA-Approval
Other channel lengths from 150 – 6070 mm are available

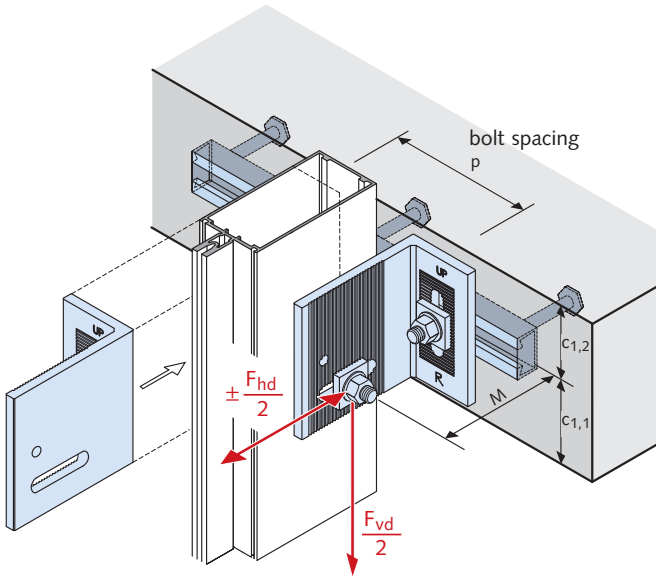
Application example

HALFEN Edge of slab brackets are connected in pairs, one each side of the mullion, and are available in two types:

Type HCW-ED brackets are designed to support both **vertical and horizontal** loads.
Type HCW-EW brackets are designed to support **horizontal** wind loads only.

The brackets guarantee a simple adjustable connection.
The HALFEN Bolts (connection; bracket to HALFEN Channel) and the standard hexagonal bolts M12, (connection; bracket to façade mullion) must be grade strength 8.8.
A round auxiliary hole in the long arm of the brackets can be used for temporary attachments; example, temporary fixing of brackets to support post with self-tapping screws until the final connection is made.

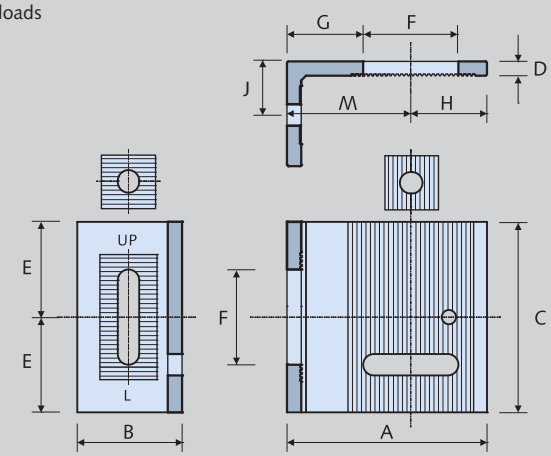
The brackets are made of high-quality aluminium material. Special nylon discs are placed between the „Wind load" - Bracket HCW-EW and support post.



To guarantee correct installation, the HCW-ED brackets are marked 'R' for right, 'L' for left and 'UP' for top.

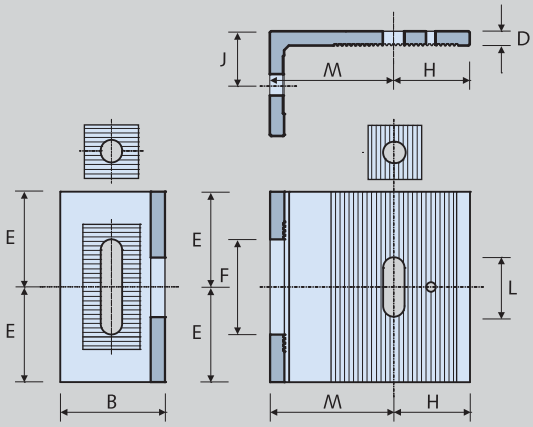
Bracket dimensions [mm]

HCW-ED Brackets
for dead loads
and wind loads



Serrated washers included in delivery

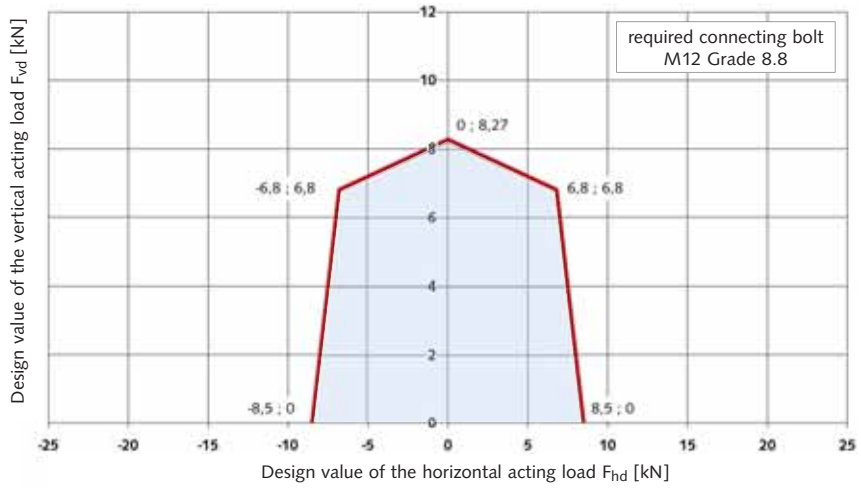
HCW-EW Brackets
wind loads only



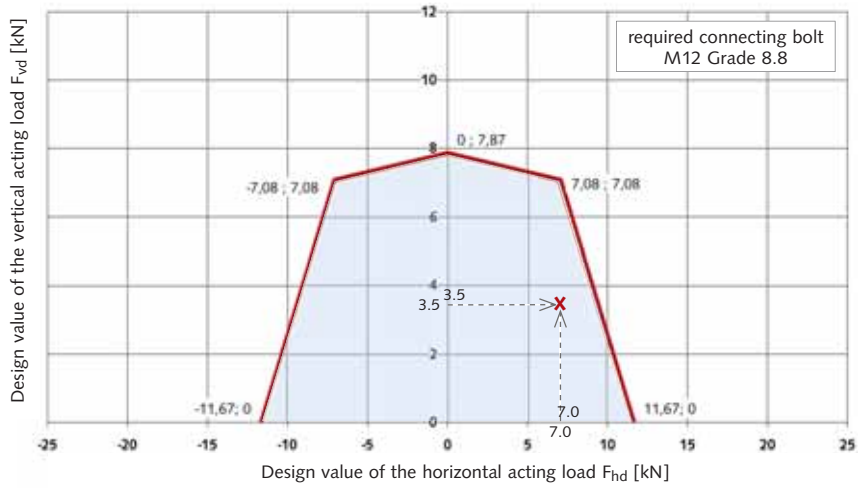
Serrated washers included in delivery

Size	Bracket code	A	B	C	D	E	F	G	H	J	L	M
small	**HCW-ED 1 HCW-EW 1**	108	70	114	10	57	64	25	51	36	40	57
medium	**HCW-ED 2 HCW-EW 2**	133	70	127	10	64	64	51	51	36	40	82
large	**HCW-ED 3 HCW-EW 3**	159	70	140	10	70	64	76	51	36	40	108

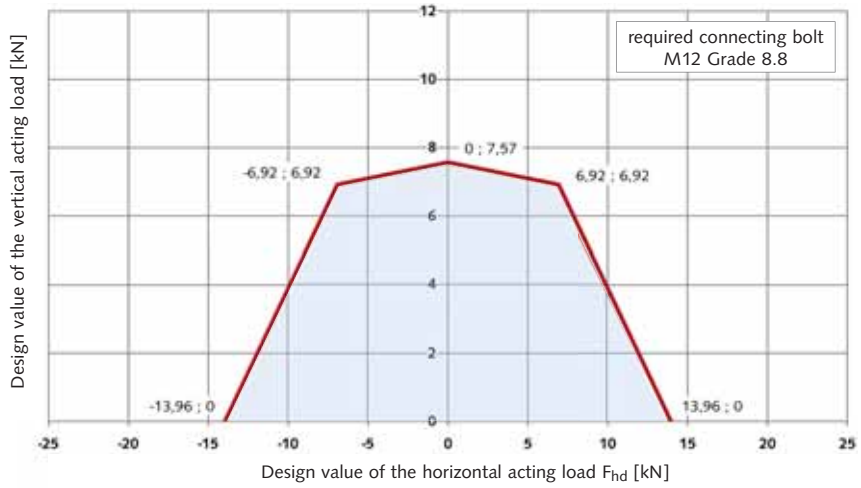
Interaction diagram Type HCW-ED1 (small)



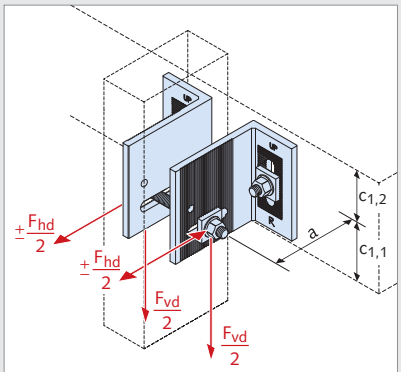
Interaction diagram Type HCW-ED2 (medium)



Interaction diagram Type HCW-ED3 (large)



Calculation basis



Definition of loads at bracket / post connection

Permitted load interaction area

Design Loads using two HCW-EW Brackets, Loads in the HALFEN Bolts (HCW-ED)

Design wind loads Type HCW-EW

Max. applied design load F_{hd} [kN]			
Size	Bracket code	max. F_{vd} [kN]	max. F_{hd} [kN]
small	**HCW-EW 1**	0	8.5
medium	**HCW-EW 2**	0	11.67
large	**HCW-EW 3**	0	13.96

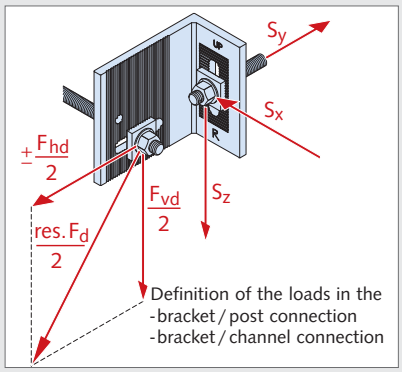
HCW-EW Brackets are only suitable for wind loads.

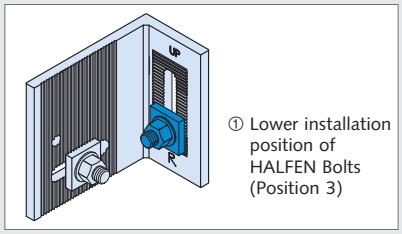
Forces acting on the T-head bolts at the channel (HCW-ED)

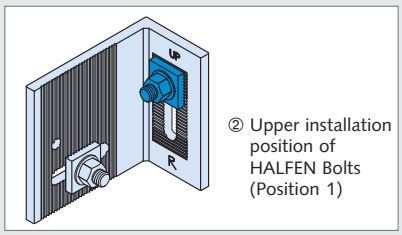
The design reaction forces components in the HALFEN Bolts at connection curtain wall bracket to HALFEN Cast-in channel are calculated by multiplying the design loads F_{vd} and F_{hd} at connection curtain wall bracket and façade support post with the factors s_x, s_y and s_z. The factors are dependent on the bracket geometry, the load direction and the bolt position (see figure on the right). See table below for the multiplication factors for determining the design-reaction forces in the HALFEN Bolts.

Lower installation position of HALFEN Bolt (Position 3)									
	Dead load $S_i = (F_{vd} / 2) \times s_i$			Wind load $S_i = (F_{hd} / 2) \times s_i$			Resulting load 45° $S_i = (\text{res. } F_d / 2) \times s_i$		
Bracket	s_x	s_y	s_z	s_x	s_y	s_z	s_x	s_y	s_z
HCW-ED 1	0.5	3.2	-1.0	-1.0	1.0	0.0	-0.3	3.0	-0.7
HCW-ED 2	0.5	3.6	-1.0	-0.5	1.0	0.0	0.0	3.3	-0.7
HCW-ED 3	0.5	4.0	-1.0	-0.4	1.0	0.0	0.1	3.5	-0.7
Upper installation position of HALFEN Bolt (Position 1)									
HCW-ED 1	0.6	1.3	-1.0	-1.0	3.6	0.0	-0.3	3.4	-0.7
HCW-ED 2	0.6	1.6	-1.0	-0.5	3.1	0.0	0.0	3.4	-0.7
HCW-ED 3	0.6	1.9	-1.0	-0.4	2.9	0.0	0.1	3.4	-0.7

Calculation basis







Calculation example

Assumed: slab thickness = 200 mm,
width of mullion = 80 mm,
projection a = 80 mm
(installation position see page 79)
design dead load F_{vd} = + 3.5 kN
design wind load (wind suction) F_{hd} = + 7.0 kN

Selected: HALFEN Bracket Type HCW-ED 2
⇒ possible projection M = 82 ± 25 mm
⇒ Interaction diagram Type HCW-ED 2 (see page 80) proves that the assumed load is within the permitted load interaction zone

Determination of the design reaction forces in a HALFEN Bolt

① Lower installation position (Position 3)

$S_x = (3.5/2) \times 0.5 + (7/2) \times (-0.5) =$ − 0.88 kN
$S_y = (3.5/2) \times 3.6 + (7/2) \times 1.0 =$ + 9.80 kN
$S_z = (3.5/2) \times (-1.0) + 0 =$ − 1.75 kN

⇒ Resulting bolt load

$$\text{res. } S_d = \sqrt{(-0.88)^2 + (9.80)^2 + (-1.75)^2} = 9.99 \text{ kN}$$ per bolt

② Upper installation position (Position 1)

$S_x = (3.5/2) \times 0.6 + (7/2) \times (-0.5) =$ − 0.70 kN
$S_y = (3.5/2) \times 1.6 + (7/2) \times 3.1 =$ + 13.65 kN
$S_z = (3.5/2) \times (-1.0) + 0 =$ − 1.75 kN

⇒ Resulting bolt load

$$\text{res. } S_d = \sqrt{(-0.70)^2 + (13.65)^2 + (-1.75)^2} = 13.78 \text{ kN}$$ → each bolt
→ determining factor for bolt selection

Selected HALFEN Channel:

HTA-R 50/30 - 350 - 3 Anchor - FV see page 78

with $V_{yRd} = 2 \times 5.6$ kN > $2 \times |S_z| = 2 \times 1.75$
($a_r \geq 75$ mm)
$F_{Rd} = 2 \times 14.0$ kN > $2 \times$ res. $S_d = 2 \times 13.78$ kN

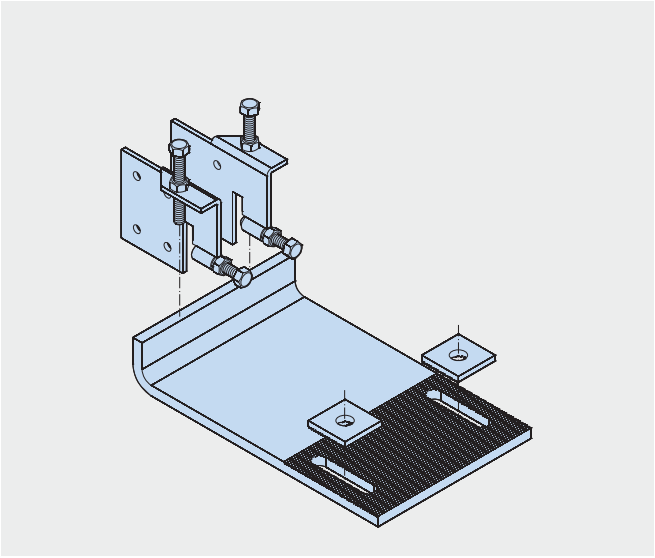
Check: bolt spacing: P = 80 + 2 · 36 = 152 mm
> 150 mm ✔

Selected HALFEN Channel:

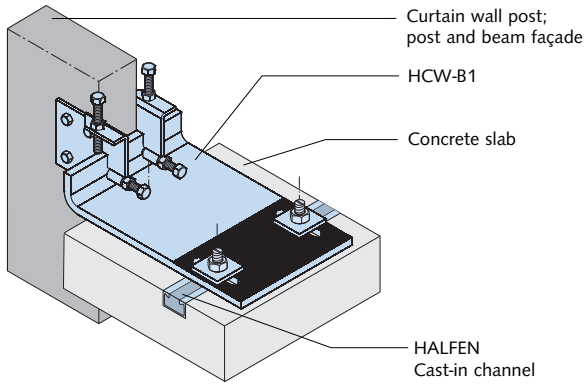
HS 50/30 - M12 × 60 gv 8.8

Requirement as interaction diagram, see page 80

Support brackets for horizontal and vertical loads

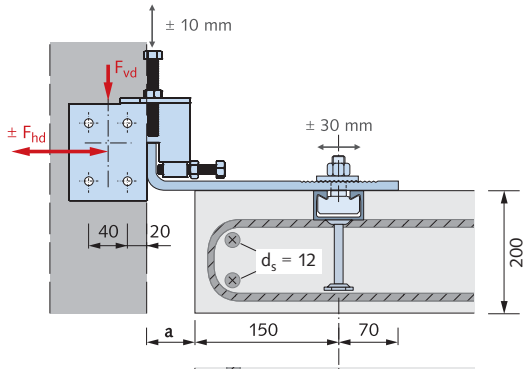


Typical installation

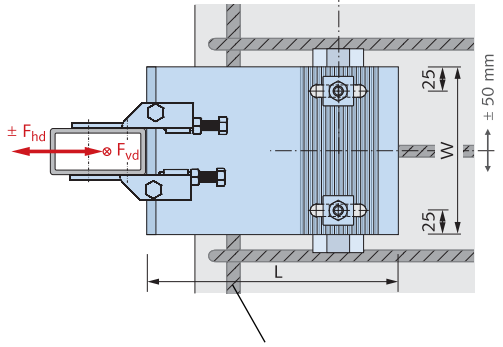


HALFEN Brackets HCW-B1; for installing to the top of concrete slabs, are available in two load ranges and three cantilever sizes. The brackets are made in grade S355 quality galvanized steel. Vertical adjustability is ± 10 mm. Three dimensional adjustability is ensured when used in combination with HALFEN HTA-CE Cast-in channels.

The lateral connecting plates are connected to the façade posts using M8 screws (not included). The façade planner is responsible for providing the static verification for the support posts. Use HALFEN Bolts M16 Grade 8.8 (order separately), to connect the base bracket to the HALFEN Cast-in channel. Depending on the façade type, the connection between the connecting plate and the base bracket can be designed either laterally adjustable or as a fixed point.



Section



Plan

Required edge reinforcement ≥ ⌀12 (B500B)

Dimensioning / Type selection

Design load ranges

Load range [kN]	dead load F_{vd} [kN]	wind load F_{hd} [kN] (wind-suction + compression)
4/12	4	± 12
7/20	7	± 20

F_{vd}, F_{hd}: allowable design loads with a partial safety factor γ_F = 1.35 for dead load and γ_F = 1.5 for wind load.

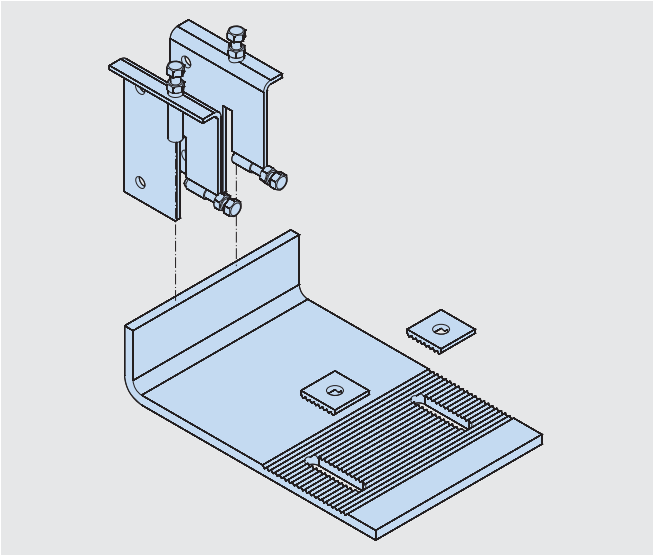
Type selection

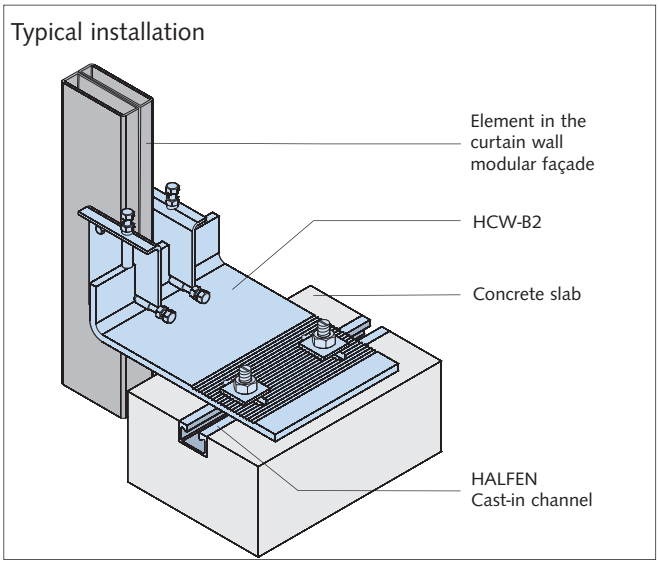
Load range [kN]	a [mm]	Item name HCW-B1-...	L [mm]	W [mm]	HALFEN Channel ①	Recommended HALFEN Bolt
4/12	50	...-4/12-50	270	150	HTA-CE 40/22-250 2 Anchors	HS 40/22 M16×60 8.8
	75	...-4/12-75	295	150		
	100	...-4/12-100	320	150		
7/20	50	...-7/20-50	270	175	HTA-CE 50/30-300 3 Anchors	HS 50/30 M16×60 8.8
	75	...-7/20-75	295	175		
	100	...-7/20-100	320	200		

① Recommended HALFEN Channel exploiting full load capacity of bracket

Top of Slab Brackets HCW-B2

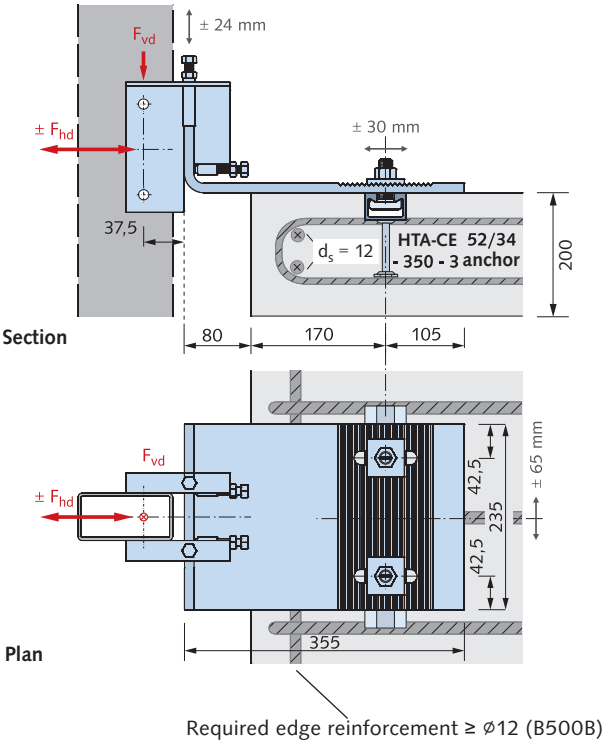
Brackets for horizontal and vertical loads



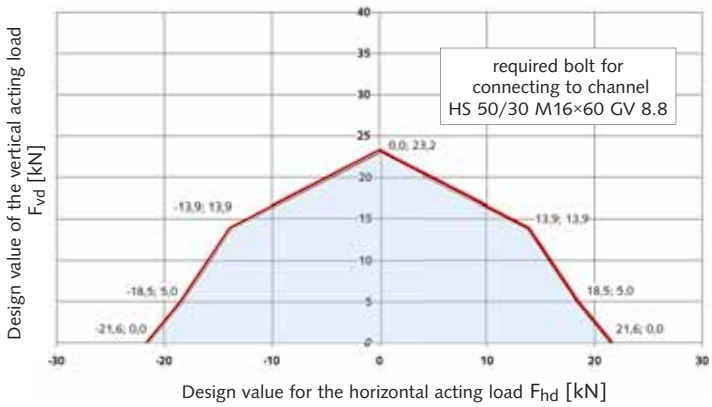


HALFEN Brackets HCW-B2 are made in grade S355 quality galvanized steel. The vertical adjustability is ± 24 mm. Three dimensional adjustability is ensured when used in combination with HALFEN Cast-in channels HTA-CE.
The lateral connecting plates are connected to the façade posts using M12 screws (not included in delivery).

The façade planner is responsible for providing the static verification for the support posts. Use HALFEN Bolts M16 Grade 8.8 (order separately), to connect the base bracket to the HALFEN Cast-in channel. Depending on the façade type, the connection between the connecting plate and the base bracket can be designed either laterally adjustable or as a fixed point.



Dimensioning



Allowable load interaction area

Accessories

The advantages at a glance

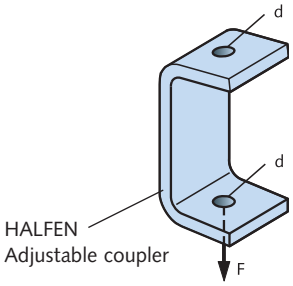
To complement the product range HALFEN offers a wide range of accessories. Everything from one source.

The product range

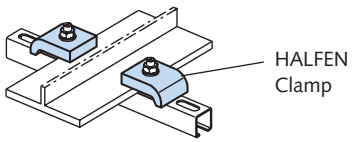
Everything you need from the framing channel right down to the nut, the locking washer, threaded rod, locking and threaded plate even an adjustable connector; we provide all you need for your project.

HALFEN Framing channels
You are guaranteed to find an economical solution for your projects in the extensive HALFEN Framing channels product range.

HJV Adjustable coupler
Allows infinite height adjustment in suspension constructions.



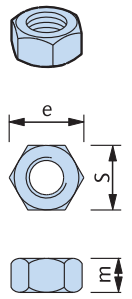
KLP Clamp
The clamp allows fast connection of framing channels to I-beams.



The whole range of framing system products can be found at www.halfen.de
MT-FBC (Flexible bolt connections) or MT-FFC (Flexible framing connections).

MU

Hexagonal nuts
DIN EN ISO 4032/
DIN 934

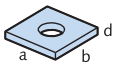
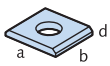
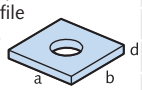
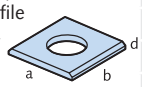
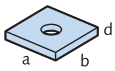


GV galvanized F.k.8 thread	A4 stainless steel A4 thread	S/m DIN [mm]	S/m ISO [mm]	e [mm]
M 6	M 6	10/5	10/6	11.5
M 8	M 8	13/6.5	13/7.5	15.0
M 10	M 10	17/8	16/ 9.5	19.6
M 12	M 12	19/10	18/12	21.9
M 16	M 16	24/13	24/15.5	27.7
M 20	M 20	30/16	30/19	34.6
M 24		36/19	36/22	41.5

FV hot-dipped galvanized thread	A2 stainless steel A2 thread	S/m DIN [mm]	S/m EN [mm]	e [mm]
M 6, M 8	M 8	13/6.5	13/7.5	15.0
M 10	M 10	17/08	16/ 9.5	19.6
M 12	M 12	19/10	18/12	21.9
M 16	M 16	24/13	24/15.5	27.7

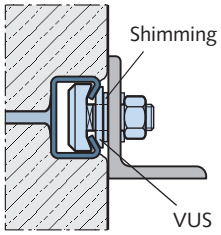
VUS

Square washers

	FV hot-dipped galvanized for bolts	A4 stainless steel A4 for bolts	a x b x d [mm]
VUS 40/25 for Profile 40/25; HZA 41/22 	M 10	M 10	40 x 40 x 5
	M 12	M 12	40 x 40 x 5
	M 16	M 16	40 x 40 x 5
VUS 49/30 for Profile 54/33, 49/30 	M 10	M 10	37 x 37 x 5
	M 12	M 12	37 x 37 x 5
	M 16	M 16	37 x 37 x 5
	M 20	M 20	37 x 37 x 5
VUS 52/34 for Profile 52/34, 50/30 	M 16	M 16	50 x 50 x 6
	M 20	M 20	50 x 50 x 6
VUS 72/49 for Profile 72/48, 72/49 	M 20	M 20	54 x 54 x 6
	M 24	M 24	54 x 54 x 6
	M 27	M 27	54 x 54 x 6
	M 30	M 30	54 x 54 x 6
VUS 41/41 for all 41 Profiles 	M 6	M 6	40 x 40 x 6
	M 10	M 10	40 x 40 x 6
	M 12	M 12	40 x 40 x 6

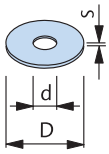
Ordering example: **VUS 52/34 - FV - M 20**

Application VUS:
for shimming non-flush installations.



US

Washers
DIN EN
ISO 7094/
DIN 9021/
DIN 440

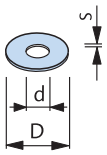


DIN	GV galvanized for bolt	A4 stainless steel A4 for bolt	D [mm]	d [mm]	s [mm]
440	M 6		22	6.6	2
9021	M 8	M 8	24	8.4	2
9021	M 10	M 10	30	10.5	2.5
440	M 12		45	13.5	4
9021	M 12	M 12	37	13	3
9021	M 16	M 16	50	17	3
440	M 20		72	22	6

Ordering example: **US - M 12 - GV -DIN 9021**

US

Washers
DIN EN
ISO 7089/
DIN 125



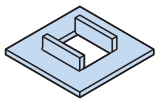
GV galvanized for bolt	A4 stainless steel A4 for bolt	D [mm]	d [mm]	s [mm]
M 6	M 6	12	6.4	1.6
M 8	M 8	16	8.4	1.6
M 10	M 10	21	10.5	2
M 12	M 12	24	13	2.5
M 16	M 16	30	17	3
M 20	M 20	37	21	3
M 24		44	25	4
		50	28	4
		56	31	4

FV hot-dipped galvanized for bolt	A2 Stainless steel A2 for bolt	D [mm]	d [mm]	s [mm]
	M 8	17	8.4	1.6
M 10	M 10	21	10.5	2
M 12	M 12	24	13	2.5
M 16	M 16	30	17	3

Ordering example: **US - M 12 - GV - DIN 125**

SIC

Locking washer

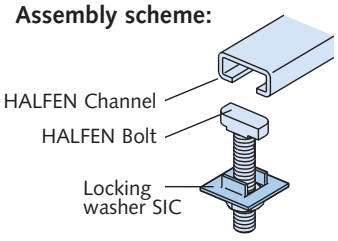


GV galvanized	A4 stainless steel A4	Suitable for HALFEN Bolts type	dimensions
SIC - 50/30 - gv	SIC - 50/30 - A4	50/30	M16, M20
SIC - 40/22 - gv	SIC - 40/22 - A4	38/17 40/22	M16
SIC - 38/23 - gv		38/23	M16
SIC - 29/20 - gv		29/20	M12
SIC - 38/17 - gv	SIC - 38/17 - A4	38/17 40/22	M12, M10
SIC - 28/15 - gv	SIC - 28/15 - A4	28/15	M8, M10
SIC - 20/12 - gv	SIC - 20/12 - A4	20/12	M8

Ordering example: **SIC - 38/17 - GV**

Application SIC:
For securing HALFEN Bolts; prevents bolts turning when tightening nuts.

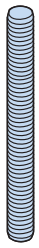
Assembly scheme:



ACCESSORIES

Threaded Rods, Hex Bolts, Coupler Sleeves, Ring Nuts

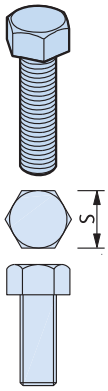
GWS
Threaded rods
DIN 976-1



GV galvanized FK 4.6 thread	A4 stainless steel A4 thread	Length [mm]	F_{Rd} ① [kN]	perm.F [kN]
M 6	M 6	1000	3.1	2.2
M 8	M 8	1000	5.6	4.0
M 10	M 10	1000	9.0	6.4
M 12	M 12	1000	13.0	9.3
M 16	M 16	1000	24.2	17.3
M 20	M 20	1000	37.8	27.0
M 24		1000	54.3	38.8

Ordering example: **GWS - M 12 × 1000 - GV**

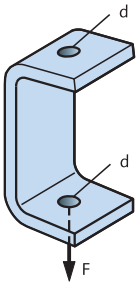
HSK
Hexagonal head bolts
DIN EN ISO 4017/
DIN 933
(without nut)



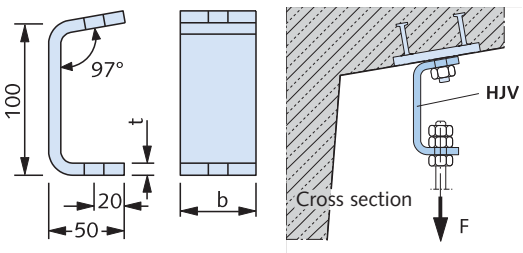
Hex bolts are used in combination with HALFEN Threaded plates

GV 8.8 galvanized F.K. 8.8 dimensions	A4 stainless steel A4 dimensions	S DIN [mm]	S EN ISO [mm]
M 6 x 12		10	10
M 6 x 25			
M 8 x 25	M 8 x 25	13	13
M 8 x 40			
M 10 x 20		17	16
M 10 x 30	M 10 x 30		
M 10 x 45	M 10 x 45		
M 10 x 60			
M 10 x 70			
M 12 x 22		19	18
M 12 x 25	M 12 x 25		
M 12 x 30	M 12 x 30		
M 12 x 40	M 12 x 40		
M 12 x 50			
M 12 x 60	M 12 x 60		
M 12 x 80	M 12 x 80		
M 12 x 90			
M 16 x 40	M 16 x 40	24	24
M 16 x 60	M 16 x 60		
M 16 x 90	M 16 x 90		

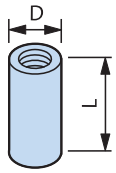
HJV
Adjustment coupler



FV hot-dipped galvanized type	A4 stainless steel type	t [mm]	b [mm]	d [mm]	max F_{Ed} ② [kN]	per.F [kN]
1	1	6	40	13	2.1	1.5
2	2	8	50	17	4.6	3.3
3	3	10	50	17	7.0	5



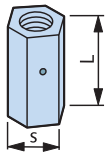
VBM
Coupler sleeves, round



GV galvanized thread	A4 stainless steel A4 thread	D [mm]	L [mm]	F_{Rd} ① [kN]	perm.F [kN]
M 6	M 6	10/10	15	3.1	2.2
M 8	M 8	12/14	20	5.6	4.0
M 10	M 10	13/16	25	9.0	6.4
M 12	M 12	16/20	30	13.0	9.3
M 16	M 16	21/25	40	24.2	17.3
M 20	M 20	26/32	50	37.8	27.0

Ordering example: **VBM - A4 - M 16**

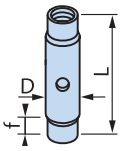
SKM
Hexagonal coupler sleeves with view holes



FV hot-dipped galvanized thread	A4 stainless steel A4 thread	S [mm]	L [mm]	F_{Rd} ① [kN]	perm.F [kN]
M 10	M 10	13	40	9.0	6.4
M 12	M 12	17	40	13.0	9.3
M 16	M 16	22	50	24.2	17.3

Ordering example: **SKM - FV - M 12**

SPH
Turnbuckles with right- and left-hand thread

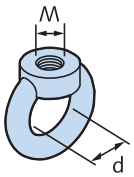


f= min. screw depth
M12 ≙ 10 mm
M16 ≙ 13 mm

A4 stainless steel A4 thread M 12 × length L [mm]	A4 stainless steel A4 thread M 16 × length L [mm]	D for M12 [mm]	D for M16 [mm]
M12 × 60	M16 × 60	16	22
M12 × 75	M16 × 75	16	22
M12 × 95	M16 × 95	16	22
M12 × 115	M16 × 115	16	22
M12 × 135	M16 × 135	16	22
perm. F = 5 kN F_{Rd} = 7 kN	perm. F = 10 kN F_{Rd} = 14 kN		

Ordering example: **SPH - A4 - M 12 x 75**

RM
Ring nut
DIN 582
edition 2003-8



GV C 15E, hot-dipped galvanized thread	d [mm]	F_{Rd} ① [kN]	perm. F [kN]
M 8	20	2.0	1.4
M 10	25	3.2	2.3
M 12	30	4.8	3.4
M 16	35	9.8	7.0
M 20	40	16.8	12.0

Ordering example: **RM - GV - M 12**

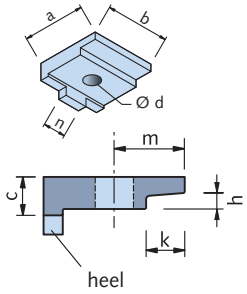
① Recommended design value of the load capacity with a centric tensile stress

② Recommended design value of the load

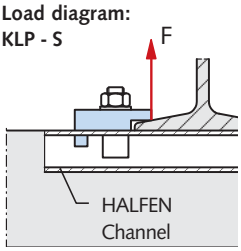
KLP - S Rail clips, steel 1.0038 forged

FV hot-dipped galvanized Type	Heel width n [mm]	for HALFEN Bolts Ø x l [mm]	Dimensions [mm] a	b	c	Ø d	h	k	m	allowable load at σ allowable = 125 N/mm² F [kN]	preferred for use with Standard profile I	other beam, flange thickness channels t [mm]	channels
Nr. 10	16	M 16 x 60	44.0	45	12	18	5	12.0	22.0	3.5	80 - 140	4 - 6	-
Nr. 26	without heel	M 16 x 60	62.5	64	21	18	9	16.5	34.5	3.5	160 - 240	7 - 9	S 24, A 45, A55
Nr. 20	20	M 20 x 65	50.0	52	18	22	8	15.0	22.0	10.0	160 - 240	7 - 9	S24 - S49

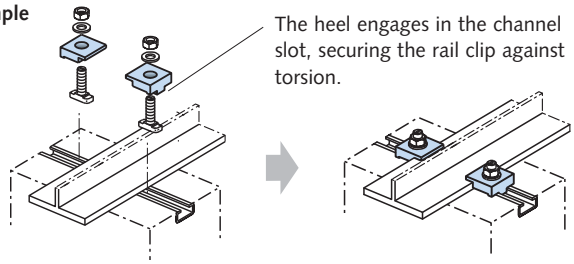
Ordering example: **KLP - S - Nr. 26 - FV**



Load diagram:
KLP - S



Assembly example
KLP - S



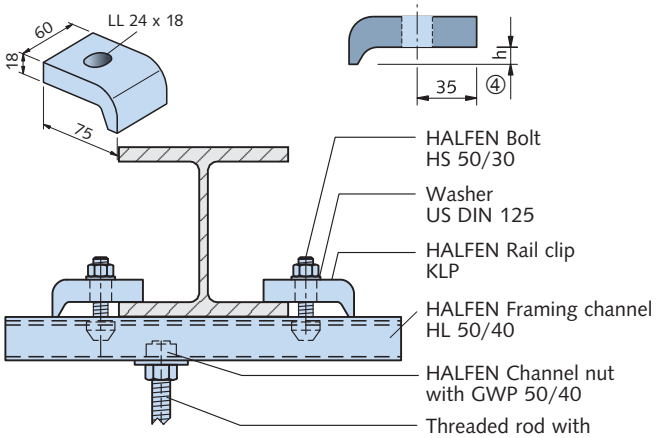
The heel engages in the channel slot, securing the rail clip against torsion.

KLP - 60 rail clips

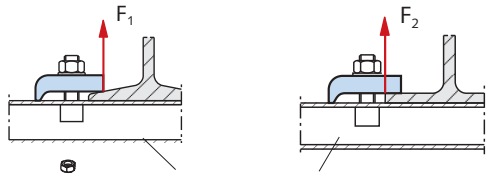
FV Hot-dipped galvanized	Clamping height h [mm]	allowable load ② [kN]	Preferred for use with Standard profile I	Standard profile IPB	Crane and running tracks ④
60/10	10	F_1 = 7.0 HALFEN Bolt M 16 x 60, Grade 4.6	120 - 160	100	A65, S 33, S 41
60/12	12		220 - 240	140	A100, S 49, A75
60/14	14		240 - 280	160 - 180	A120, S 54
60/16	16	F_2 = 11.25 HALFEN Bolt M 16 x 60, Grade 8.8	300 - 340	200 - 220	S 64
60/18	18 ③		360 - 380	240 - 260	–
60/20	20 ③		400 - 450	280 - 300	–

② Take load capacity of HALFEN Channels into account (Cantilever must be considered when selecting the HALFEN Channels and Bolts)
③ Bolt M 16 x 80 necessary ④ Check flange thickness of profile!

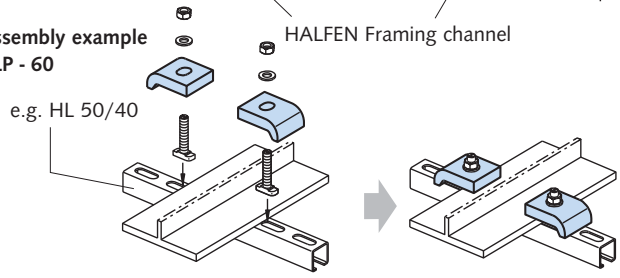
Order example: **KLP - 60/10 - FV**



Load diagram
KLP - 60

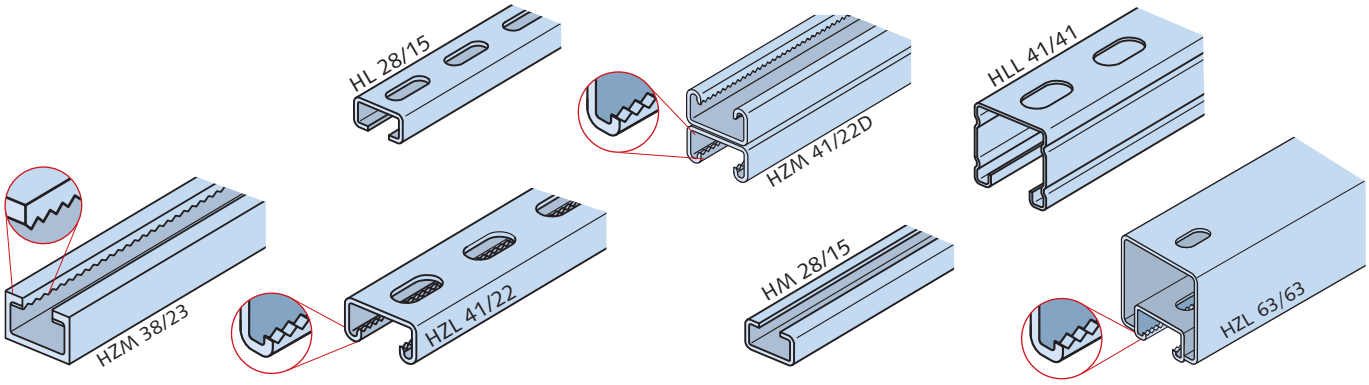


Assembly example
KLP - 60

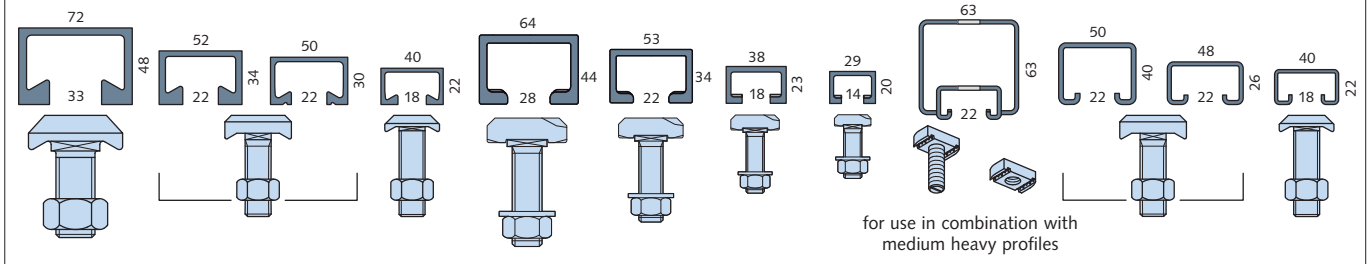


ACCESSORIES

Framing Channels HM/HZM/HL/HZL Type Overview

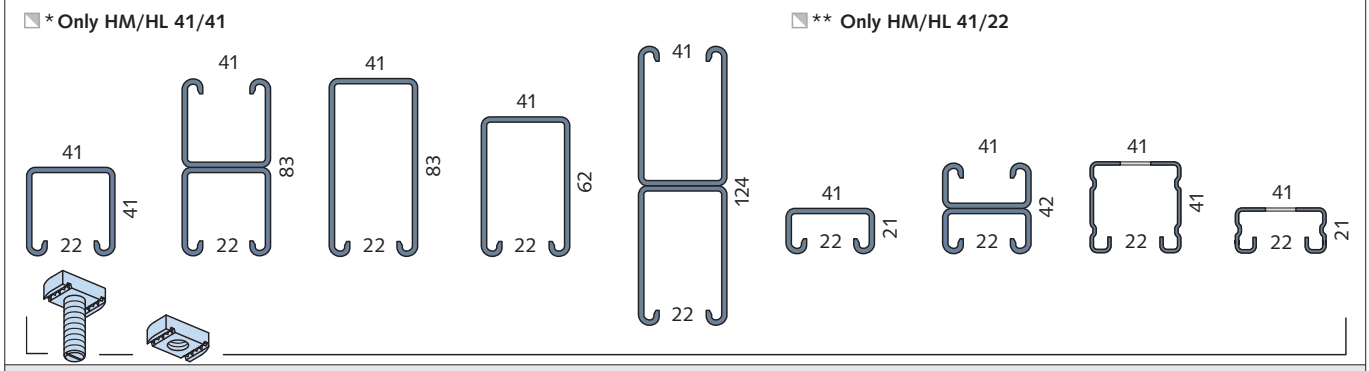


HM 72/48	HM 52/34	HM 50/30	HM 40/22	HZM 64/44	HZM 53/34	HZM 38/23	HZM 29/20	HZL 63/63	HM/HL 50/40	- 486	- 422



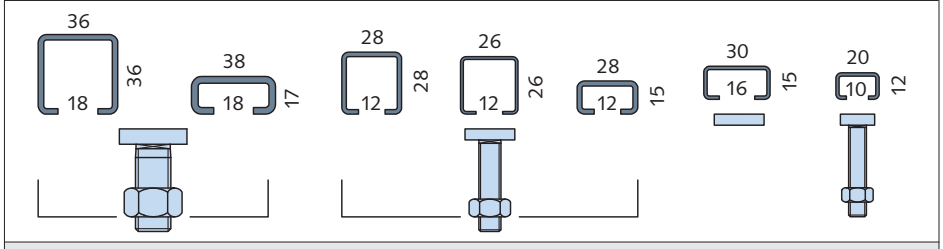
HS 72/48	HS 50/30	HS 40/22	HZS 64/44	HZS 53/34	HZS/HS 38/23	HZS/HS 29/20	HZS 41/22 GWP 41/41	HZS 41/41	HS 50/30	HS 40/22

HM/HL HZM/HZL 41/41 *	HM 41/41-D	HM/HL 41/83	HM/HL 41/62	HM 41/62-D	HM/HL HZM/HZL 41/22 **	HM 41/22D HZM 41/22D	HLL 41/41	HLL 41/22



HS 41/41, HZS 41/22, HZS 41/41, GWP 41/41, GWP 41/22

HM/HL 36/36	HM 38/17	HM/HL 28/28	HM/HL 26/26	HM/HL 28/15	HM/HL 315	HM/HL 20/12



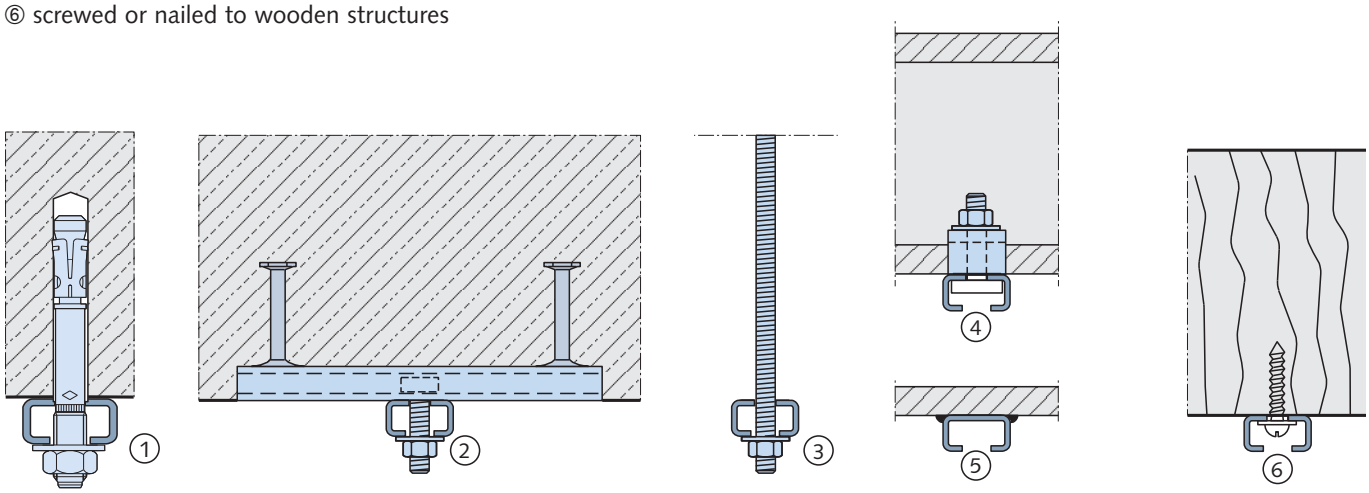
HS 38/17	HS 28/15	GWP 28/15	HS 20/12

Materials/Finish:

- **WB** = Steel mill finished
- **FV** = Steel hot-dipped galvanized
- **SV** = Steel, sendzimir galvanized
- **A4** = Stainless steel
- **A2** = Stainless steel
- **HCR** = Stainless steel

HALFEN Framing channels HM/HZM and HALFEN (perforated) Framing channels HL/HZL can be attached to the substructure in a number of ways:

① fastened to concrete or masonry with wedge anchors HB-BZ
② bolted to HALFEN Cast-in channels type HTA-CE and HZA
③ connected to threaded rods
④ clamped to steel-profile supports
⑤ welded to steel components
⑥ screwed or nailed to wooden structures




Typical use of the HALFEN Framing systems

HALFEN Framing channels are a part of the HALFEN Framing system:

- installations for plant construction
- technical equipment in buildings
- heavy and light Installations


The product range for framing system applications can be found in the Technical Product Information **HALFEN Flexible bolt connections** and **HALFEN Flexible framing connections.**

APPENDIX

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